



AVEVA WORLD

THURSDAY, APRIL 10

---

## Novo Nordisk & Deep Digital: The Crucial Role of Nomenclature & Taxonomy

SESS-48

Ferdia Kehoe – Novo Nordisk

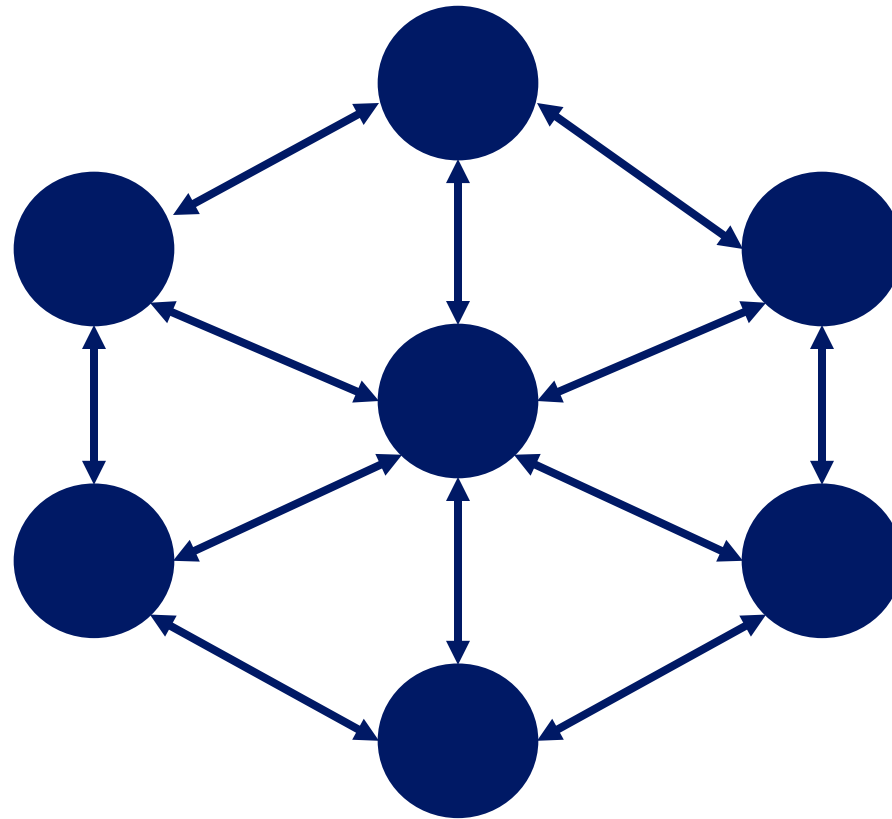
Sarah O'Neill – Deep Digital Solutions Group

Rory Sheehan – Deep Digital Solutions Group

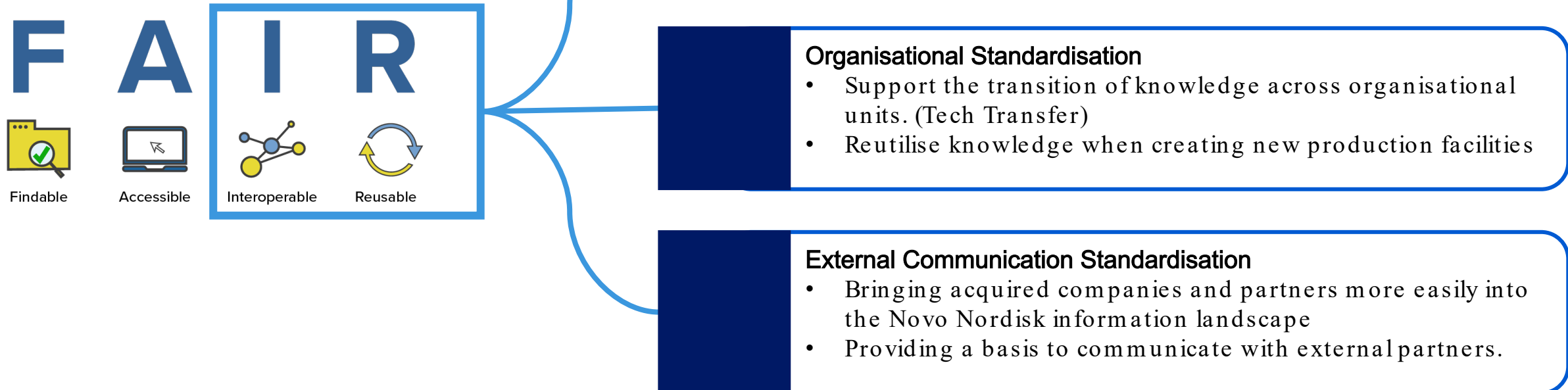
# Nomenclature and Standardisation

Asset Framework

# Our Organisation



# Data Foundation Goals

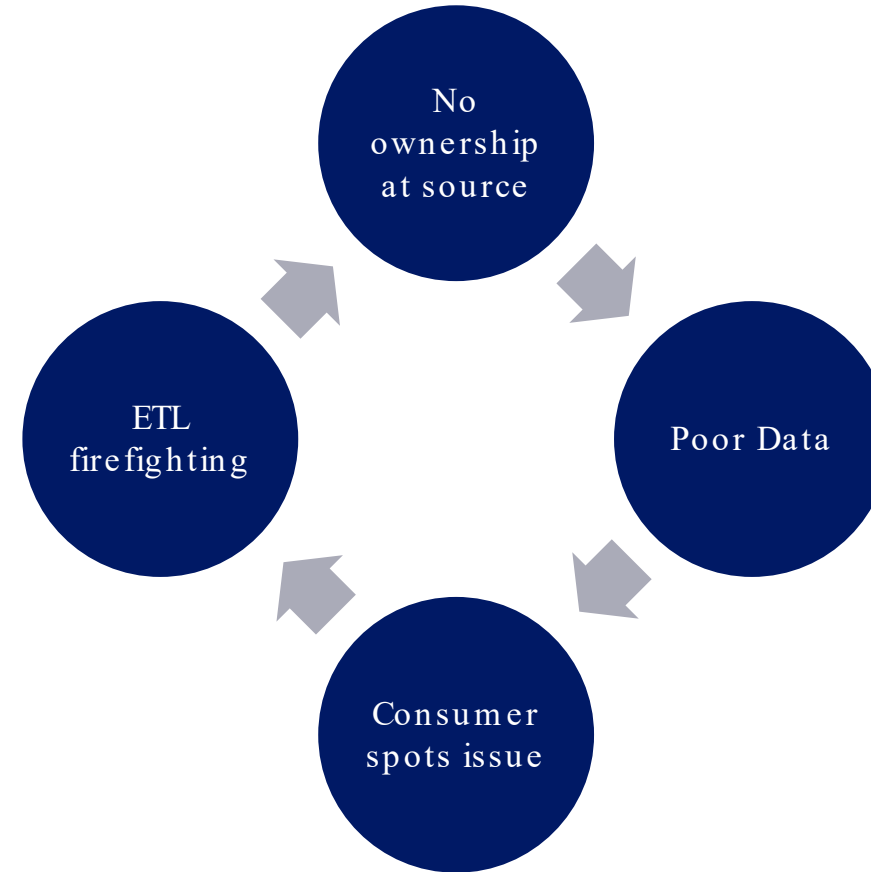


# Building a data foundation

Our challenge as an organisation is establishing a robust and reliable infrastructure to support data management, storage, and processing within an organization.

A key issue with this is the data quality loop.

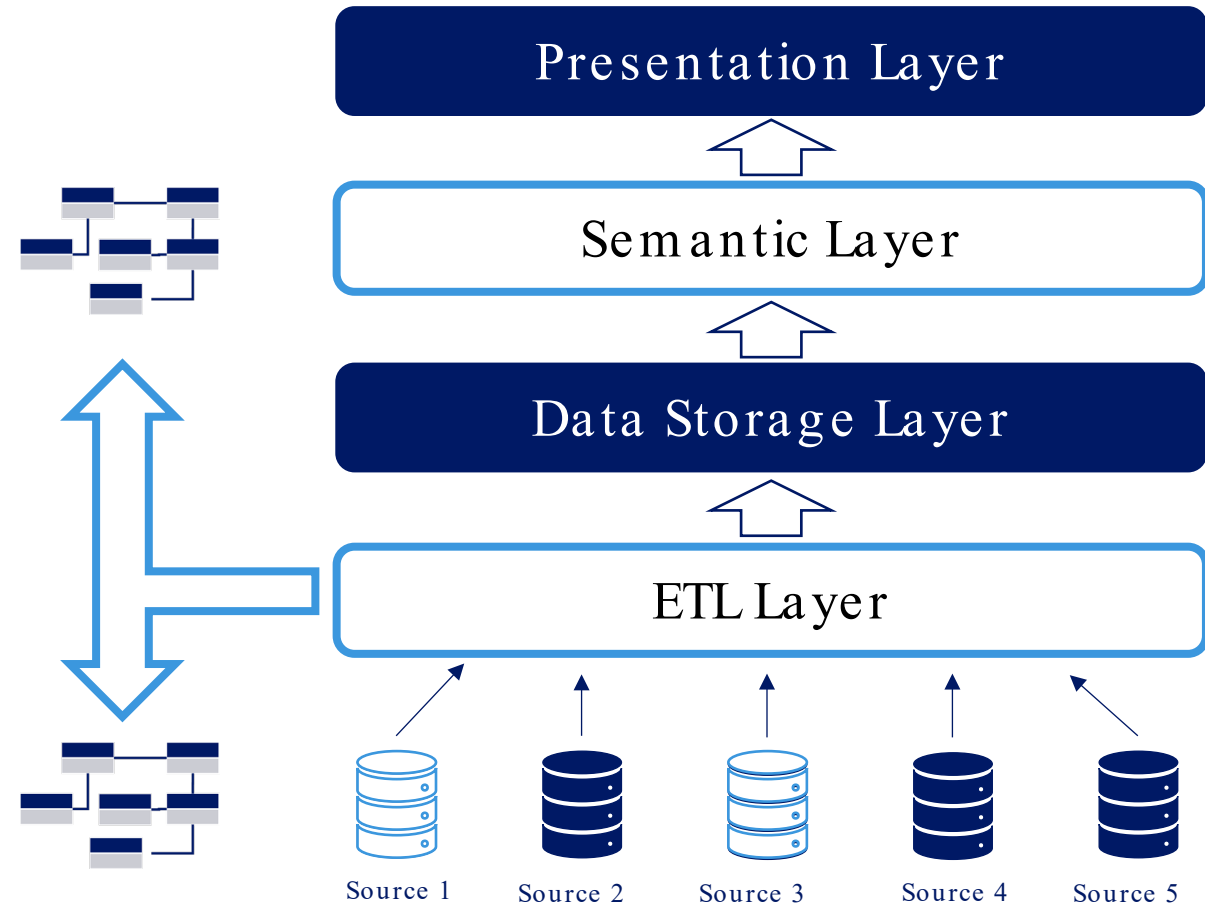
The further you push data quality questions away from source, the further you get from the expertise to fix it.



# Building a data foundation

## Implementation Focus

Our focus is implementing models, so they drive data quality at the source reducing the need for ETL and ensuring a better fit with a Semantic Layer.

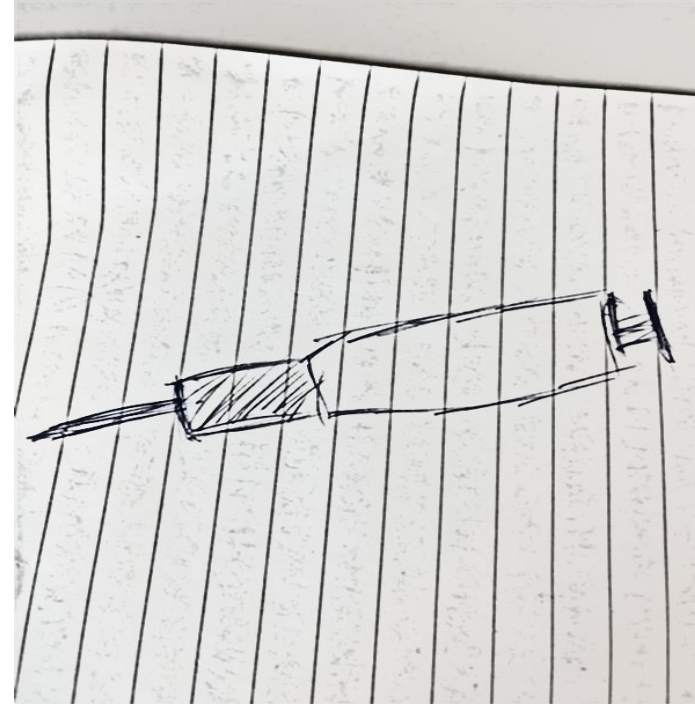


# What do we need to create quality data

When building data products, our level of detail is often lacking.

Our perspective of business need basis is a sketch to be interpreted by system engineers.

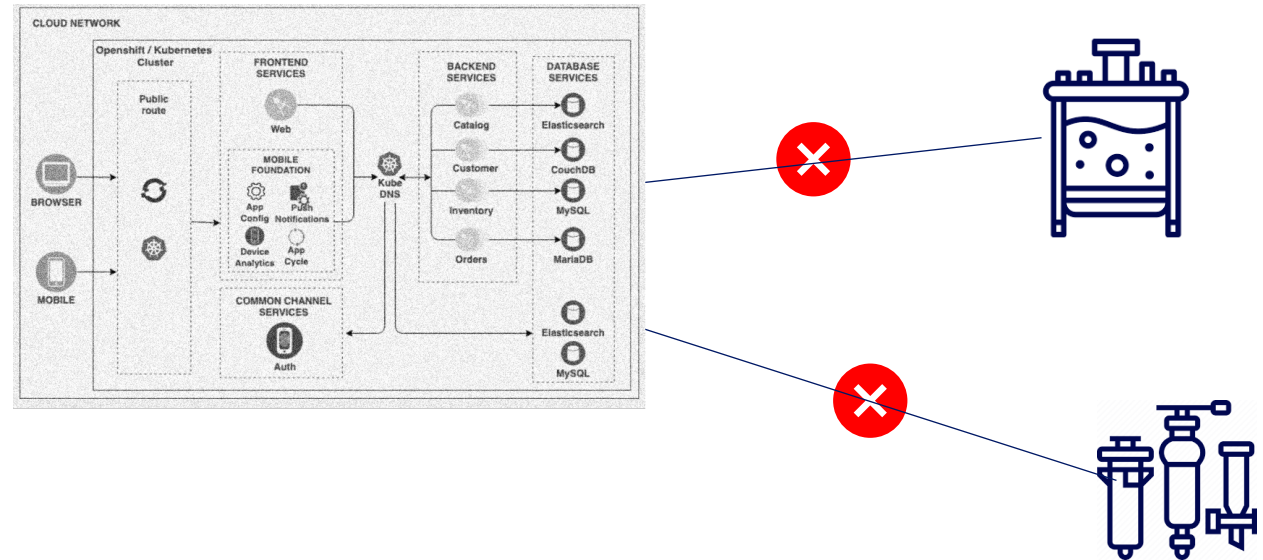
Spending more time defining the key attributes of an object makes for a far better product.



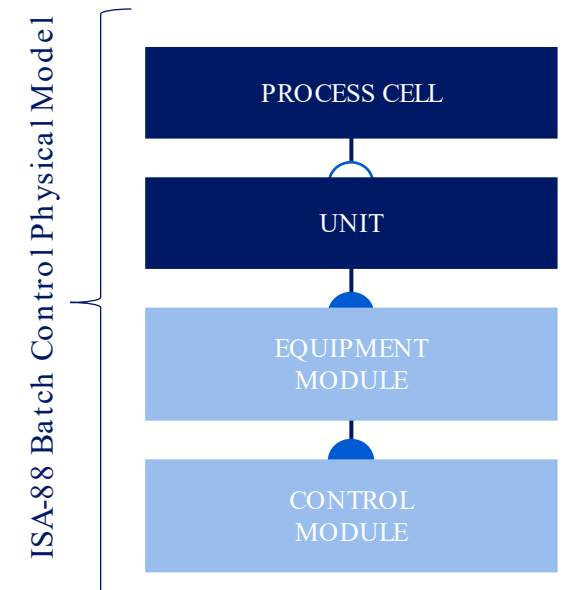
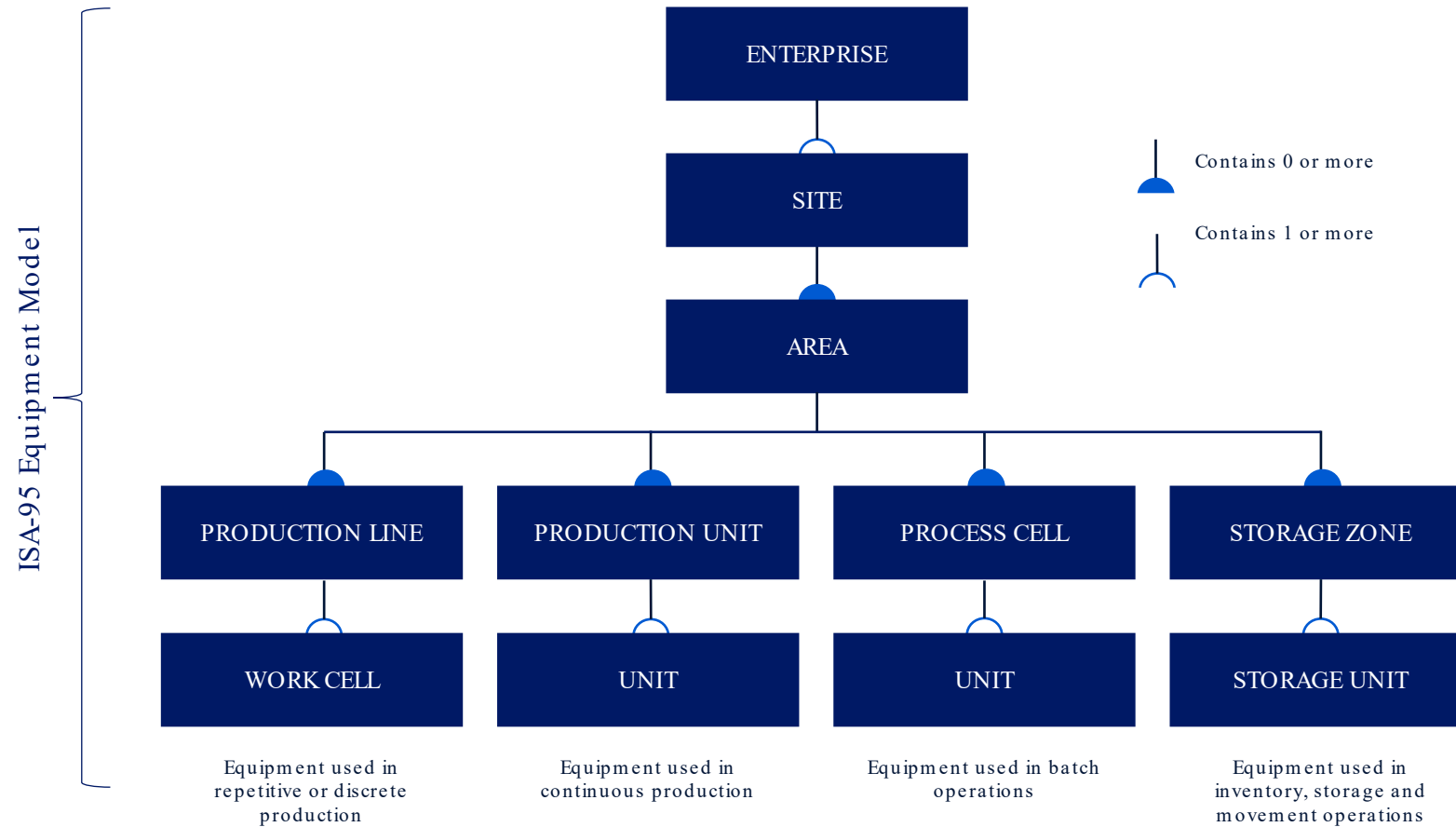


# What do we need to create quality data

Much good work is undone by OEMs not being specified to communicate in a format that meets the need of the systems utilizing their data.

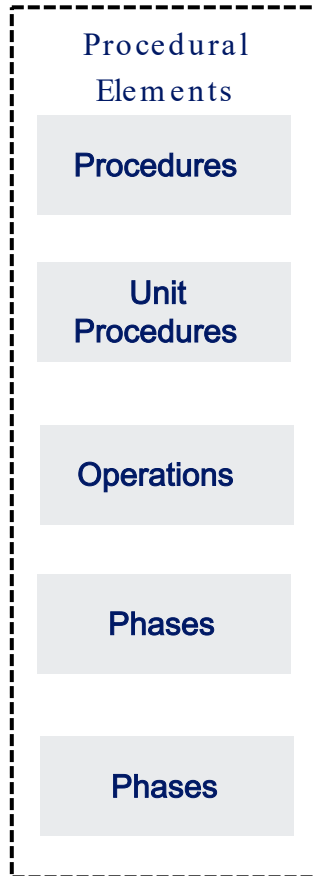


# Standardisation: ISA-95 and ISA-88

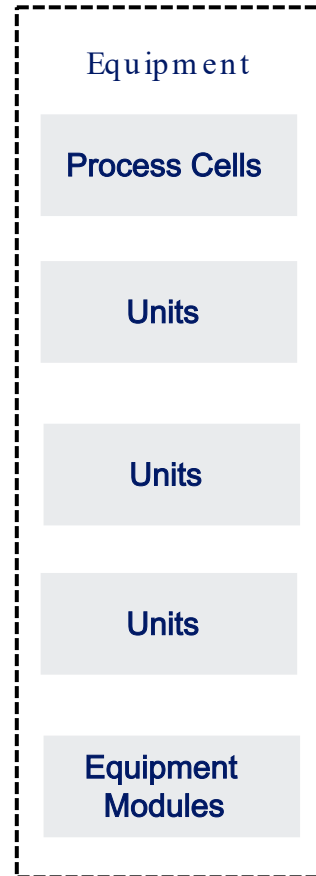


# ISA-88 Model Relationship Diagram

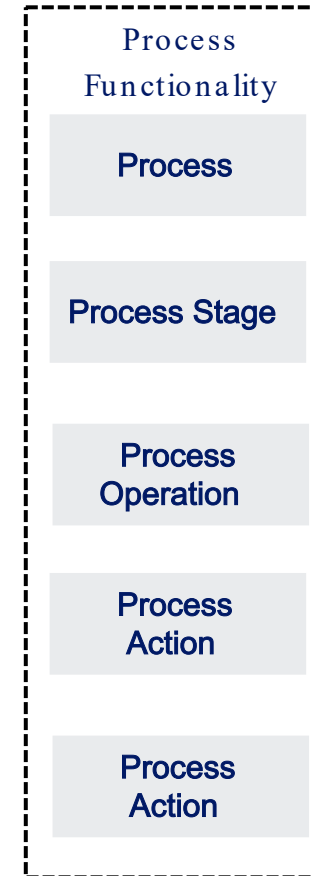
Procedural Control Model



Physical Model



Process Model

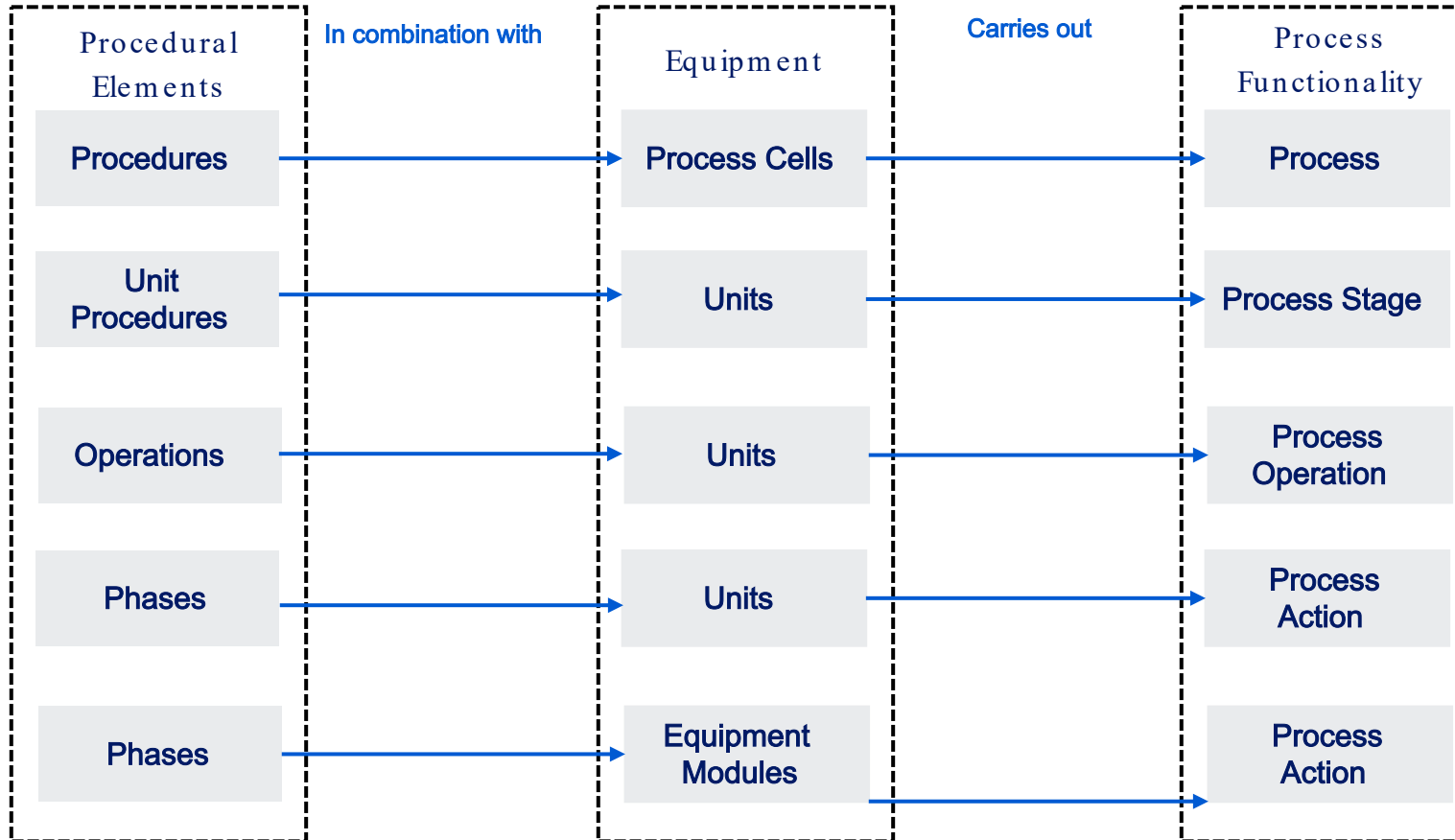


# ISA-88 Model Relationship Diagram

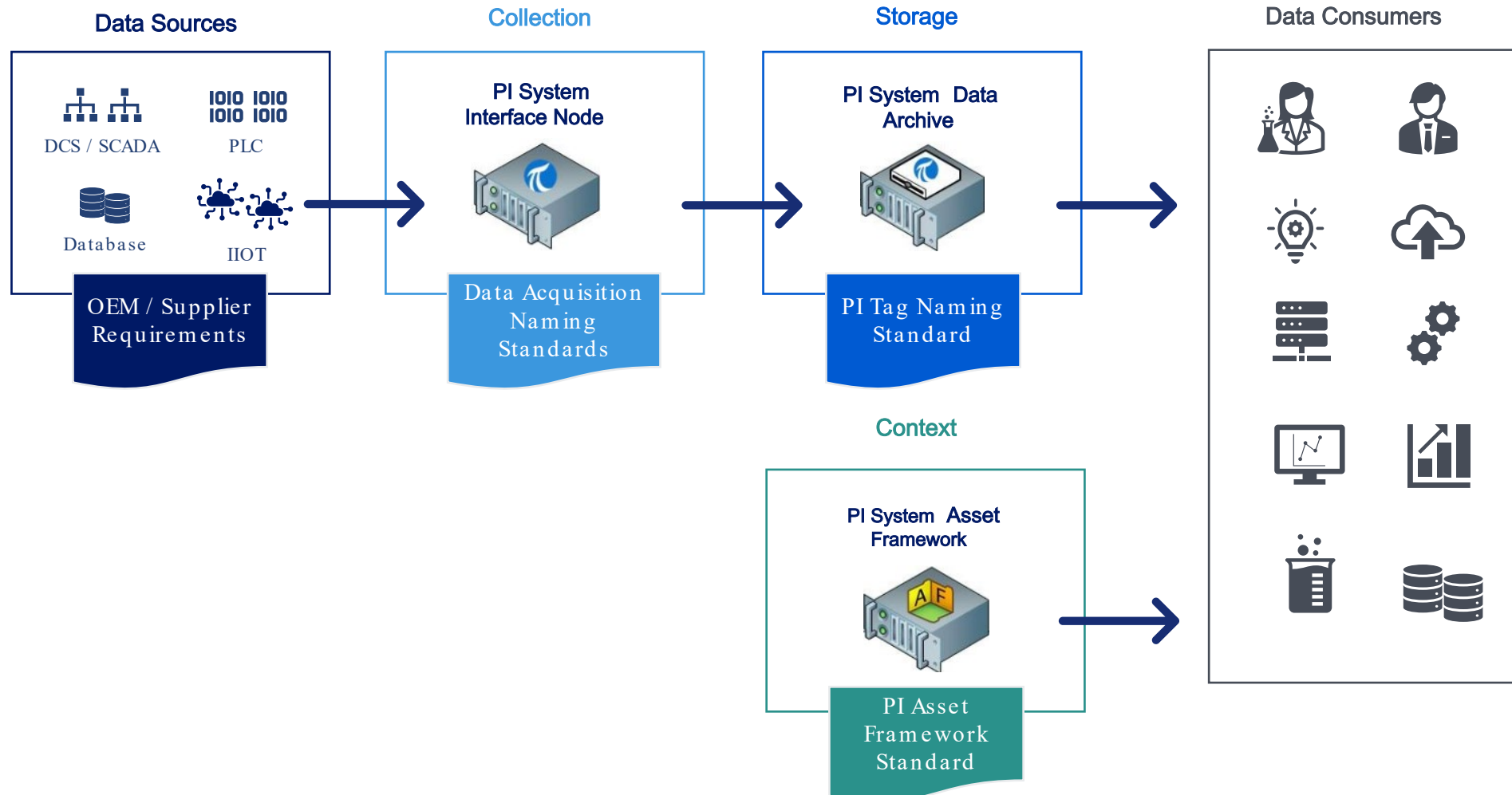
## Procedural Control Model

## Physical Model

## Process Model

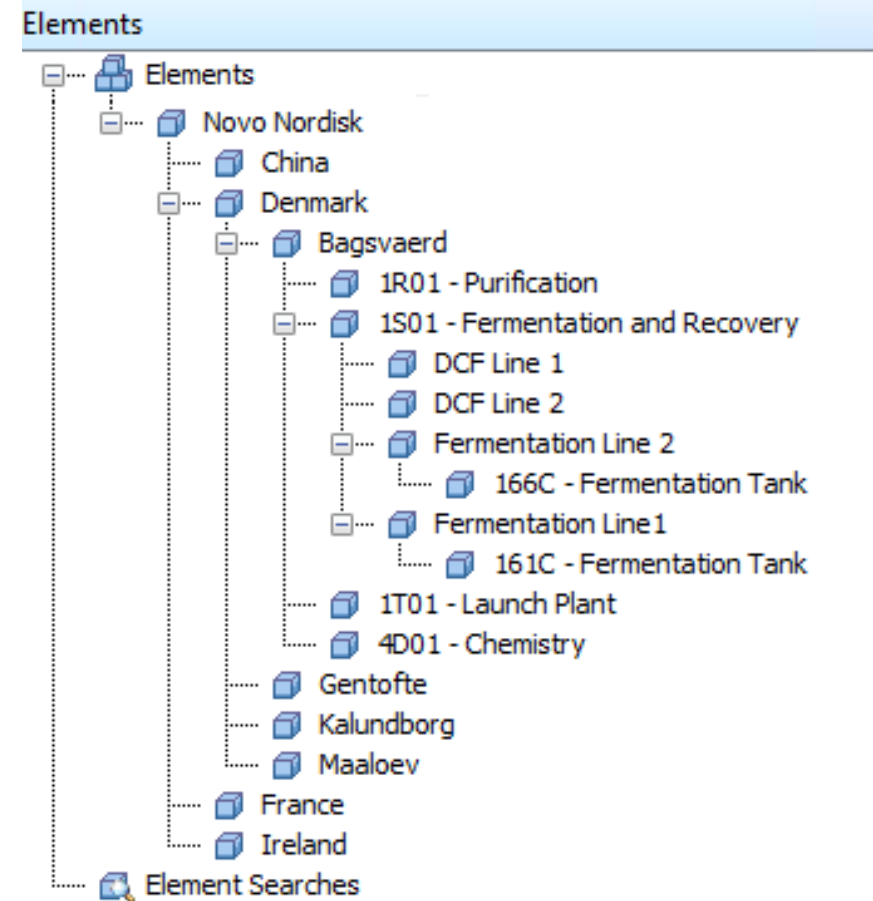
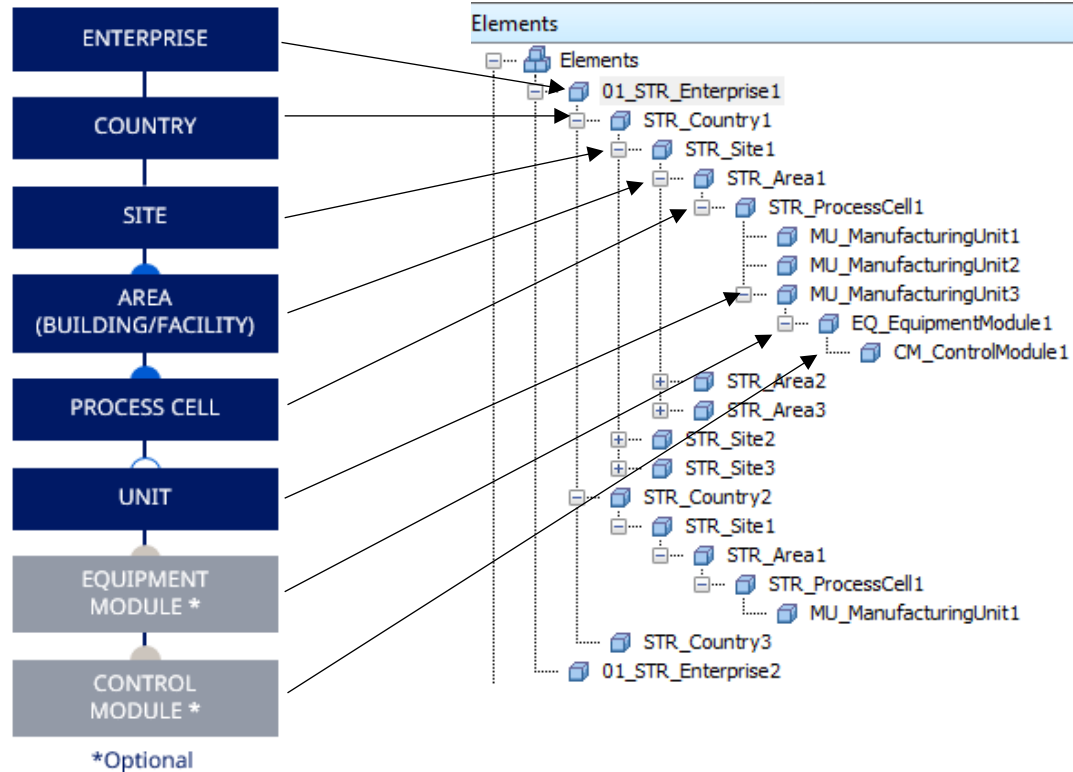


# Global PI System Standards



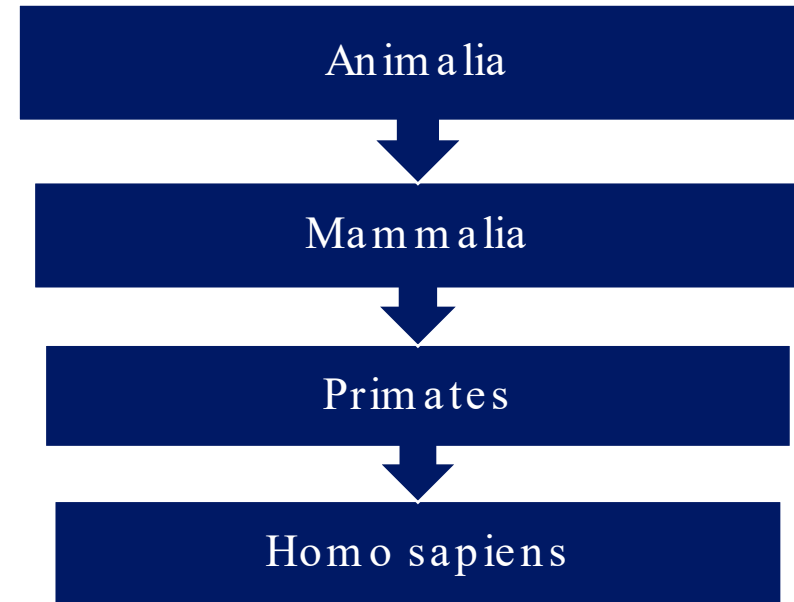


# Global PI Asset Framework Hierarchy



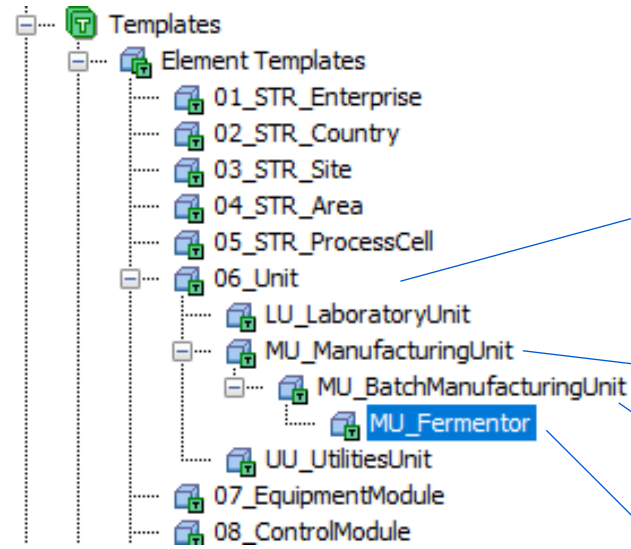
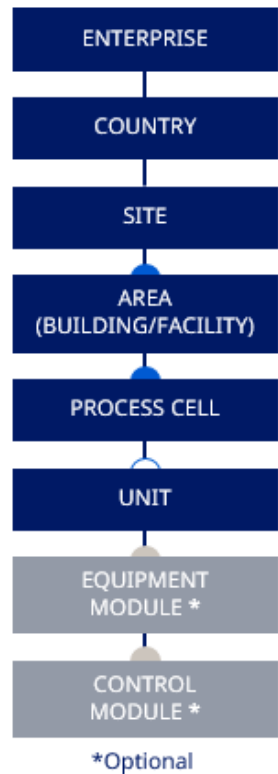
# Taxonomy

- Prescribes structure and terminology.
- Applies rigor in specification, ensuring any newly discovered object must fit into one and only one classification or object.
- Inherits all the properties of the class above it but can also have additional properties





# Global PI System Asset Framework

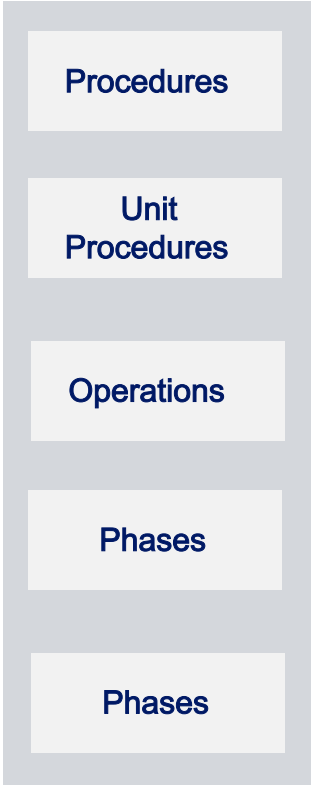


MU_Fermentor		
General Attribute Templates Ports Analysis Templates Notification Rule Templates		
Filter		
	Name	Description
Template: 06_Unit		
	Area	Area in which unit is located
	Country	Country Name
	Element Name	Element Name
	Element Path	Path to asset in AF
	Manufacturer	Manufacturer of Unit
	Model	Model of Unit
	P&ID	Engineering Blueprint ID
	PAS-X ID	PAS-X Unit ID
	Process Cell	Area / Building / Facility
	SAP ID	SAP Unit ID
	Site	Site
	Site Code	2 Letter site code
	Unit Name	Local naming of unit
Template: MU_ManufacturingUnit		
	BatchID	Batch ID
	Product	Product Name
	Recipe	Recipe Name
Template: MU_BatchManufacturingUnit		
	Operation	Manufacturing process operation
	Phase	Manufacturing process action
	Procedure	Manufacturing process
	UnitProcedure	Manufacturing Unit Procedure
Template: MU_Fermentor		
	Ammonia-PVState	Ammonia Process Value State
	Ammonia-Step	Ammonia Step
	B01-Speed-Output	B01 Speed Control Output
	B01-Speed-PV	B01 Speed Control Process Value

# ISA-88 Procedural Control

## PI EVENT FRAME TEMPLATES

Procedural Control Model



PI Event Frames



Template	Derived Templates	ISA-88 alignment	Derived Template Name
PIBatch	Procedure	Procedures	Procedure.ProductXYZ
PIUnitBatch	UnitProcedure	Unit Procedures	UnitProcedure.TabletCoater_KA_HB
PISubBatch	Operation, Phase, PhaseState, Phase Step	Operations & Phases	Operation.TabletCoaterLoading_KA_HB

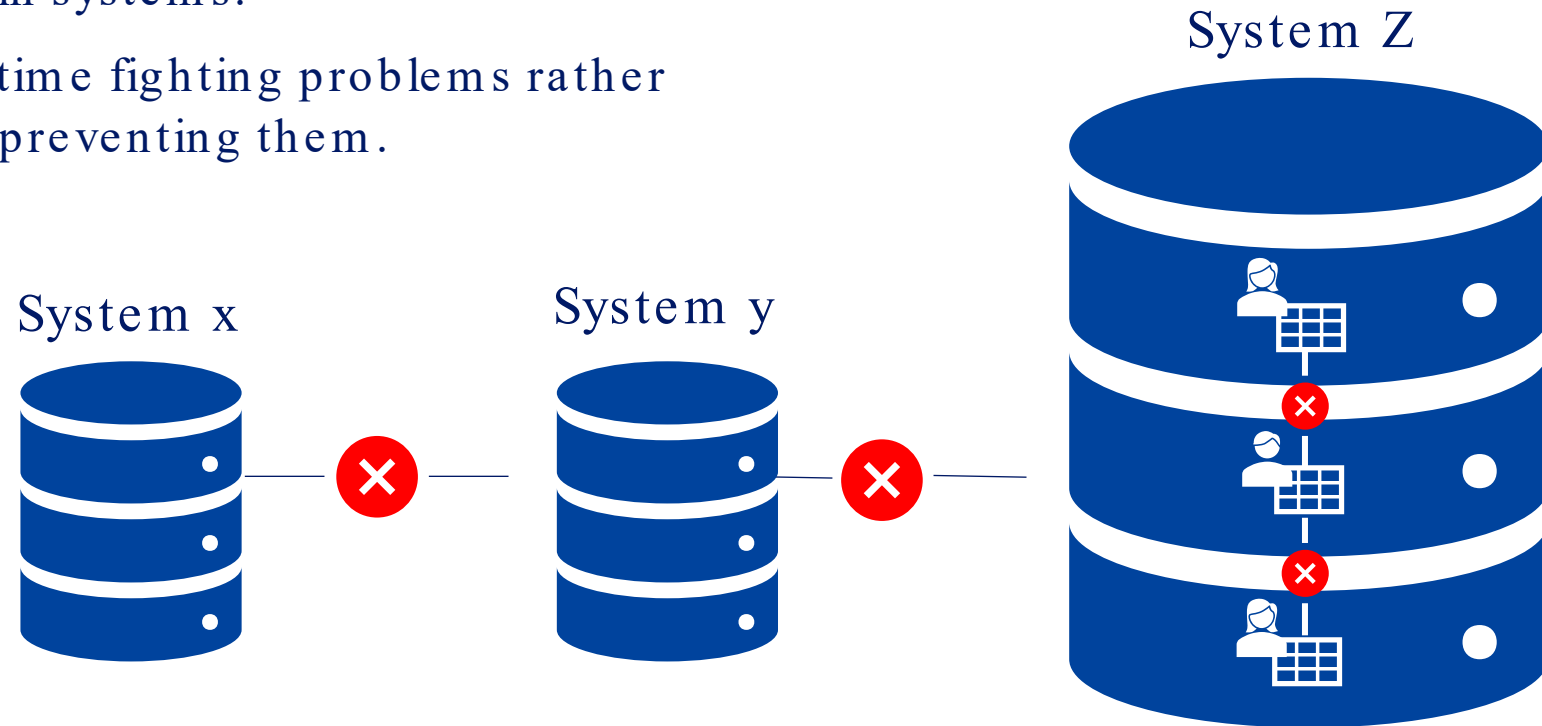
# PI Event Frames – Attribution & Naming

Template	Attributes
<b>Procedure</b>	Manufacturing Order ID Product (Material Code) Recipe (Material Name) Batch ID / Lot ID Start Time End Time
<b>UnitProcedure</b>	Batch (e.g. ID / number) Recipe Name / ID Product (Material Code) Start Time End Time CPP/KPP/CQA (values or aggregated values)
<b>Operation, Phase, Phase Step, PhaseState</b>	Start Time End Time CPP/KPP/CQA (values or aggregated values)

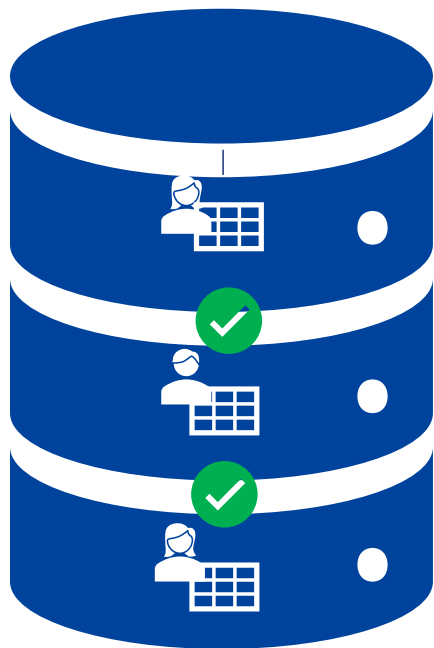
Event Frame Search 2		
Filter		
	Name	Template
[-]	ABCD/123456	Procedure
[-]	ABCD/123456/221D	UnitProcedure
[+]	Loading	Operation
[-]	Sterilising	Operation
[-]	Heating	Phase
	Idle	PhaseState
	Running	PhaseState
	Complete	PhaseState
[-]	Cooling	Phase
	Idle	PhaseState
	Stopped	PhaseState
	Running	PhaseState

# Standardisation across & within systems

- Standardisation can help connect systems but it can also drive quality within systems.
- Users spend too much time fighting problems rather than being experts in preventing them.



# Breaking down Silos within Silos



Manufacturing Unit

Bioreactor

Autoclave

Media Tank

## BioReactor Class

- Static Attributes**

  - SAP ID
  - PID Reference
  - Description
  - Location
  - Coordinates
  - Size

**S88**

  - Batch ID
  - Product ID
  - Procedure ID
  - Batch Active
  - Operation Name
  - Operation Active
  - Phase Name
  - Phase Active
- CPP**

  - Agitation Speed
  - Density
  - Inlet Flow
  - Internal Temperature
  - Jacket Temperature
  - Level
  - Material
  - Outlet Flow
  - CO2
  - Pressure
  - pH
  - Volume
  - Weight
- AE & Audit**

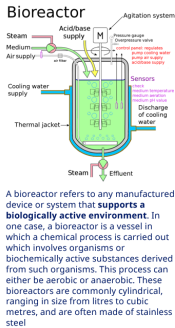
  - Alarm Message
  - Event Message
  - Audit Message

**IN Material**

  - LOT ID
  - Material ID
  - Material Name
  - Totalizer (Quantity)

**OUT Material**

  - LOT ID
  - Material ID
  - Material Name
  - Totalizer (Quantity)



# Standardised data informs across domains and systems

