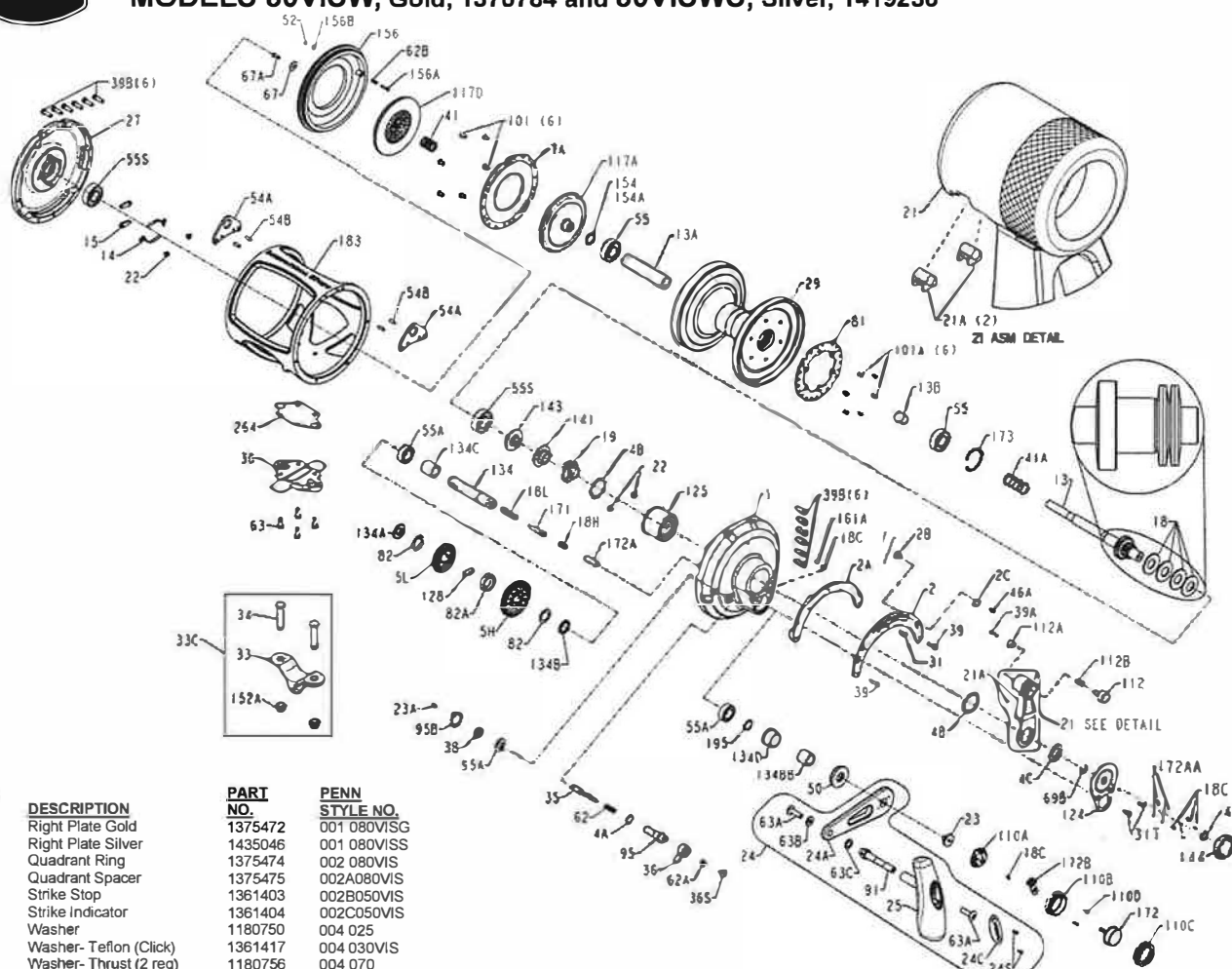




MODELS 80VISW, Gold, 1370784 and 80VISWS, Silver, 1419236



KEY NO.	DESCRIPTION	PART NO.	PENN STYLE NO.
1	Right Plate Gold	1375472	001 080VISG
1	Right Plate Silver	1435046	001 080VISS
2	Quadrant Ring	1375474	002 080VIS
2A	Quadrant Spacer	1375475	002A080VIS
2B	Strike Stop	1361403	002B050VIS
2C	Strike Indicator	1361404	002C050VIS
4	Washer	1180750	004 025
4A	Washer- Teflon (Click)	1361417	004 030VIS
4B	Washer- Thrust (2 req)	1180756	004 070
4C	Lever Spacing Bushing	1375476	004 080VIS
5H	Main Gear- High Speed	1375477	005 080VISHS
5L	Main Gear- Low Speed	1375479	005 080VISLS
7A	Drag Washer- Metal	1191008	007A080VS
13	Pinion Gear	1375481	013 080VISW
13A	Sleeve	1191126	013B080VSW
13B	Sleeve	1181371	013B070
14	Dog Spring (2 req)	1181388	014 016S
15	Dog (2 req)	1181425	015 050
18	Spring Washer (4 req)	1450279	018 080VIS
18C	Spring (6 req)	1181632	018C015KG
18H	Shift Spring- Heavy	1361386	018H050VIS
18L	Shift Spring- Light	1265003	018L30SLD2
19	Drag Cam	1375482	019 080VIS
21	Drag Lever Asm Gold	1375483	021 080VISG
21	Drag Lever Asm Silver	1417132	021 080VISS
21A	Drag Lever Guide (2 req)	1361392	021A050VIS

KEY NO.	DESCRIPTION	PART NO.	PENN STYLE NO.
22	Screw (4 req)	1181912	022 109
23	Screw Handle	1381351	023 130VIS
23A	Screw	1191283	023L750
24	Handle Assembly	1419264	024 130VIS
24A	Handle Arm	1381353	024 130VIS-1
24C	Knob Cap	1361396	024C050VIS
24S	Screw-Knob Cap (2 req)	1362971	024S050VIS
25	Molded Knob	1361398	025 050VIS
27	Left Side Plate Gold	1375486	027 080VISG
27	Left Side Plate Silver	1435053	027 080VISS
29	Spool Gold	1191534	029L080VSW
29	Spool Silver	1436656	029 080VISWS
30	Stand	1375488	030 080VIS
31	Screw- Center Quadrant	1361407	031 050VIS
31T	Screw (2 req)	1182700	031T070
33	Rod Clamp	1182758	033 130ST
33C	Rod Clamp Kit	1473860	033C080VIS

KEY NO.	DESCRIPTION	PART NO.	PENN STYLE NO.
34	Screw- Rod Clamp (2 req)	1191621	034 080VS
35	Click Tongue	1375489	035 080VIS
36	Click Button	1361409	036 050VIS
36S	Screw	1361410	036S050VIS
38	Nut	1183157	038 710
39	Screw (2 req)	1229975	039 012VSW
39A	Screw	1361411	039 050VIS
39B	Screw (12 req)	1375491	039 080VISN
41	Spring	1183325	041 050
41A	Spring	1191788	041 080VS
46A	Screw	1183585	046A4300
50	Gear Stud Shield	1448075	050 080VIS
52	Retainer	1183840	052 910
54A	Harness Lug (2 req)	1183866	054A080S
54B	Pin- Dowel (4 req)	1183869	054B130
55	Ball Bearing (2 req)	1183878	055 080
55A	Ball Bearing (2 req)	1183879	055 080ST
55S	Ball Bearing (2 req)	1435255	055S080
62	Spring- Click Tongue	1184022	062 050
62A	Spring- Click Button (Conical)	1361425	062 050VIS
62B	Spring	1184029	062 545
63	Screw (4 req)	1184045	063 030T
63A	Handle Screw (2 req)	1184056	063A050
63B	Washer- Handle Screw	1361426	063B050VIS
63C	Washer- Handle Rivet	1411589	063C050VIS
67	Retaining Plate (Washer)	1184106	067 070
67A	Screw	1184111	067A070
69B	Retainer	1375493	069B080VIS
81	Click Ratchet Ring (Spool)	1184207	081 080S
82	Washer-Teflon (Gears) (2 req)	1375494	082 080VIS
82A	Spacer-Teflon	1381359	082A130VIS
91	Handle Rivet	1361435	091 050VIS
95	Click Bushing	1375495	095 080VIS
95A	Washer-Click Bushing	1184311	095A050
95B	Click Retaining Plate	1184312	095B070
101	Screw (6 req)	1184406	101 130S
101A	Screw (6 req)	1184403	101 030
110A	Shift Button Base	1381360	110A130VIS
110B	Shift Button Body	1381361	110B130VIS
110C	Shift Button Retainer Ring	1381362	110C130VIS
110D	Shift Base Screw- (2 req)	1361350	110D050VIS
112	Strike Button	1375496	112 130VIS
112A	Strike Gate	1361352	112A050VIS
112B	Spring-Strike Button	1361353	112B050VIS
117A	Drive Plate Asm- Inner	1184497	117A080T
117D	Drive Plate Asm- Outer	1184506	117D080T
124	Bridge Cover Gold	1375497	124 080VISG
124	Bridge Cover Silver	1448070	124 080VISS
125	Cam Housing	1375498	125 080VIS
128	Gear Shift Key	1381365	128 130VIS
134	Gear Stud	1375499	134 080VIS
134A	Nut- Gear Stud	1265086	134A30SLD2
134B	Gear Spacer	1375500	134B080VIS
134BB	Spacer	1192321	134B080VS
134C	Spacer	1375501	134C080VIS
134D	Bushing	1448076	134D080VIS
141	Cam Follower	1375502	141 080VIS
143	Cam Screw	1375503	143 080VIS
144	Preset Knob	1375504	144 080VIS
152A	Clamp Nut (2 req)	1184714	152A080T
154	Shim 010 (as required)	1184719	154 080
154A	Shim 005 (as required)	1253919	154 080-5
156	Drag Cover	1192353	156 080VS
156A	Pin, Drag Cover	1184752	156A030VS
156B	Plate, Drag Cover	1184756	156B030VS
161A	Lever Click Tongue	1474317	161A130VIS
171	Shift Plunger (Screw)	1230659	171 012VS
172	Shift Button	1381368	172 130VIS
172A	Spacer	1375506	172A080VIS
172AA	Preset Click Pin (4 req)	1453043	172A130VIS
172B	Shift Latch Molded	1381370	172B130VIS
173	Retainer	1184839	173 080VS
183	Frame Gold	1375509	183 080VISWG
183	Frame Silver	1428278	183 080VISWS
195	Retaining Ring	1184956	195 600
264	Stand Gasket	1185228	264 080T

1418702 407-80VISW Rev 03 ECN 2356 2/24/20