

The background is a dark purple gradient. On the left, there are two vertical neon lines, one blue and one magenta, with a horizontal magenta line intersecting the blue one. On the right, a large, glowing magenta arc curves from the top towards the bottom. The text 'AVEVA WORLD' is centered in a white, bold, sans-serif font.

AVEVA WORLD

# ORMAT

**EQUIPMENT MONITORING  
IMPROVEMENTS WITH THE  
AVEVA PI SYSTEM AND  
STANDARDIZATION OF  
COMPLEX ANALYTICS**



YEARS OF POWERING A SUSTAINABLE FUTURE

# ORMAT



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# SAFE HARBOR STATEMENT AND NON-GAAP METRICS

THIS PRESENTATION INCLUDES FORWARD-LOOKING STATEMENTS, AND THE DISCLAIMER SHOULD BE READ CAREFULLY

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## NON-GAAP METRICS

### RECONCILIATION TO US GAAP FINANCIAL INFORMATION

This presentation includes certain “non-GAAP financial measures” within the meaning of Regulation G under the Securities Exchange Act of 1934, as amended, including EBITDA and Adjusted EBITDA. The presentation of these non-GAAP financial measures is not intended as a substitute for financial information prepared and presented in accordance with GAAP and such non-GAAP financial measures should not be considered as a measure of liquidity or as an alternative to cash flow from operating activities, net income or any other measures of performance prepared and presented in accordance with GAAP. Such non-GAAP financial measures may be different from non-GAAP financial measures used by other companies.

The appendix slides in this presentation reconcile the non-GAAP financial measures included in the presentation to the most directly comparable financial measures prepared and presented in accordance with U.S. GAAP.

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## SPEAKER BIOS



Yehiel Viner  
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Ormat



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Ormat



Sarah Rappaport  
Manager, R&D  
Casne Engineering





# A LEADING RENEWABLE ENERGY PROVIDER

WITH A PROVEN TRACK RECORD  
IN GEOTHERMAL AND ENERGY STORAGE

With  
**60**  
Years of  
experience

Own & operate  
**1.5<sub>GW</sub>**  
Geothermal, Storage,  
Solar PV & REG<sup>1</sup>

**~1,500**  
Employees



- (1) REG – Recovered Energy Generation
- (2) See appendix for reconciliation of non-GAAP financial measures.
- (3) Net income attributable to the company stockholders

CD4, Mammoth Complex, NV, USA, 65MW



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# 60 YEARS OF ORMAT: SUCCESSFUL TRACK RECORD, WORLDWIDE

## Geothermal Power Plants

Own & operated 1,059 MW  
3<sup>rd</sup> party ~2,200 MW



Sarulla geothermal power plant, Indonesia

## Recovered Energy Generation

Own & operated 49 MW  
3<sup>rd</sup> party ~130 MW



OREG II, CS5, REG power plant, Minnesota, USA

## Energy Storage

Own & operated 270 MW / 638 MWh  
Under construction 6 projects



Vallecito Battery Energy Storage Facility, CA, USA

## Solar PV

Own & operated 122 MW  
Under construction 3 projects



Tungsten Solar, Nevada, USA



# GLOBAL PRESENCE

MEETING THE NEEDS OF CUSTOMERS WORLDWIDE



#1

Ormat - the largest geothermal owner & operator

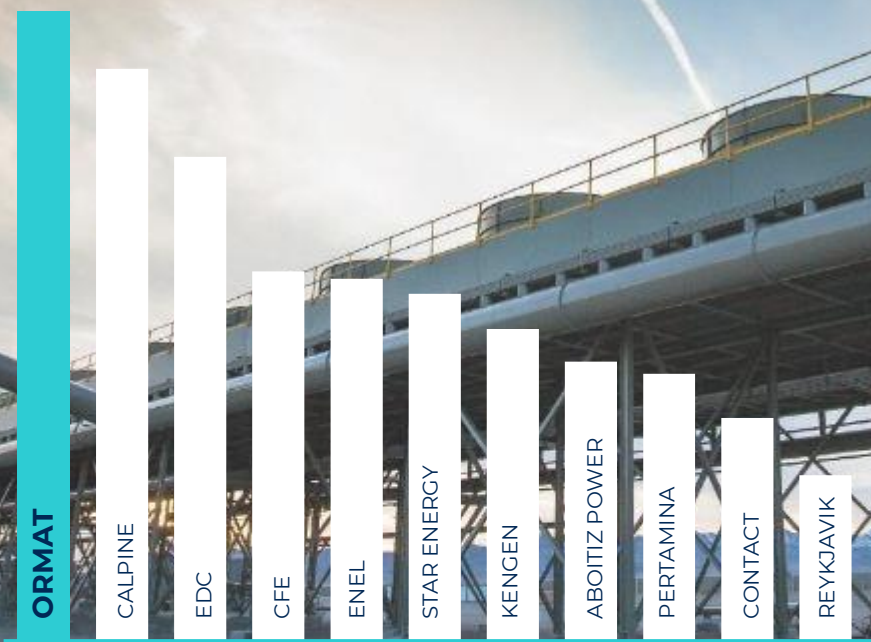
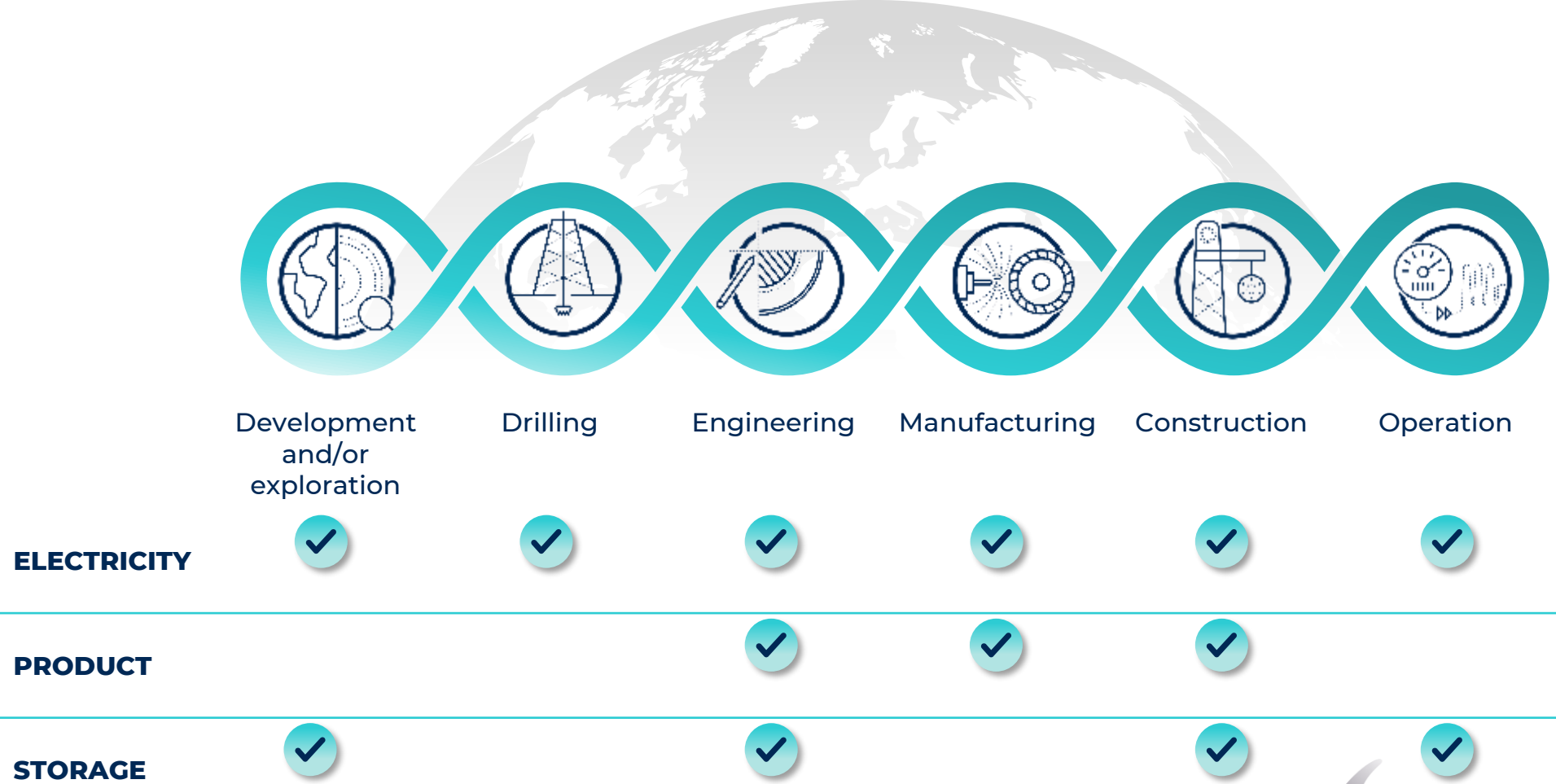


Chart Source : ThinkGeoEnergy - "Geothermal Market Analysis September 2024" by Alexander Richter; Data is presented at gross installed capacity.



# OUR CORE COMPETENCIES

THE WORLD'S ONLY VERTICALLY INTEGRATED GEOTHERMAL COMPANY







**ORMAT**



# GEOHERMAL OPERATIONAL CHALLENGES

**Scaling and Corrosion:** Mineral deposits and aggressive geothermal fluids causing equipment damage.

**Well Performance and Degradation:** Decline in productivity requiring regular maintenance and well rehabilitation.

**Equipment Reliability and Maintenance:** Harsh conditions impacting equipment lifespan, requiring predictive maintenance.

**Reservoir Sustainability:** Balancing extraction and reinjection to prevent depletion or cooling.

**Injection Management:** Managing injection-related seismic risks and reservoir cooling.

**Plant Availability and Reliability:** Minimizing downtime and quickly addressing operational disruptions.

**Workforce and Skills Management:** Need for specialized, well-trained operational personnel.

**Operational Efficiency:** Optimizing equipment performance to reduce costs and increase output.

**Environmental and Regulatory Compliance:** Ensuring continuous adherence to environmental and safety standards.

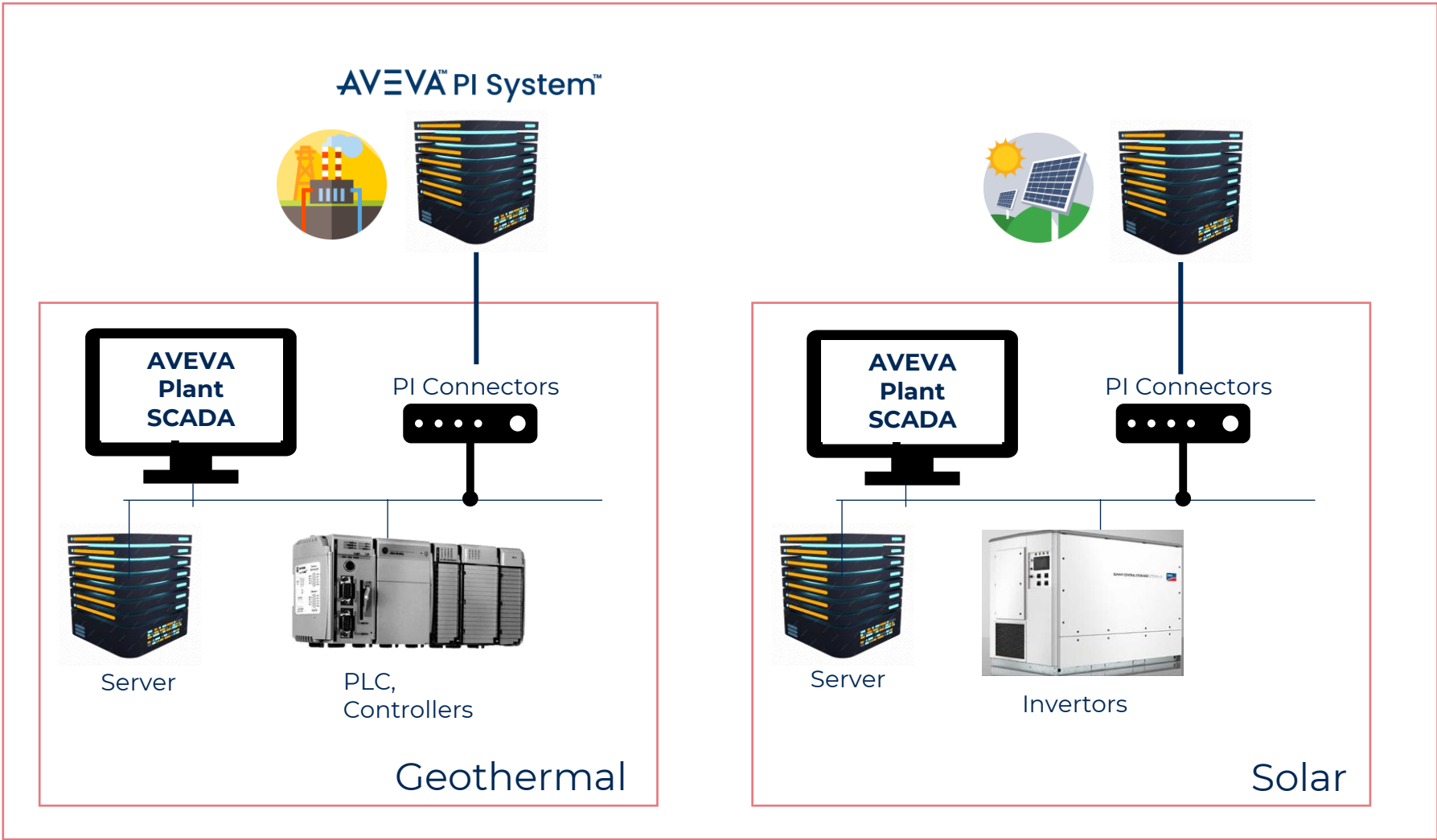
**Real-time data analytics and predictive insights for early detection and resolution of operational issues.**



**Optimize performance  
Reduce downtime  
Improve reliability**



# GOAL: DATA FLOW FROM EDGE TO ENTERPRISE





# CHALLENGE: ANALYTIC EFFICIENCY AND ACCURACY



## **Time-Consuming & Error-Prone Calculations**

Manual data collection and calculations increase workload and risk of errors

## **Delayed Insights & Reactive Maintenance**

Lack of real-time tracking slows issue detection and response

## **Inconsistent & Unstandardized Monitoring**

Different units follow non-uniform methodologies, making benchmarking difficult

## **Limited Performance Comparison**

No structured way to compare actual vs. expected performance in real time, it restricts the ability to fully understand the performance potential

## **No Foundation for Predictive Maintenance –**

Lack of structured performance data makes advanced analytics difficult



# Lose Generation



# THE ASSET-BASED APPROACH ADVANTAGES

## Standardized Asset Modeling

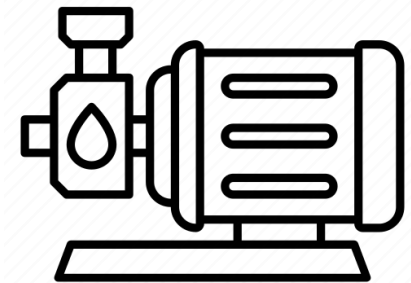
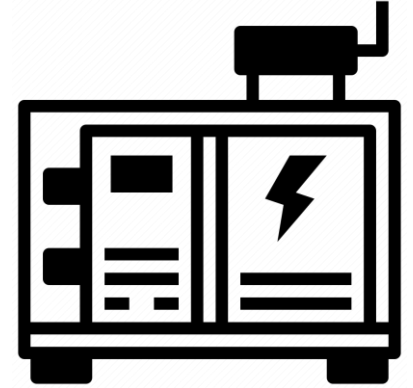
- Scalability: Templated structures for generators, turbines, pumps, heat exchangers, etc.
- Consistency: Ensures uniform monitoring and benchmarking across all units.
- Interoperability: Lays the groundwork for an Advanced Analytics Layer
- Visualization: Integration with SCADA, Historian, BI Tools

## Advanced Analytics & Performance Monitoring

- Automation: Standardized KPIs, Out of Range Detection
- Online Calculations: Performance calculations, trend analysis

## Enabling Faster Decision Making

- Digital twin: Simulate behavior
- Condition-based monitoring: Catch anomalies early
- Predictive Maintenance: Fix before failure



# ARCHITECTURE AND DESIGN APPROACH





# ARCHITECTURE AND DESIGN APPROACH



- Organize and sort tags by component
- Ensure flexible deployment across different plan setups
- AVEVA Historian/Plant SCADA Integration

AVEVA™ Plant SCADA  
AVEVA Historian

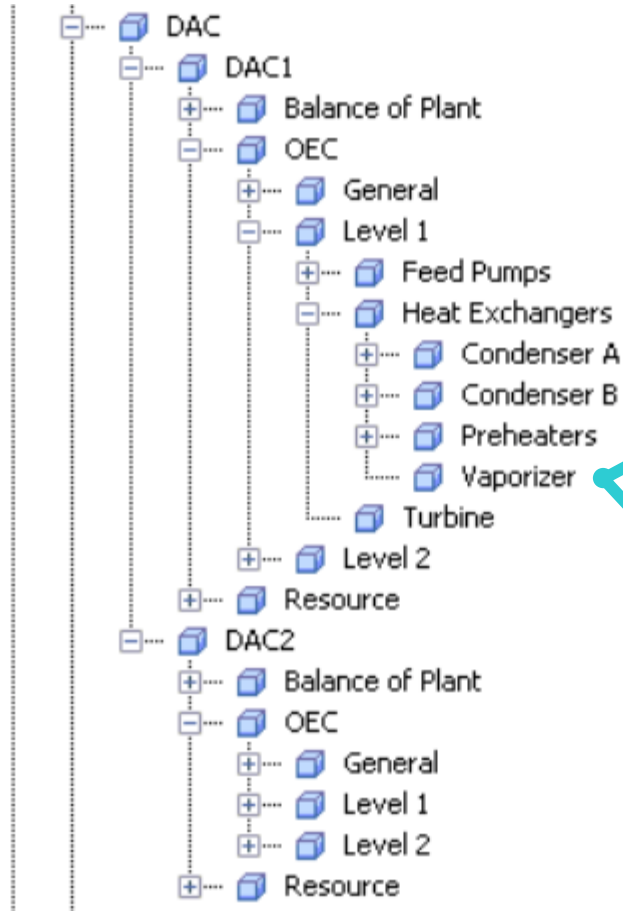


# ARCHITECTURE AND DESIGN APPROACH



- **AF hierarchy definition**
  - Define unit hierarchy
  - Define data points from field (~200 tags per OEC)
  - Identify key components to analyze per each asset (8-12 assets per plant)
    - OEC, Resource
    - Monitor for key metrics/KPIs
    - Enable thermodynamic calculations to measure asset performance

# IMPLEMENTATION: ASSET FRAMEWORK



- AF Hierarchy
  - AF implementation details
  - AF Templates for easy scaling

The screenshot shows the configuration window for the '6. OEC\_Vaporizer' asset. It has tabs for 'General', 'Attribute Templates', 'Ports', 'Analysis Templates', and 'Notification Rule Templates'. The 'Attribute Templates' tab is active, showing a table of attributes. The table has columns for 'Name', 'Description', and 'Default Value'. The attributes are organized into categories: 'Metadata', 'REFPROP Input', and 'REFPROP Output'.

Name	Description	Default Value
Category: Metadata		
Asset ID		0
Complex		
Name		
OEC		0
Plant		
PlantLevel		0
TagPrefix		
Title		0
Title - Optimization Alarm		
Category: REFPROP Input		
Brine Inlet Temperature		0 °F
Brine Outlet Temperature		0 °F
Brine Outlet Temperature B		0 °F
Motive Fluid Inlet Temperature		0 °F
Motive Fluid Outlet Temperature		0 °F
Motive Fluid Outlet Temperature B		0 °F
Step		0
Vaporizer Pressure		0 psia
Category: REFPROP Output		



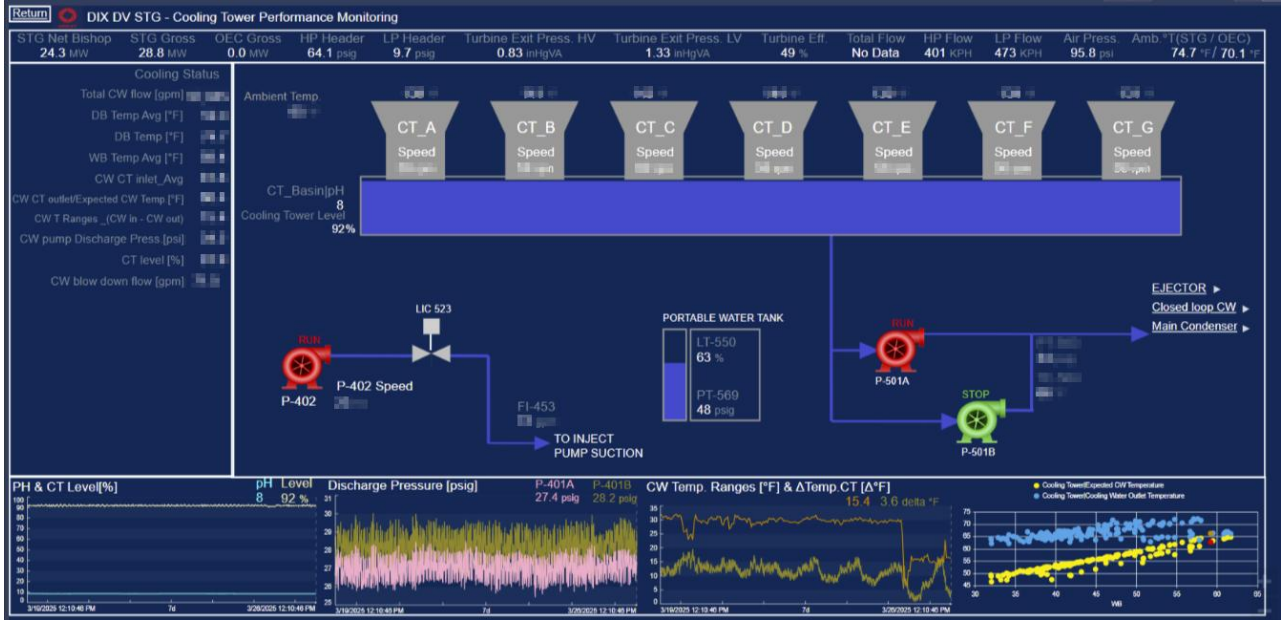
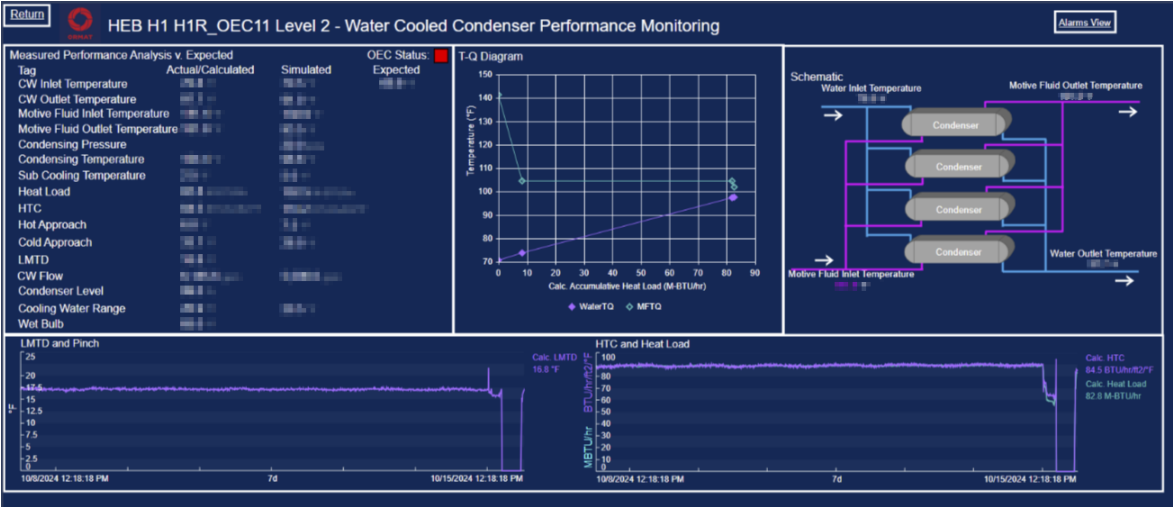
# ARCHITECTURE AND DESIGN APPROACH



- Templated dashboards for each piece of equipment
- Summary screens for each plant and unit
- Display critical KPIs, calculation results, and process values for ease of monitoring



# ARCHITECTURE AND DESIGN APPROACH



# ARCHITECTURE AND DESIGN APPROACH



- **Performance Analysis**

- Automate manual calculations into an online system
- Store results as tags for continues tracking

- **Simulation-based Comparison**

- Generate simulation tags using internal tool
- Compare actual vs. expected performance for deeper insights

- **Performance Curve Automation**

- Continually update expected vs actual performance trends
- Enable proactive decision making with real time insights

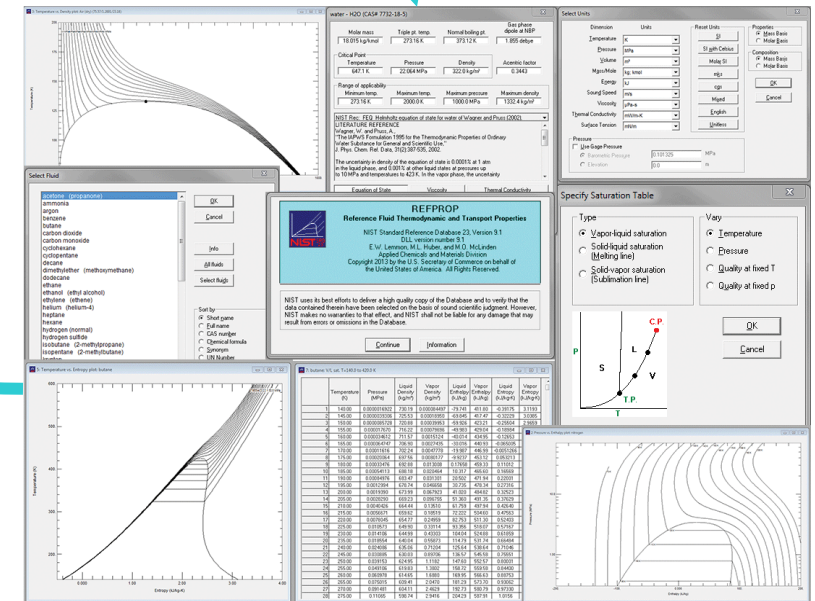




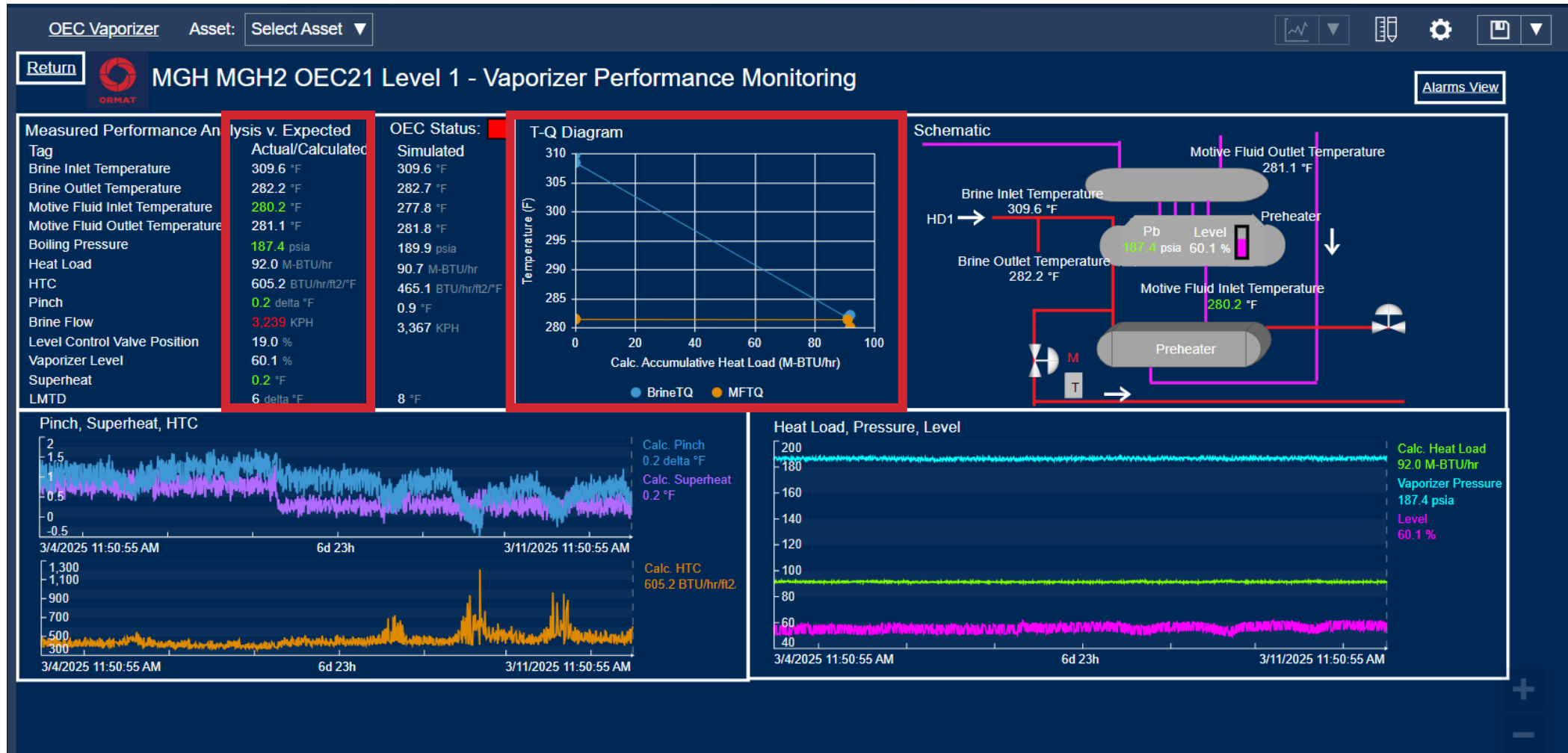
# IMPLEMENTATION: PERFORMANCE ANALYSIS

- Custom implementation using AFSDK
- Advanced Analytics: Custom calculations of Enthalpy, Entropy, etc. that are challenging to accomplish
- Scalable: Hooks into AF templates for quick deployment
- Efficiency improvements: live calculations rather than manual calculations in Excel

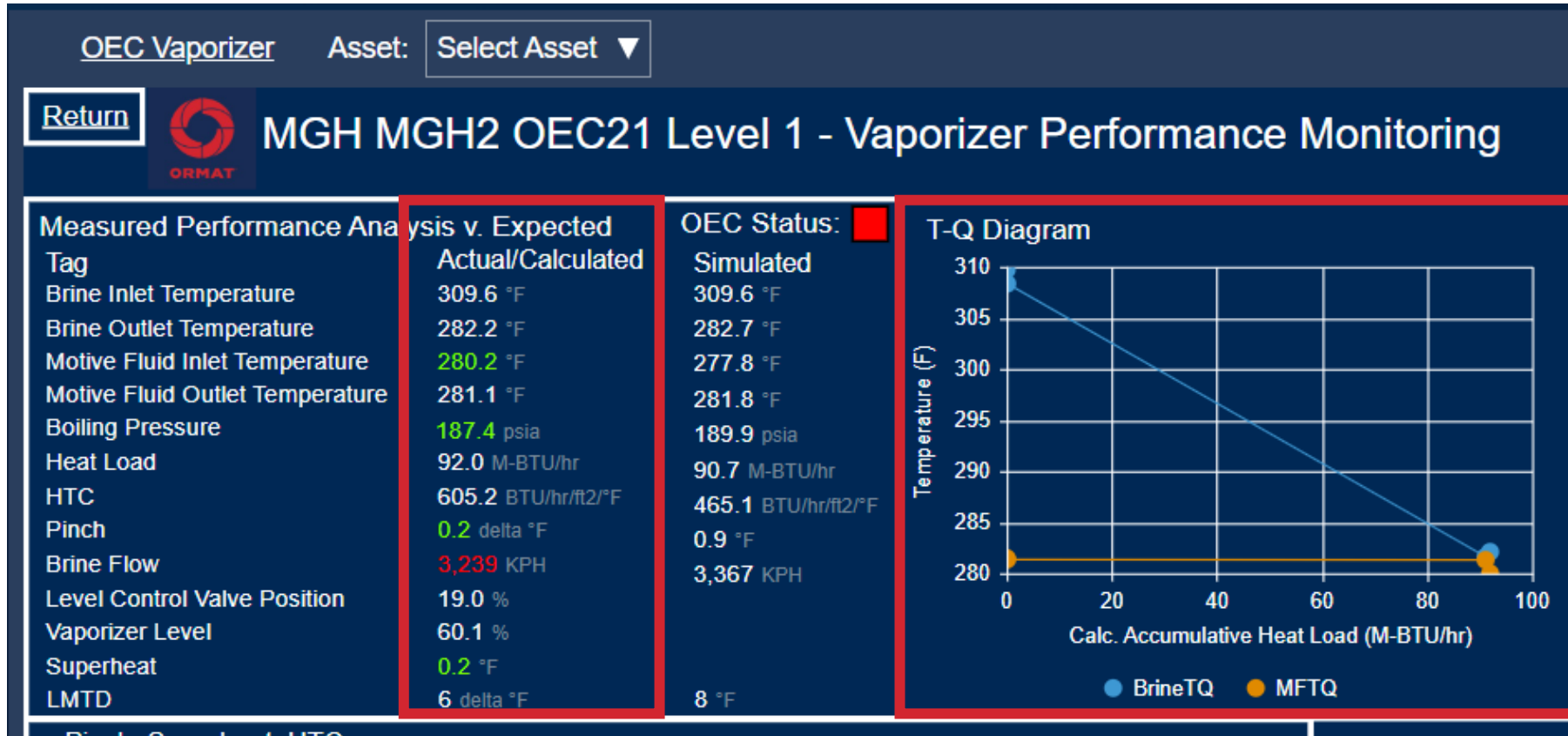
Category: REFPROP Input			
		Inlet Pressure	psia
		Inlet Pressure from Vaporizer	psia
		Inlet Temperature	°F
		Outlet Pressure	psia
		Outlet Temperature	°F
		Step	
		Vaporizer Pressure	psia
Category: REFPROP Output			
		Calc. Calculated Work	MW
		Calc. Efficiency	%
		Calc. Inlet Entropy	Btu/(lb °R)
		Calc. Isentropic Work	MW
		Calc. Motive Fluid Flow	KPH
		Calc. Outlet Entropy	Btu/(lb °R)
		Calc. Turbine Calculated Flow Total	gpm
		Vaporizer Calc. Superheat	delta °F



# VAPORIZER PERFORMANCE MONITORING

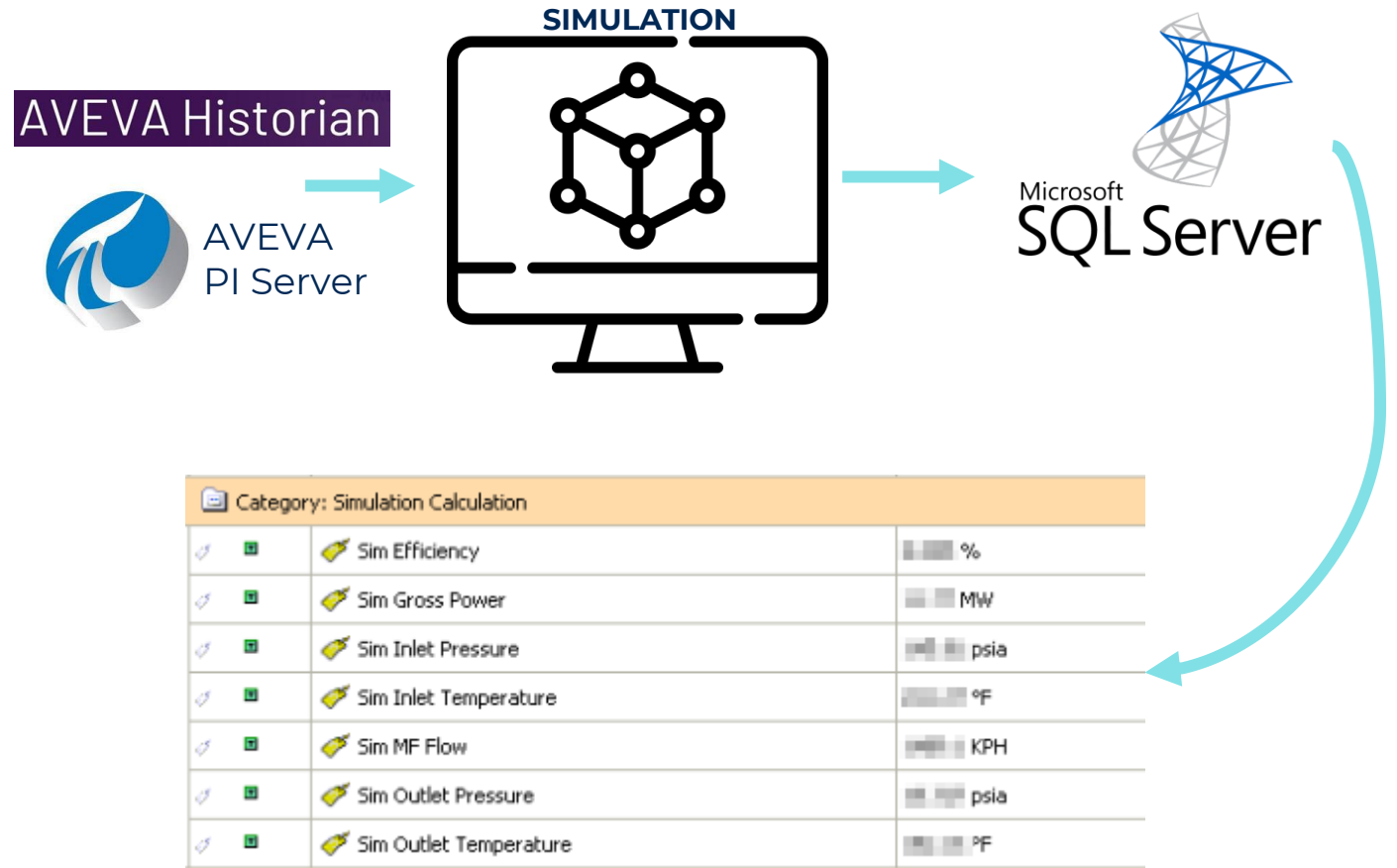


# VAPORIZER PERFORMANCE MONITORING



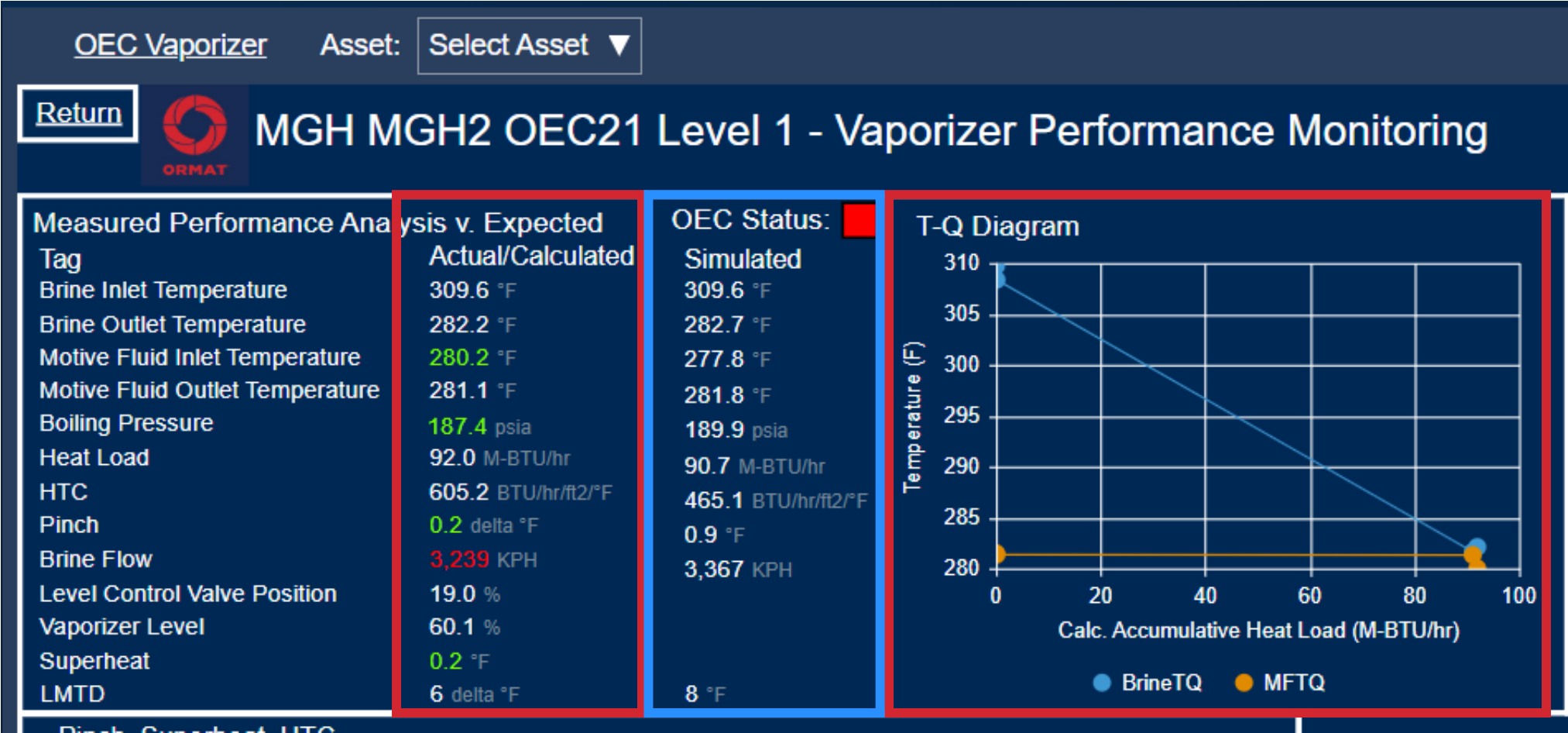
# SIMULATION-BASED COMPARISON

- Integrated custom simulation into PI *via* RDBMS interface
- Allows comparison between expected performance and calculated performance

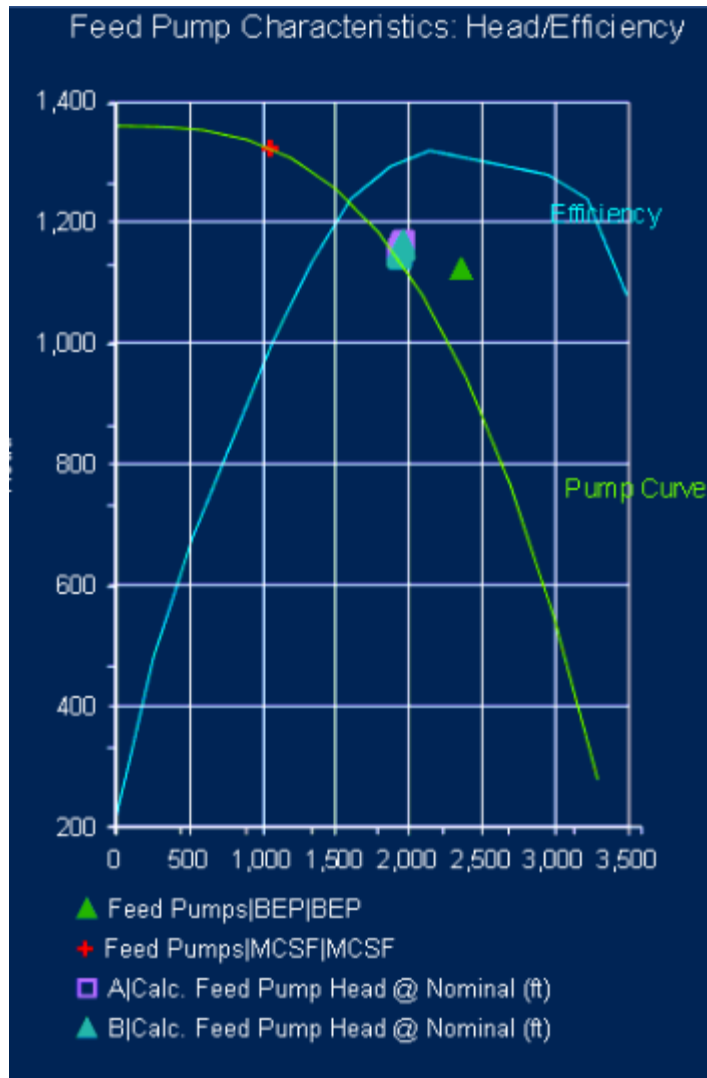




# VAPORIZER SIMULATED PERFORMANCE



# PERFORMANCE CURVES



- Plotted idealized efficiency and pump curves
- Plotted calculated head for each feed pump
- Catch performance drift

# ARCHITECTURE AND DESIGN APPROACH



Using multistate to identify online out of range values to optimize performance

Vaporizer Superheat [°F]	0.4	0.2	0.9	0.1	3.4	0.9
Vaporizer Pinch [°F]	1.0	3.2	2.4	4.9	5.1	5.7
Vaporizer Level [%]	59.6	36.3	56.7	56.1	56.7	50.3
Preheater Pinch [°F]	3.7	7.5	5.0	6.2	14.9	12.2
Condenser Cold Approach [°F]	48.3	44.4	48.7	42.8	46.3	45.4
Condenser Subcooling Temp. [°F]	26.5	22.3	8.9	13.7	18.2	21.3
Condenser Level [%]	50.0	85.3	46.0	66.1	70.0	65.3
Generator Cooling AVG Temp [°F]	40.8		42.2		42.2	
Level control valve [%]	18.0	24.0	24.0	28.0	26.0	23.0

# BENEFIT: TUBE LEAKS DETECTION

Optimization Table	OEC21		OEC22		OEC23	
	Level 1	Level 2	Level 1	Level 2	CW	CCW
OEC Actual Gross Power [MW]	18.9		19.0		12.1	
OEC Cycle Efficiency [%]	17.2		17.6		12.2	
Average Turbine Efficiency [%]						
Turbine Inlet Pressure [psia]						
Turbine Exit Pressure [psia]						
Turbine Efficiency [%]						
Turbine to FP Flow Ratio [%]						
Turbine Vibration [mm/s]						
Vaporizer Superheat [°F]	0.4	0.2	0.9	0.1	3.4	0.9
Vaporizer Pinch [°F]	1.0	3.2	2.4	4.9	5.1	5.7
Vaporizer Level [%]	59.6	36.3	56.7	56.1	56.7	50.3
Preheater Pinch [°F]	3.7	7.5	5.0	6.2	14.9	12.2
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Generator Cooling AVG Temp [°F]	40.8		42.2		42.2	
Level control valve [%]	18.0	24.0	24.0	28.0	26.0	23.0

Quickly combining Thermodynamic KPIs with Ormat expertise to identify and mitigate tube leaks in the Vaporizer



# BENEFIT: TURBINE OPTIMIZATION

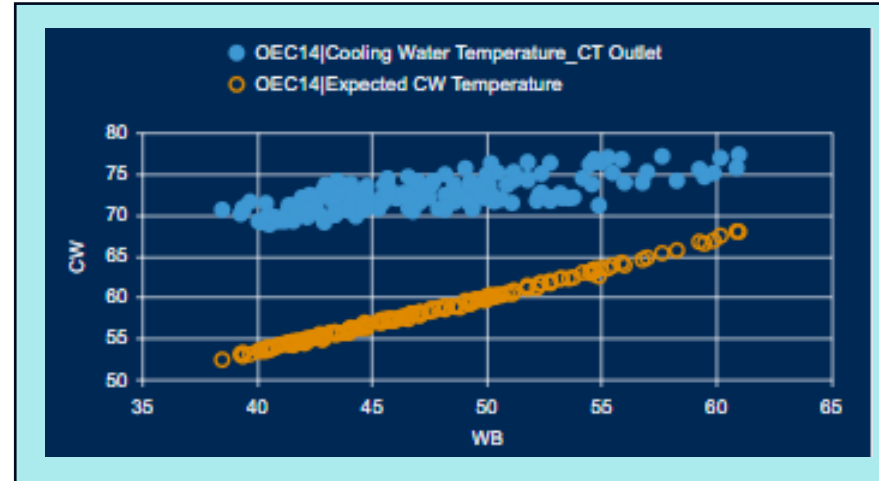
Optimization Table	OEC21		OEC22		OEC23	
	Level 1	Level 2	Level 1	Level 2	CW	CCW
OEC Actual Gross Power [MW]	18.9		19.0		12.1	
OEC Cycle Efficiency [%]	17.2		17.6		12.2	
Average Turbine Efficiency [%]	<div><div></div></div>		<div><div></div></div>		<div><div></div></div>	
Turbine Inlet Pressure [psia]	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>
Turbine Exit Pressure [psia]	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>
Turbine Efficiency [%]	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>
Turbine to FP Flow Ratio [%]	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>
Turbine Vibration [mlPS]	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>	<div><div></div></div>
Vaporizer Superheat [°F]	0.4	0.2	0.9	0.1	3.4	0.9
Vaporizer Pinch [°F]	1.0	3.2	2.4	4.9	5.1	5.7
Vaporizer Level [%]	59.6	36.3	56.7	56.1	56.7	50.3
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Generator Cooling AVG Temp [°F]	40.8		42.2		42.2	
Level control valve [%]	18.0	24.0	24.0	28.0	26.0	23.0

Monitoring turbine efficiency and interactions with feed pumps to look for imbalance in systems



# BENEFIT: COOLING TOWER REPAIR

- Identified about 1 MW potential additional generation
- Sped up repair based on performance analytics





# Ormat increases generation by 1-3.5 MW per Plant

## Challenge

- Time-consuming data access
- Critical thermodynamics calculations done manually in Excel
- Needed integrated platform for data analytics and visualization

## Solution

- Deployed AVEVA™ PI System™ to streamline data collection, access, analysis, and visualization
- Developed custom analytics to allow for real-time thermodynamic analysis

## Results

- Developed asset hierarchy, dashboards, and custom thermodynamics calculation platform to improve situational awareness and enable real-time analysis of critical plant processes
- Generated 1-3.5 MW additional power per plant, driving average of \$1 Million in added revenue per plant per year
- Additional anticipated cost savings in predictive maintenance



# THANK YOU



YEARS OF POWERING A SUSTAINABLE FUTURE

# ORMAT



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