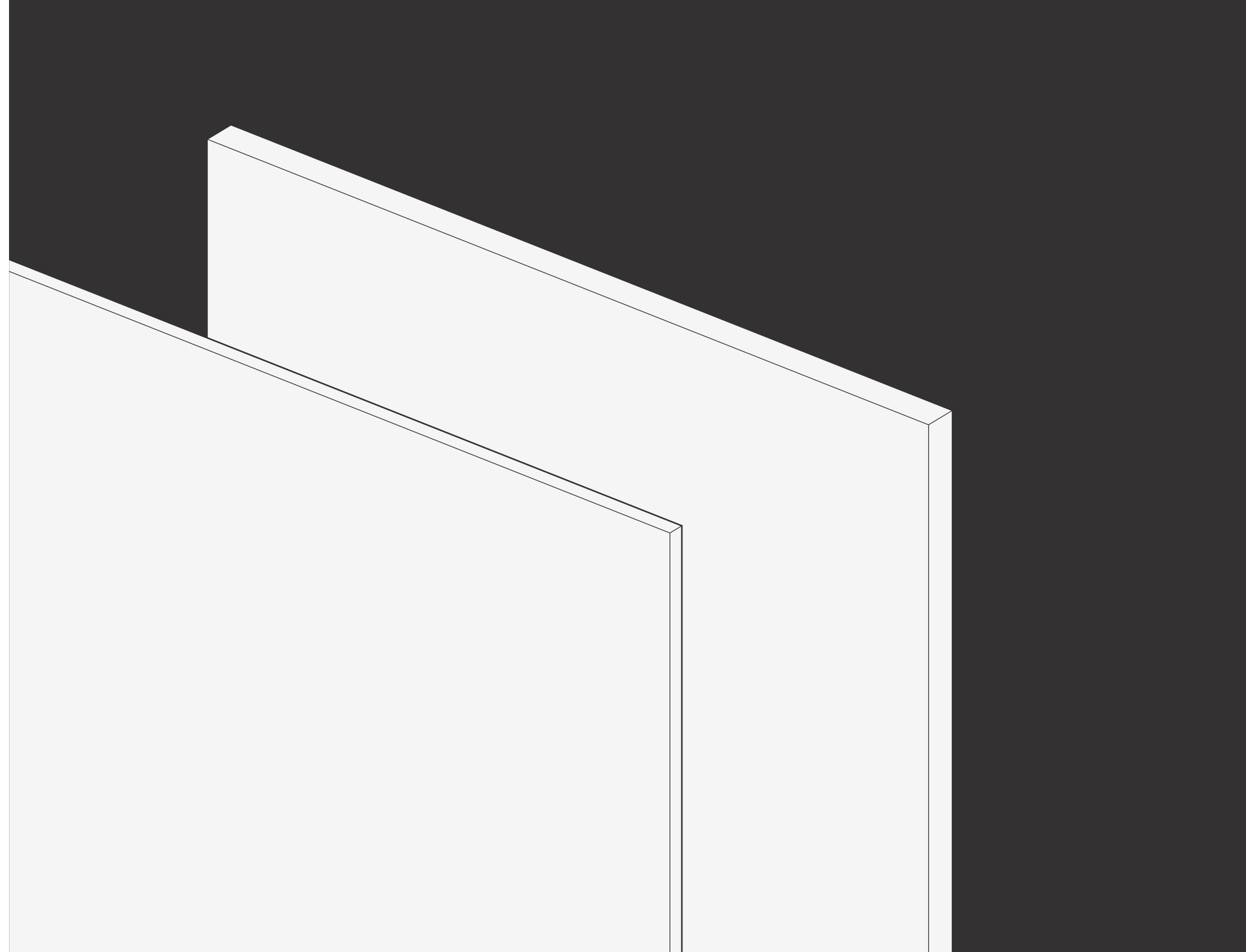


Installation Guide

These installation instructions are of a general nature and are designed to assist suitably experienced tradespeople to install Cube™ Acoustic Panel to a high standard in common applications.

For installation support, please contact your Autex Acoustics® account manager before you start.



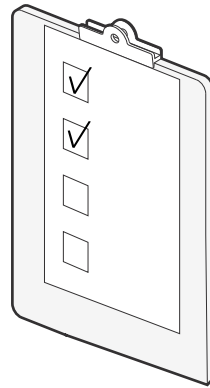
Cube™ Acoustic Panel



Install Process Overview

1. Preface

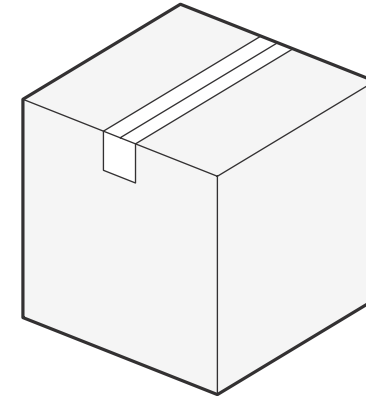
What are the pre-install details?



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2. Preparation and Handling

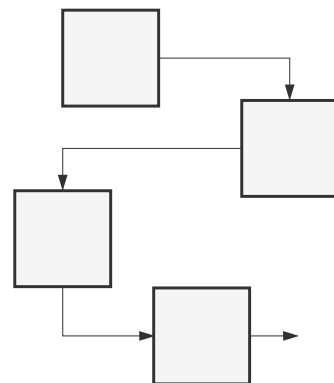
How should I prepare before starting installation?



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3. Standard Install Process

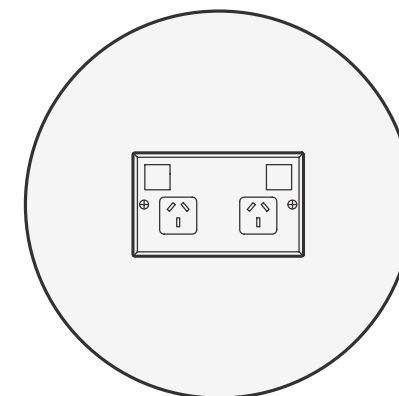
What is the standard install process?



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4. Complex Details

How do I manage complex details?



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Preface

Manufacturer's Documents	Autex Acoustics® recommends that all persons engaged in installing Cube™ have full knowledge of the product and installation procedure as set out in the most recent edition of the manufacturer's instructions and related documents.	Manufacturer's documents relating to work in this section are: • Cube™ Specification Guide • Autex Acoustics® Care and Maintenance Guide	Copies of literature are available on request or from the Autex Acoustics website.
Devices Generating Heat	Localised high temperature conditions may be present in the following situations which may be detrimental to wall and ceiling linings: Including, but not limited to: • Radiant heaters • Lighting • Heat pumps • Reverse cycle air conditioners • Solid fuel stoves	For more information, refer to the current documents below: • NCC provisions for installation of heating appliances, fireplaces, chimneys and flues • AS 2918 Domestic solid-fuel burning appliances—Installation • AS 5601 Gas installations • AS/NZS 3000: Unit manufacturer installation instructions	All appliances including lamps, luminaires, and their associated ancillary gear should be installed so as not to cause the Cube surface temperature to rise above 80°C.
Inspection	Before starting the installation of Autex Acoustics Cube, check again that the materials have been supplied as ordered and are free from damage or faults. Check colours and product labels to ensure the product has been supplied correctly. Where multiple panels of Cube are required, it is important to check that all product is supplied from one batch. Due to batch to batch variation, we do not recommend joining different batch lots as this could result in colour variation.	For best results, ensure Cube panels are applied with the same side facing throughout the job. Look for the label 'This side to the wall' for easier identification. Any variations must be reported to Autex Acoustics prior to commencing the installation. No claims will be accepted where the job continues with obvious faults, and no consultation with Autex Acoustics has taken place.	



Preparation and Handling

Transportation and Storage	Cube must be transported, stored and handled with care. Cube should be kept dry and stored indoors. Avoid delamination or distortion and protect edges from being crushed.	Do not accept damaged product. If the product arrives damaged note the condition on the freight documents and contact Autex Acoustics immediately. Goods signed as receipted in 'good condition' will not be the responsibility of Autex Acoustics.	Always transport and store Cube on a flat, clean, and dry surface.
Handling	Cube panels are a semi rigid product that can be damaged if not handled with care. Avoid bending the packs and panels as this could cause creasing. Do not store or drop the panels on their corners or edges as this will cause damage. Clean cloth gloves are ideal when handing Cube to avoid soiling.		
Substrate	Before work commences, all joins, gaps and cracks in the wall/ceiling substrate must be taped with propriety sealing tapes to eliminate the ingress of dust and foreign particles travelling from the cavity into the installed product over time. Ensure that the substrates, backgrounds, and adjoining surfaces will allow work to reach the required standard.	Autex Acoustics recommends that the wall/ceiling surfaces be prepared to a minimum Level 3 finish. Very porous surfaces may need to be sealed prior to applying the adhesive. Gloss and semi-gloss finishes should be lightly sanded and dusted clean prior to application of the adhesive.	All surfaces must be clean, dust-free, and dry as dust and moisture will adversely affect the adhesive and may result in lack of adhesion.



Standard Install Process

Adhesive Free Mounting with SpinFix™

For adhesive free installations, please refer to the SpinFix™ Product Guide, or discuss options with your Autex Acoustics account manager.

Recommended Adhesive

Autex Acoustics recommends a contact-type adhesive or high grab MS polymer adhesive for applying Cube to most common substrates.

Prior to commencing work, we recommend contacting your local adhesive supplier with samples of the Autex products you are installing and the specification of the substrates you are installing to.

It is the installer’s responsibility to ensure that any adhesive is fit for the intended purpose. It also is the installer’s responsibility to ensure that the substrate is fit for the application of adhesives and Autex Acoustics products.

For information regarding adhesive suppliers, please contact your Autex Acoustics account manager.



Standard Install Process

Contact Spray Adhesive

Apply the contact adhesive to the Cube panel and substrate as measured for the Cube panel, ensuring the adhesive manufacturer's instructions are followed correctly.

Ensure the adhesive has been tacked-off correctly then fit the Cube panel to the wall. Where joining Cube panels with a butt-join it is recommended the panel is fitted firmly to the join first, then smoothed out to the edges applying even pressure to ensure adequate adhesive transfer and a strong bond.

Finally, roll the Cube panels towards the butt joins, then roll the entire Cube panel to ensure adhesive transfer and a strong bond. Small wallpaper and vinyl rollers must not be used. A wide roller approximately 100 - 150mm is ideal. Continue for all panels until complete.

High Grab MS Polymer Adhesive

Refer to the adhesive manufacturer's detailed install instructions in the first instance when available. In the absence of detailed instructions from the adhesive manufacturer, you may refer to the instructions below.

Use a suitable caulking gun in combination with a compatible nozzle when applying MS polymer adhesive. A bead size of not less than 6mm in diameter is recommended. Apply straight, continuous beads of MS adhesive along the length of the panel (if panels are to be installed vertically) or across the width of the panel (if panels are being installed horizontally) at no more than 600mm intervals. The outermost adhesive beads must be placed approximately 30 - 50mm away from the edge of the panel to avoid the adhesive from leaking at the edges when pressure is applied. Apply additional anti-pillowing 100mm long beads between the continuous beads – see Figure 1 for details.

Ensure that the panel is installed before the adhesive forms a skin. Refer to the adhesive manufacturer's instructions for the skinning or skin over time. If the adhesive becomes skinned, it must be removed and replaced with fresh adhesive prior to the installation of panels. Make sure always that the time between application of the adhesive and installation to the substrate is minimised.

Guide the panel evenly into position and press the panel firmly on the centre, leaving the outer spaces untouched. Using a clean panel roller, apply enough pressure towards the ends and edges of the panel to ensure adequate adhesive contact and spread between the panel and the substrate.

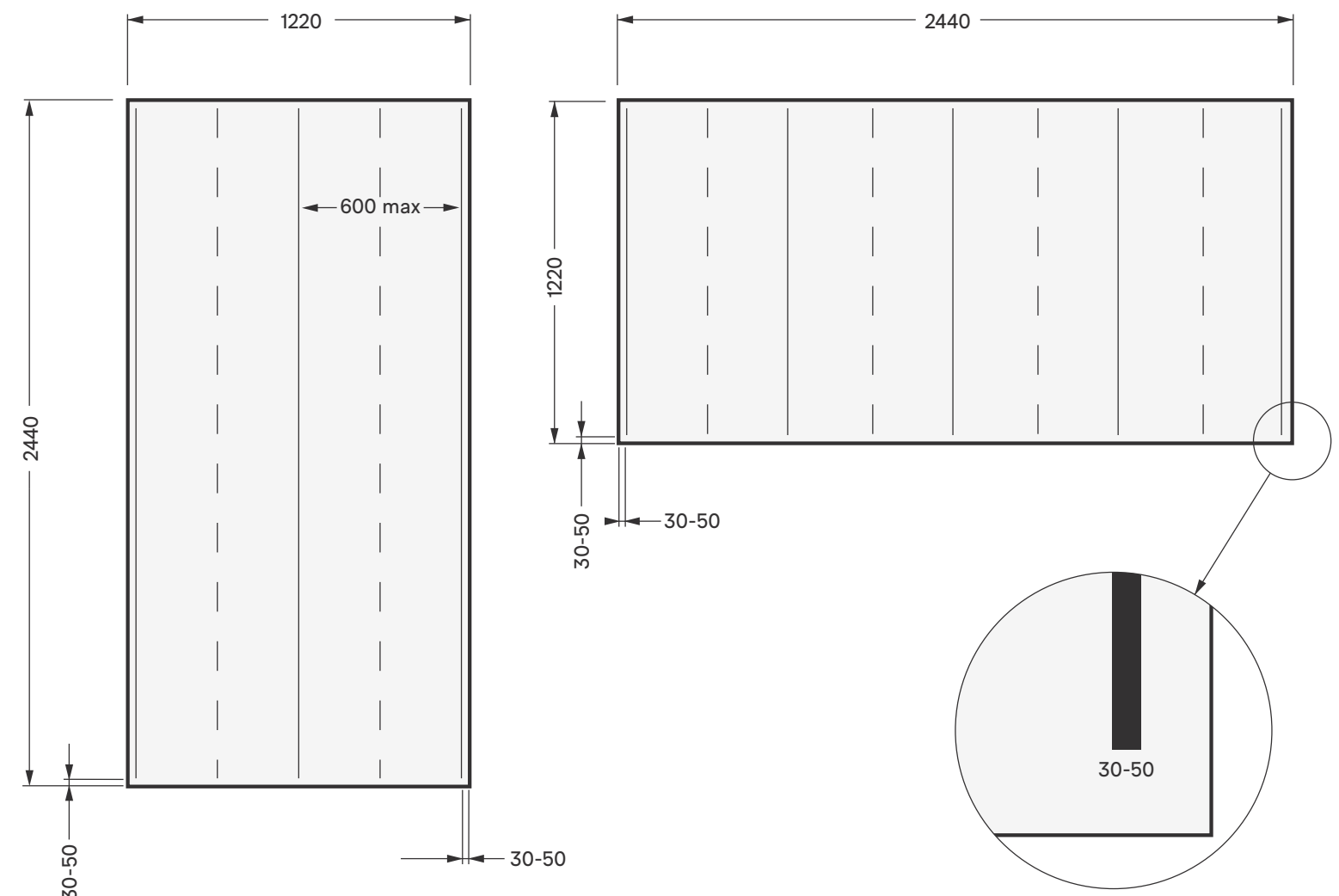
Note: If not enough pressure is applied while rolling, there is a high risk of the panel detaching from the substrate while the adhesive is curing.

Small wallpaper and vinyl rollers must not be used. A wide roller approximately 100 - 150mm is ideal.

Where the above recommended bead spacings do not provide adequate wet grab strength to support the panels whilst the adhesive cures, either increase the bead size or reduce the spacing between beads.

Continue for all panels until complete.

Figure 1





Standard Install Process

Install Cube™ Ceilings

Cube can be installed to a flat ceiling substrate or direct fixed to battens.

When Cube panels are installed overhead, high grab MS polymer adhesive is recommended.

Note: Mechanical fixings that are visible after install such as screws are not recommended for Cube. When visible mechanical fastenings or screws are desired, consult your Autex Acoustics account manager for details on how to properly install Cube using mechanical fixings.

Fix to Ceiling Substrate

Cube should be installed to a clean, flat ceiling substrate that is prepared in accordance with the recommendations listed above. For ease of installation, we recommend that you install each Cube panel individually. This includes the application of a suitable high-quality adhesive (contact your local Autex Acoustics account manager for suitable options) and rolling the panel.

To ensure a tidy and flat installation, additional battens may be required, refer to 'Fix to Battens' section.

Refer to the adhesive manufacturer's detailed install instructions in the first instance when available. In the absence of detailed instructions from the adhesive manufacturer, you may refer to the instructions below.

Use a suitable caulking gun in combination with a compatible nozzle when applying MS adhesive. A bead size of not less than 6mm in diameter is recommended. Apply a straight continuous bead around the perimeter of the panel, leaving a 30 - 50mm gap at the corners and ensuring that the perimeter bead is 30 - 50mm away from the edges of the panel to avoid the adhesive from leaking at the edges when pressure is applied. Apply internal, continuous beads along the length or across the width of the panel at no more than 300mm intervals. The internal beads should finish approximately 100mm away from the perimeter beads. Please refer to Figure 2 for details.

Ensure that the panel is installed before the adhesive forms a skin. Refer to the adhesive manufacturer's instructions for the skinning or skin over time. If the adhesive becomes skinned, it must be removed and replaced with fresh adhesive prior to the installation of panels. Make sure always that the time between application of the adhesive and installation to guide the panel evenly into position and press the panel firmly on the centre, leaving the outer spaces untouched. Using a clean panel roller, apply enough pressure towards the ends and edges of the panel to ensure adequate adhesive contact and spread between the panel and the substrate.

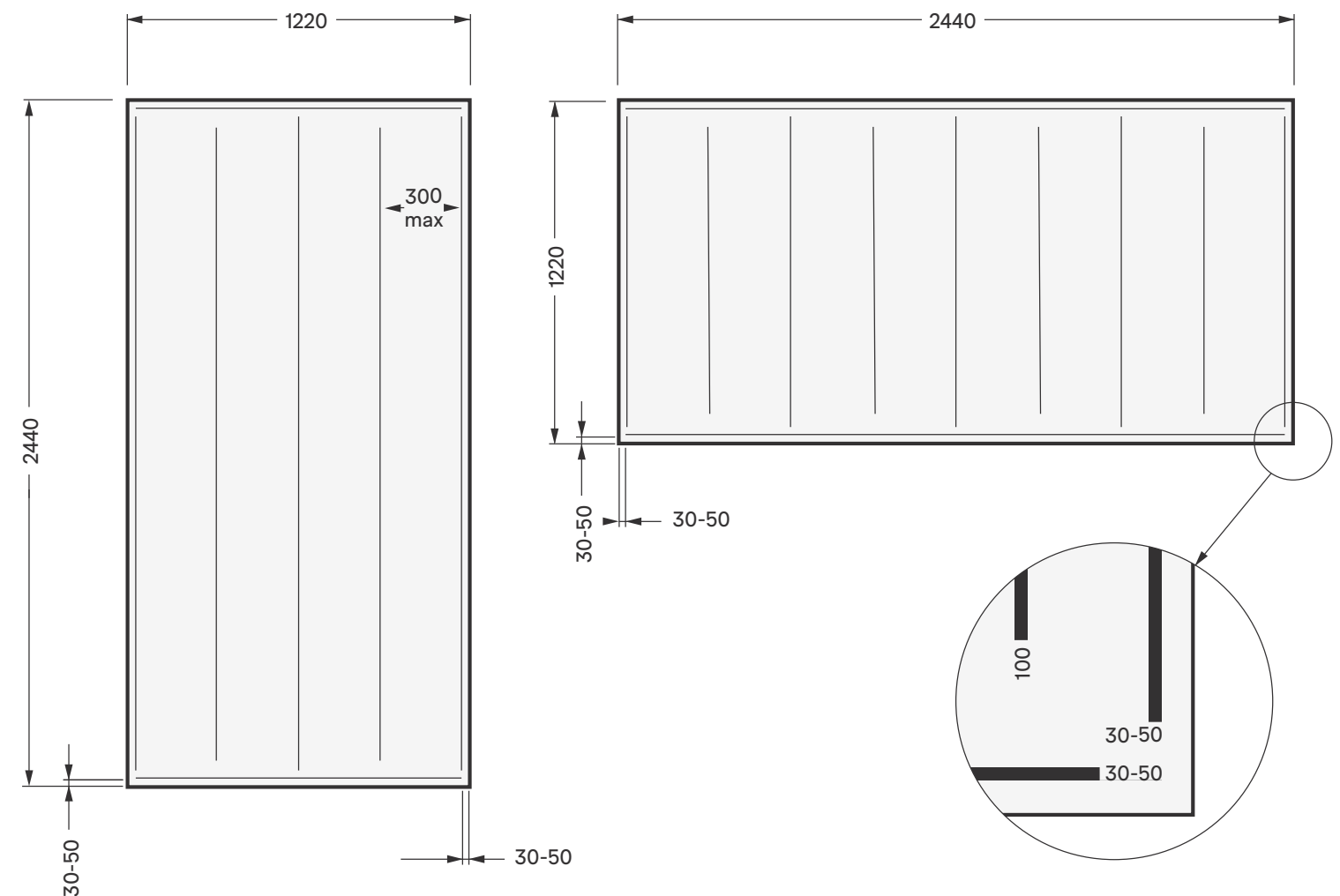
Note: If not enough pressure is applied while rolling, there is a high risk of the panel detaching from the substrate while the adhesive is curing.

Small wallpaper and vinyl rollers must not be used. A wide roller approximately 100 - 150mm is ideal.

Where the above recommended bead spacings do not provide adequate wet grab strength to support the panels whilst the adhesive cures, either increase the bead size or reduce the spacing between beads. We recommend the use of temporary bracings or spray contact adhesive to hold the panels in place until the adhesive is completely cured.

Continue for all panels until complete.

Figure 2





Standard Install Process

Fix to Battens

To ensure a tidy and flat installation, make sure the batten surfaces are flat and flush as Cube panels will show any undulation caused by mismatched joints or protruding fixings.

Battens should be 35mm minimum width and centres should be set at no more than 300mm

to reduce the potential of the Cube panels pillowing or sagging. Apply a continuous bead of MS adhesive along the length of the batten.

A bead size of not less than 6mm in diameter is recommended. Leave a gap of approximately 30-50mm between the adhesive beads and the edge of the panel. Where panels butt, allow a minimum 35mm fixing area for each edge of the Cube panel to ensure the edges can be securely fixed. This may require double-battening.

Ensure that the panel is installed before the adhesive forms a skin. Refer to the adhesive manufacturer's instructions for the skinning or skin over time. If the adhesive becomes skinned, it must be removed and replaced with fresh adhesive prior to the installation of panels. Make sure always that the time between application of the adhesive and installation to the battens is minimised.

Using a clean panel roller, apply enough pressure towards the ends and edges of the panel to ensure adequate adhesive contact and spread between the panel and the battens.

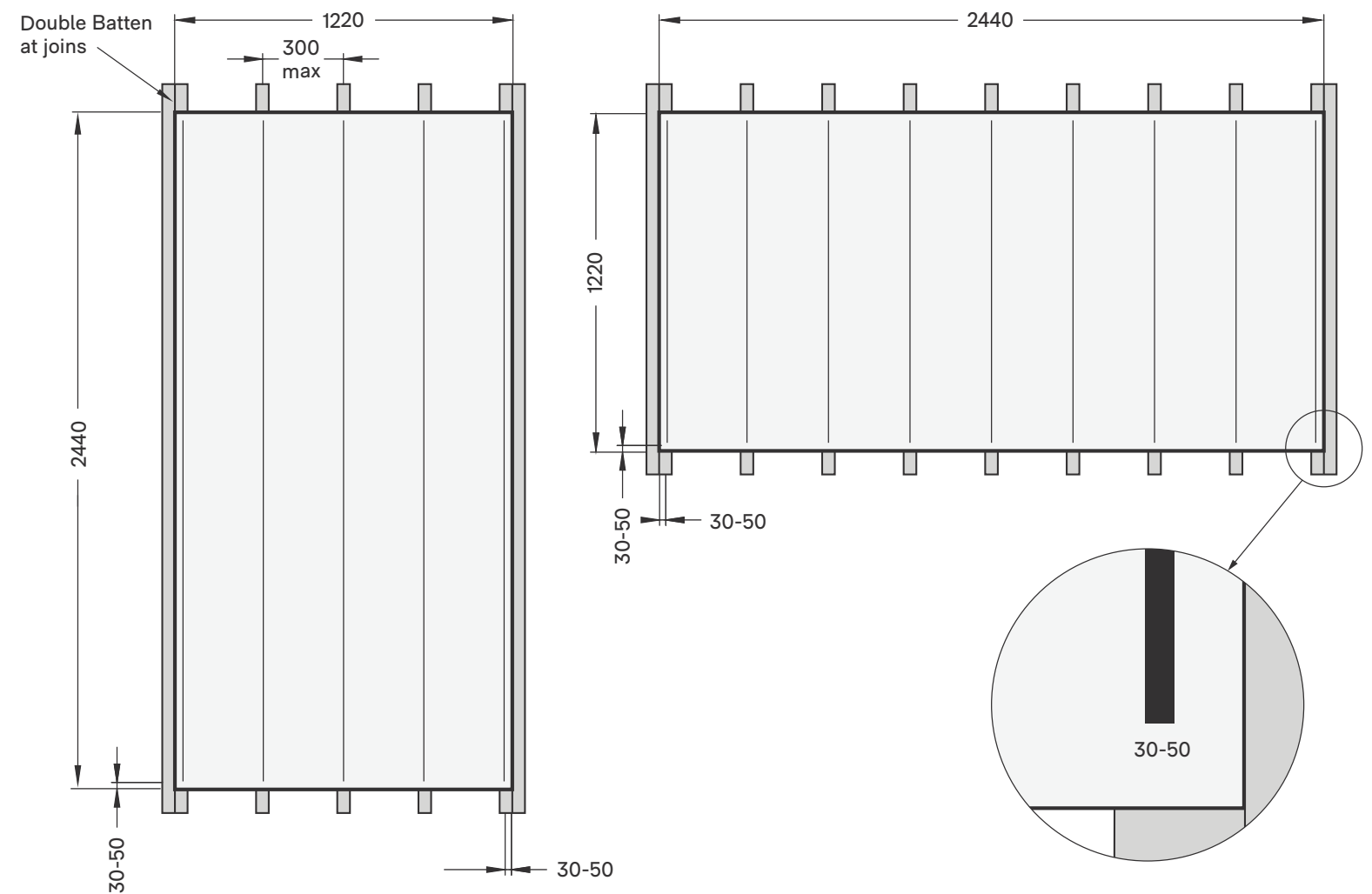
Note: If not enough pressure is applied while rolling, there is a high risk of the panel detaching from the battens while the adhesive is curing.

Small wallpaper and vinyl rollers must not be used. A wide roller approximately 100-150mm is ideal.

We recommend the use of temporary bracings to hold the panels in place until the adhesive is completely cured.

Continue for all panels until complete.

Figure 3





Complex Details

Penetrations	The fire and acoustic performance of walls and ceilings can be reduced by penetrations for plumbing, electrical switches, light fittings etc.	For walls or ceilings that require a Fire Resistance Level (FRL) and or are acoustically sensitive, it is recommended that, wherever possible, such penetrations are avoided. Where penetrations are necessary only appropriately rated proprietary sealants and fittings should be used.	If unsure, we recommend consultation appropriately qualified person is undertaken to ensure the building's performance objectives are maintained.
Cutting Cube™	When cutting Cube, use a circular saw with a narrow blade with a minimum of 80 teeth. This will ensure a smooth cut. You may want to duct tape the saw's shoe so that it doesn't scratch up the surface as you cut.	Alternatively Cube can be cut with a steady hand and a sharp utility knife. Lay Cube face-side down and cut from the back to the front.	Mark off the line you want to cut using masking tape. Alternatively, you can use a reverse toothed high carbon steel jigsaw blade with ground teeth which cuts down rather than up, so top surface maintains its finish. This is also the best option for making curved cuts.
Fixtures	Remove cover plates, light fittings and other fixtures as the work proceeds. Replace, plumb, square, and true to line as the work is completed.	Note: All electrical plumbing, fire safety appliances and fittings should only be removed and reinstalled by an appropriately qualified person.	
On Completion	Clean up as the work proceeds. Replace damaged or marked elements. Adhesive spills or fabric surface contamination should be cleaned immediately ensuring the Autex Acoustics Care and Maintenance Guide instructions are followed.	Leave work secure, smooth and free of air bubbles, wrinkles, gaps, stains, and blemishes and to the standard required by following procedures. Clean adjoining surfaces of any adhesive. Remove debris, unused materials and waste from site.	
Service	For more information, contact your Autex Acoustics account manager or visit our website autexglobal.com		