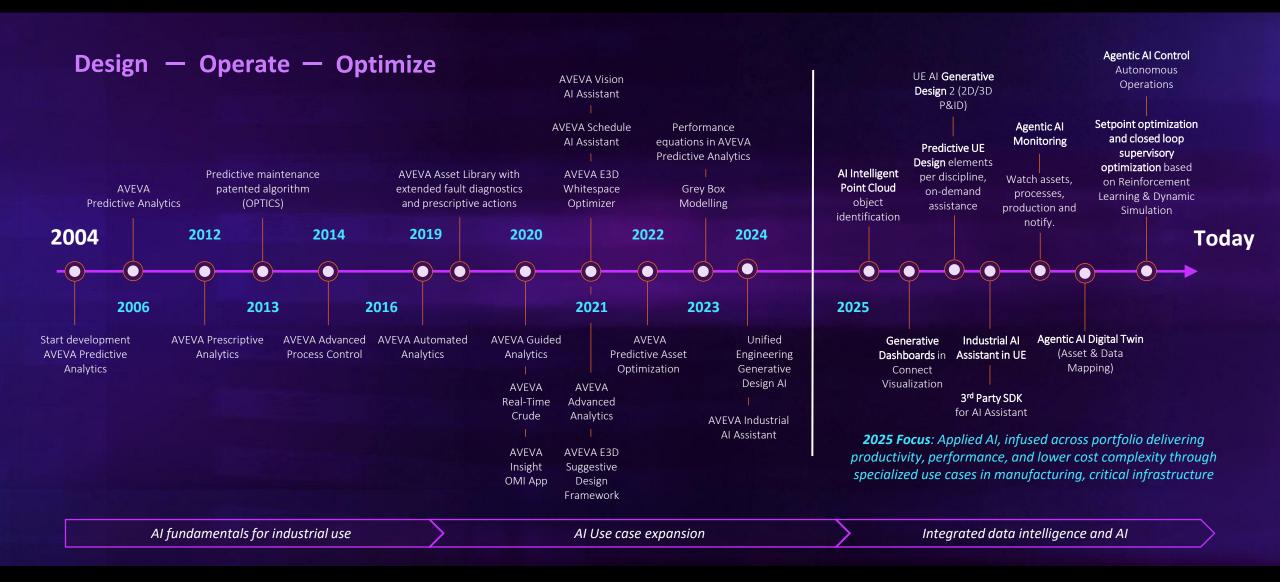
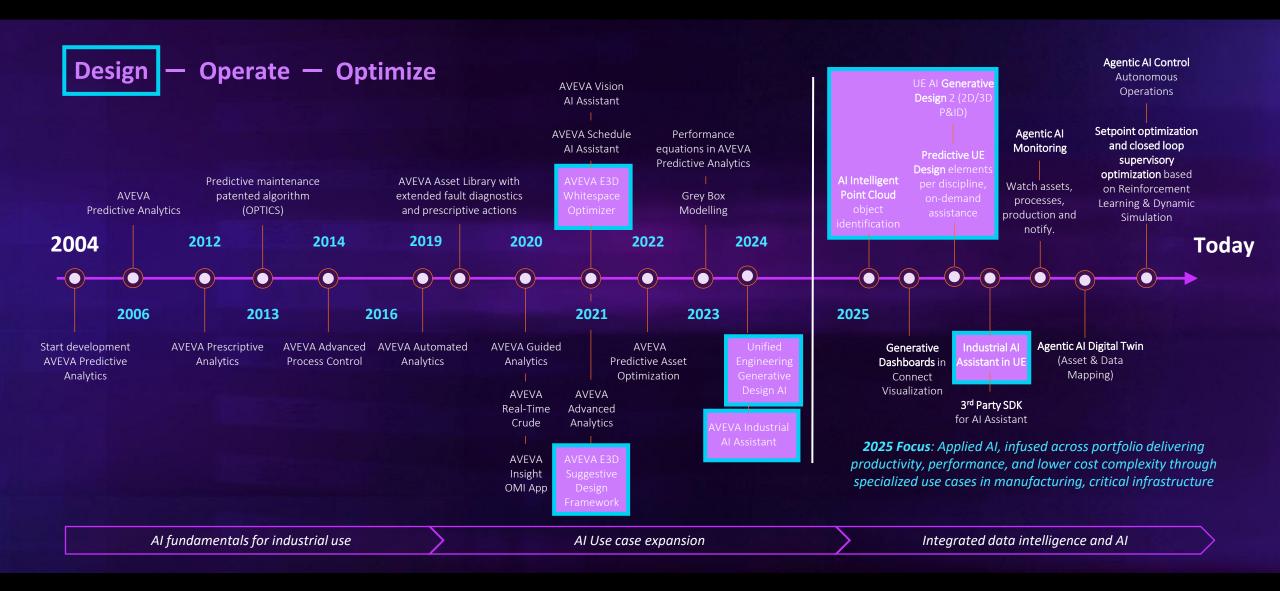
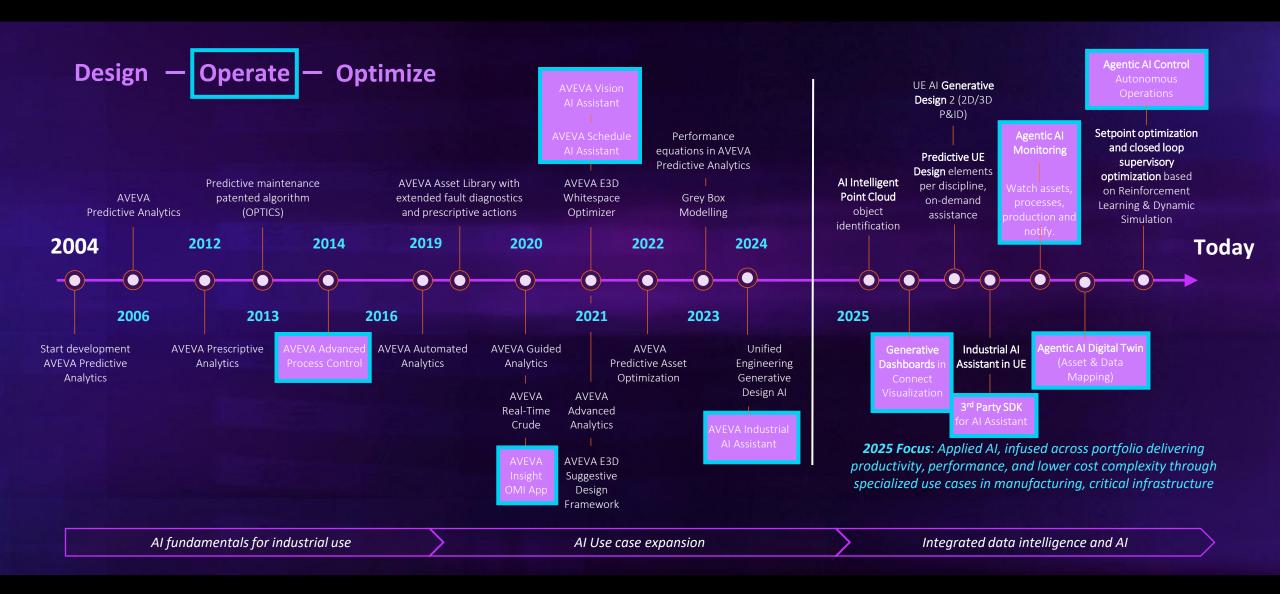
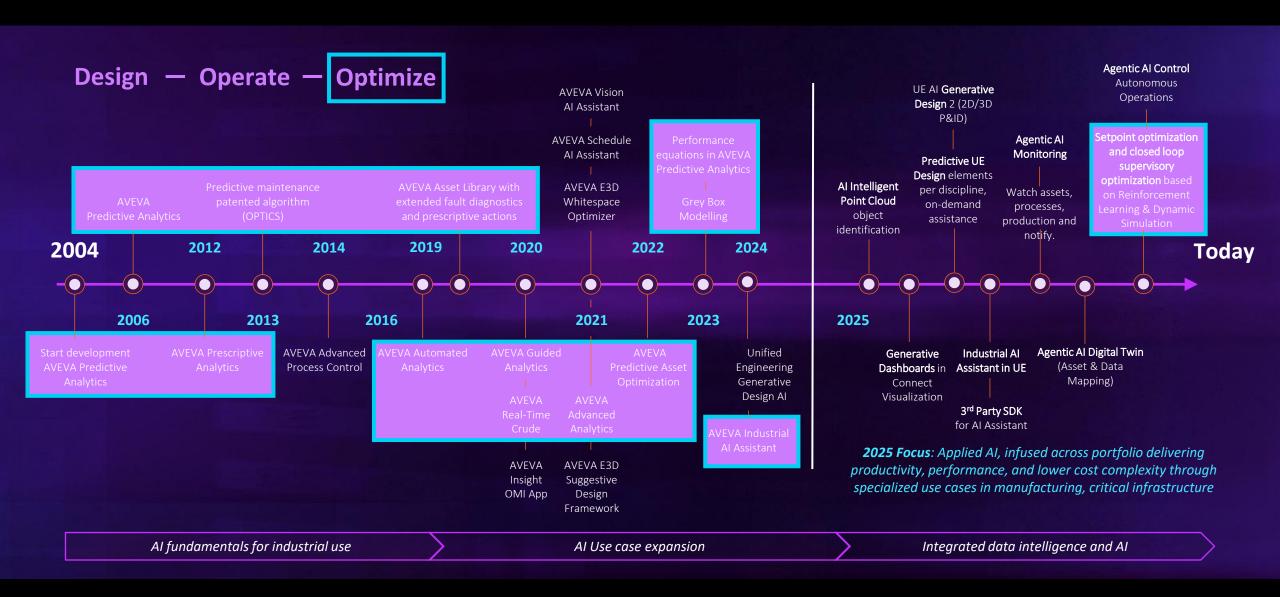
AVEVAWORLD











Data + Al in Power



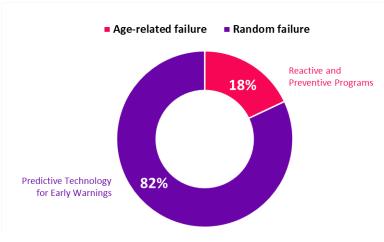
Reliability-centered maintenance

Prevent Equipment Failures

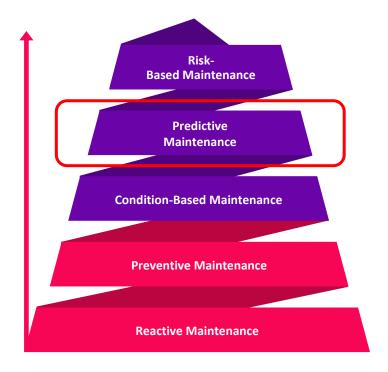
- Predictive monitoring of industrial equipment assets
 {Compressors, Pumps, Gearbox's, Motors, Turbines, Boilers, Generators, etc.}
- Early warning detection and diagnosis of equipment problems

Benefits

- Improve asset reliability and performance
- Reduce energy consumption and lost power
- Reduce maintenance costs
- Optimize maintenance planning
- Achieve fast time to value through out-of-the-box predictive monitoring of industrial assets



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Integrated Al

Predictive + Prescriptive + Prognostic

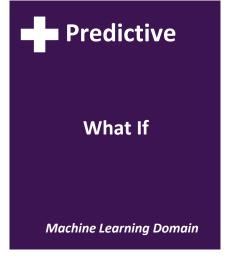














Predictive Analytics: Assets

Observations

Received Predictive notification due to Combustion Turbine blade path temperature spread increasing

Spread increase was caused by early progression of a transition piece failure

Slow propagation before failure would have caused large amounts of <u>wasted</u> <u>fuel and increased GHG emissions</u>

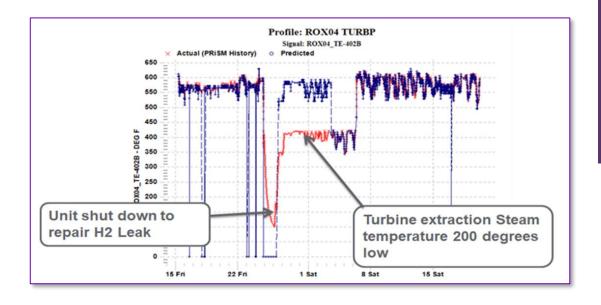
Customer calculated over \$4 million in avoided costs







Predictive Analytics: Operations



Observations

Received Predictive notification on low extraction steam temperature

Could have gone weeks before the plant found the issue

Significant financial impact

Significant environmental impacts:

Excess Fuel Usage -> Increased Emissions

Lower Heat Rate due to low extraction steam temperature requires increased fuel consumption, thus increased emissions

Savings: (approx.) **2,000 metric tons of CO2** emissions averted per week

Water Usage Waste

Steam attemperation requires significant water

Savings: (approx.) 100,000 gallons of Demineralized Water



Predictive Analytics: Green Energy

Observations

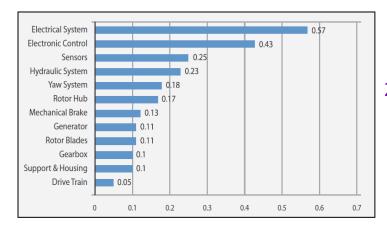
Several wind turbines were identified having bearing vibrations too high for the level of power generated.

Rollers cocked 180 degrees were found with failed retainers.

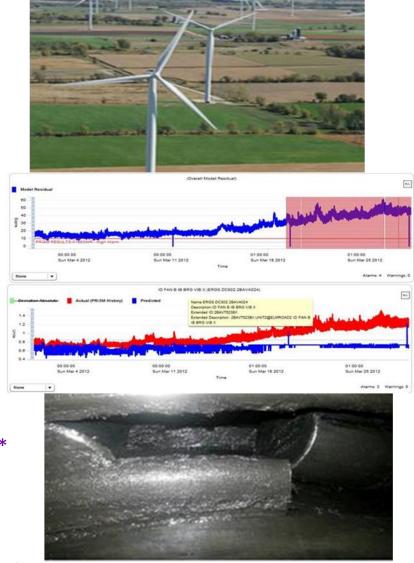
1 maintenance trip required to correct all issues.

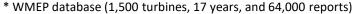
Early detection avoided significant damage to the turbines.

Early catches like this help improve the <u>cost effectiveness</u> and <u>reliability</u> of renewable energy.



2.43 failures per wind turbine per year*







Now integrate Simulation



Determining the best action when an anomaly is detected

Balancing Risk Vs Cost



Stop and fix it now?

- Fix immediately to eliminate risk of failure
- Return to standard operations quicker



Wait until planned shutdown?

- Risk of equipment failure during operations
- If no failure, then less cost (...maybe)



Can I operate differently?

 A change in configuration could reduce the risk of failure while extending the life of the equipment at risk



AVEVA Predictive Asset Optimization



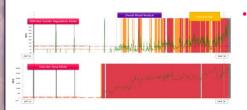


Remaining
Useful Life
Forecast intervention
window





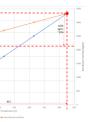
Heat Exchanger Fouling



HDR models track changes in heat transfer characteristics which allow us to detect and monitor fouling. In February 2020 fouling has become worse after a water contamination event.

RULE allows us to forecast remaining run time to hit operational limits. We will hit a safe operating limit for tube skin metal temperature within two weeks.





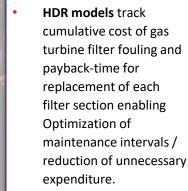
Impact and Optimization shows that by a 10% reduction in duct burner firing we can generate enough headroom in tube skin temperatures to continue operation and avoid an immediate forced outage during which time we can continue to monitor for further degradation.

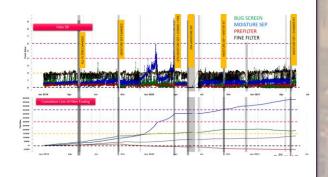
Gas Turbine Routine Maintenance Optimization



HDR models track changes in KPIs corrected for load and ambient temperature:

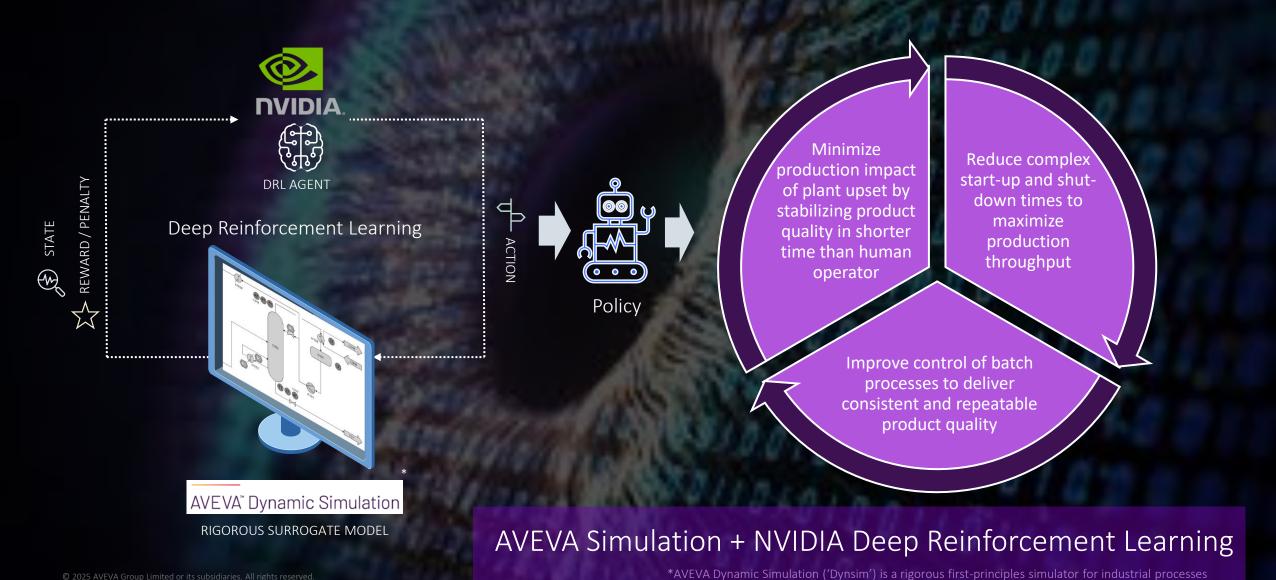
- Power Output
 - Heat Rate
- Compressor Efficiency
- Compressor Pressure Ratio
 - Turbine Efficiency
 - Exhaust Temperature







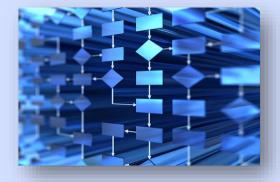
Autonomous Operations



Generative & Agentic Al











Data & Information Level "ask a complicated question"

Functional Software Level "tell it what you want it to do"

Unified User Experience "Agentic AI"

Available

Coming soon

In development



Al helps drive Net Zero

It's a Journey

Today

- Improve asset & process efficiency
- Burn less fuel
- Reduce GHG emissions

Tomorrow

- Drive down the cost of green energy production
- Improve the reliability of green energy
- Cause green energy to become more economically viable than traditional sources of energy

Result: Net Zero

Al-driven Digital Twin



Questions?



Please wait for the microphone. State your name and company.

Please remember to...

Navigate to this session in the mobile app to complete the survey.

Visit us on the CONNECT booth 59 to learn about Generative AI with Industrial AI Assistant

Thank you!



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