AVEVAWORLD

Replacing an aging SCADA system

The Power of System Platform and OMI

Presented by: Lonnie Purvis
April 9th, 2025

Our **Company**

We are an agile system integrator specialized in delivering end-to-end industrial solutions that encompass the entire spectrum of manufacturing needs, from initial design and integration to ongoing maintenance and support, for clients on a global scale.

AVEVA Endorsed
Operate

- One of 13 Endorsed Operators in North America
- Highly successful AVEVA MES Deployments
- AVEVA certified engineers on staff
- 80% of our projects use AVEVA
- For our customers, this means:
  - Proven Technical Expertise
  - Proven Project success
  - Elevated levels of client service

AVEVA ENDORSED System Integrator | Endorsed Operate

Replacing an aging SCADA System
Overview

- Alaska’s North Slope – The largest oil field in North America
- 250 miles north of the Arctic Circle
- Replace an aging SCADA system in 14 facilities that is no longer supported
- Total I/O count in excess of 1M

Replacing an aging SCADA System
Challenges

- Facility Upgrades – The customer is updating hardware while we are updating software
- Communications – Several protocols, connection limitations, slow communications, legacy systems
- Operational Continuity – Implementing the new with the old running in parallel
- Operator Buy In –
  - Multigenerational workforce
  - Training
- Unpacking the old system
- Schedule/Size/Rotation
- Change
- Early use of v.2023

Replacing an aging SCADA System
Solution

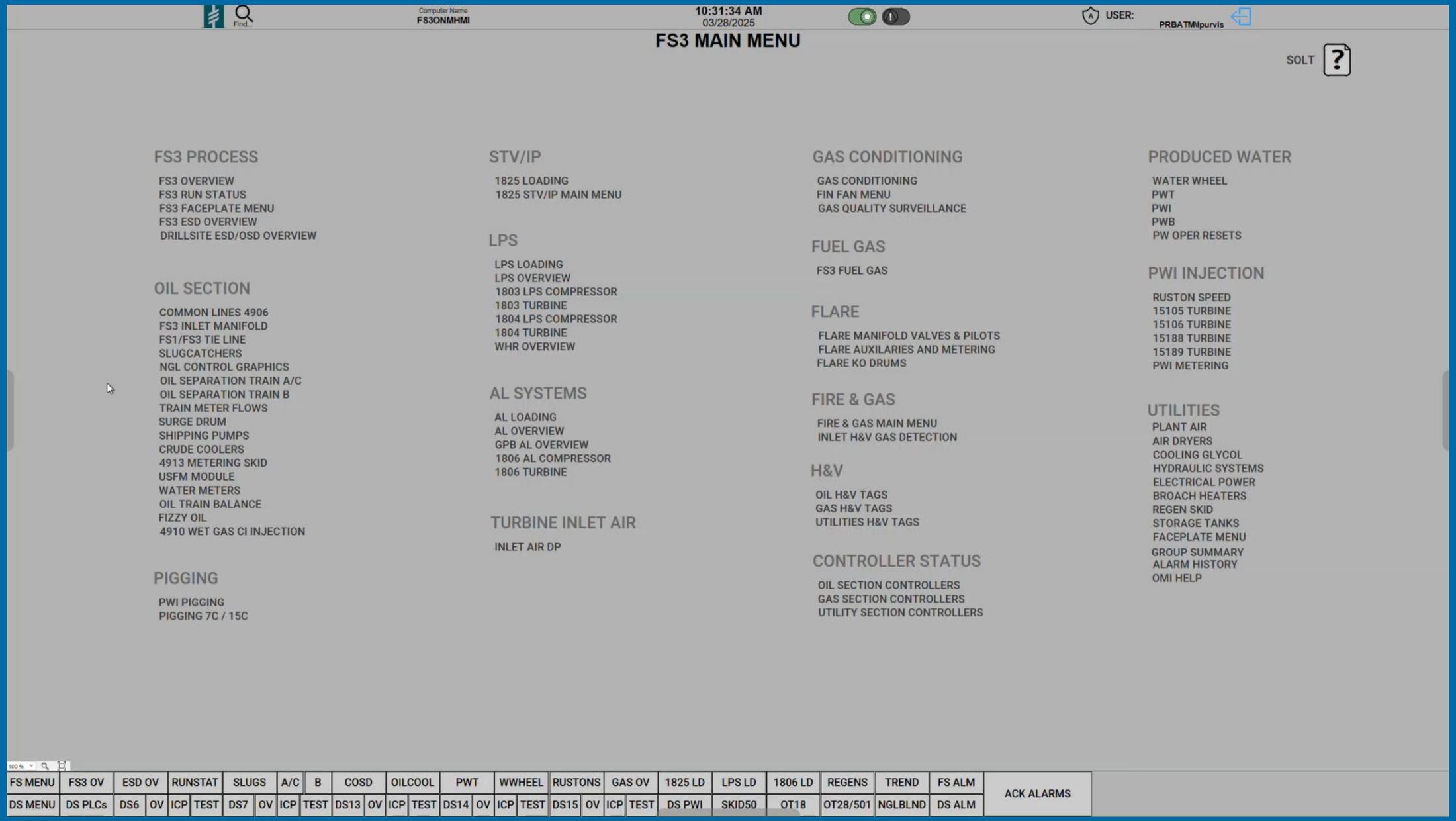
- System Platform –
  - Standards…at all levels
  - Change Management
  - Validate and protect
  - Security
- OMI
  - Standards…at all levels
  - Namespaces
  - Navigation
  - Dynamic toolsets

Replacing an aging SCADA System
Results

This is an active project. We have overcome many challenges. Although we are not counting it as a success at this point, we are starting to see the light at the end of the tunnel.

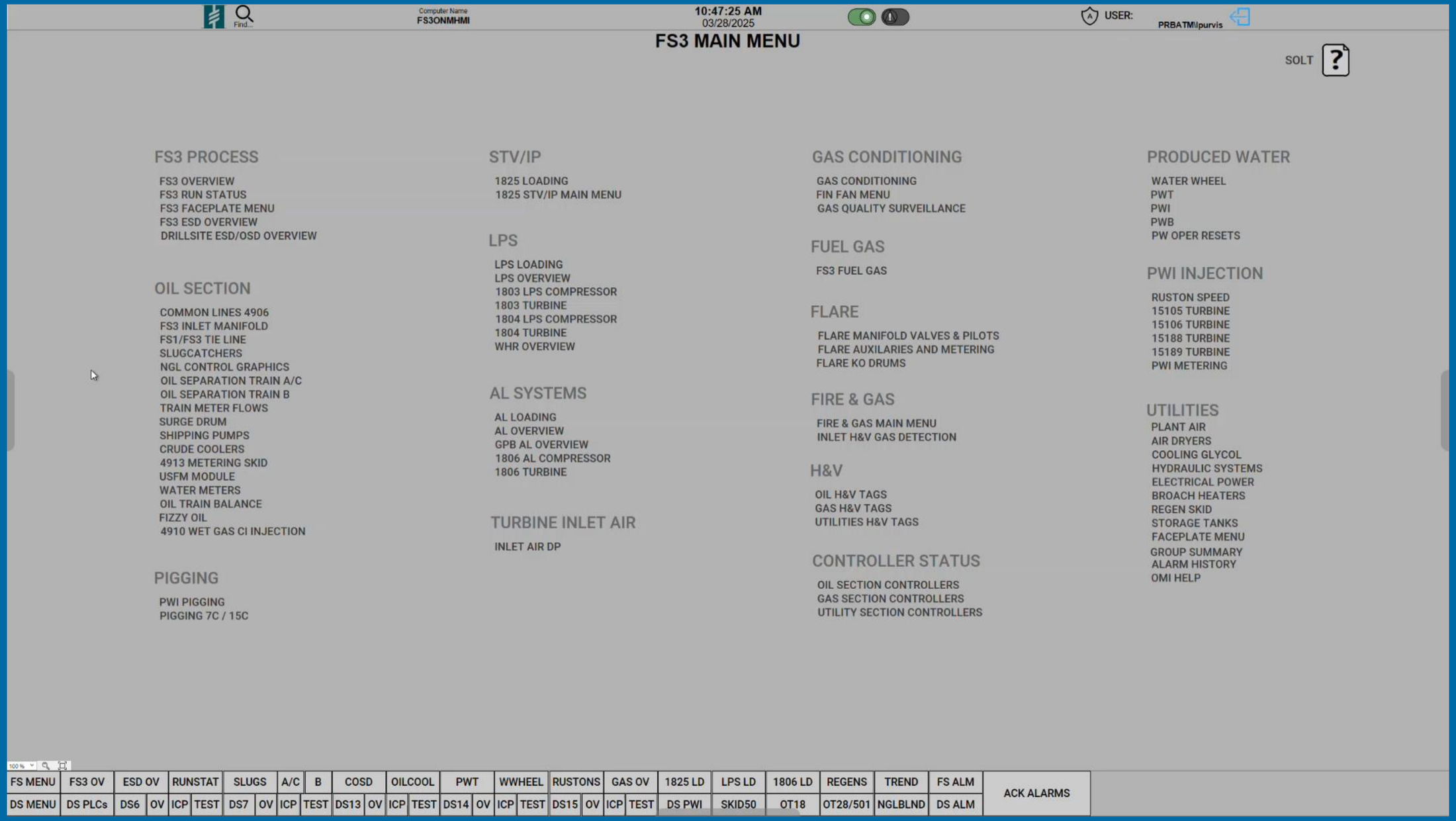
The results are a very scalable application that provides some very powerful (and cool) functionality. I would like to show some of that now.

Screen History
Right Click Back

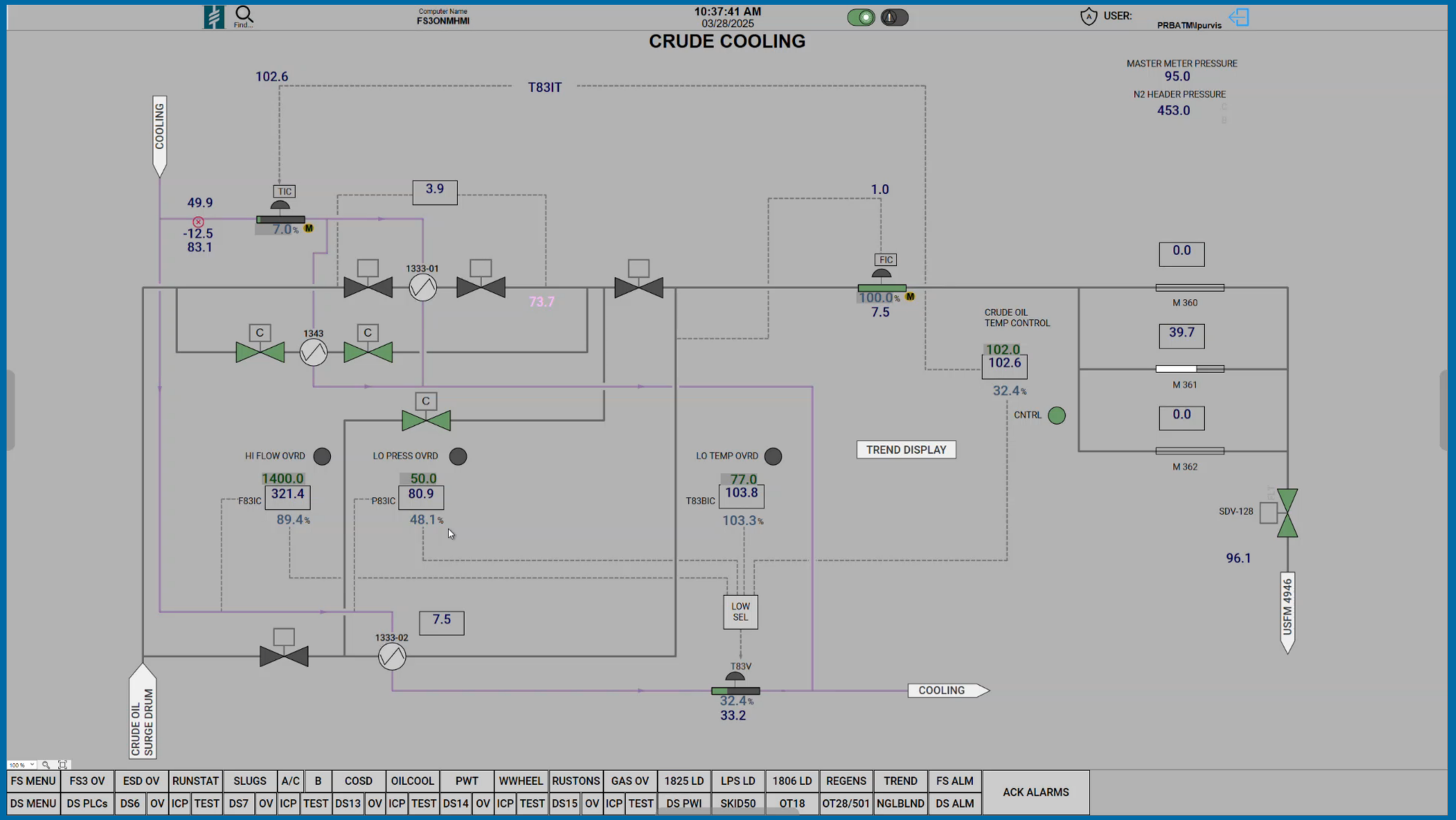


Screen History

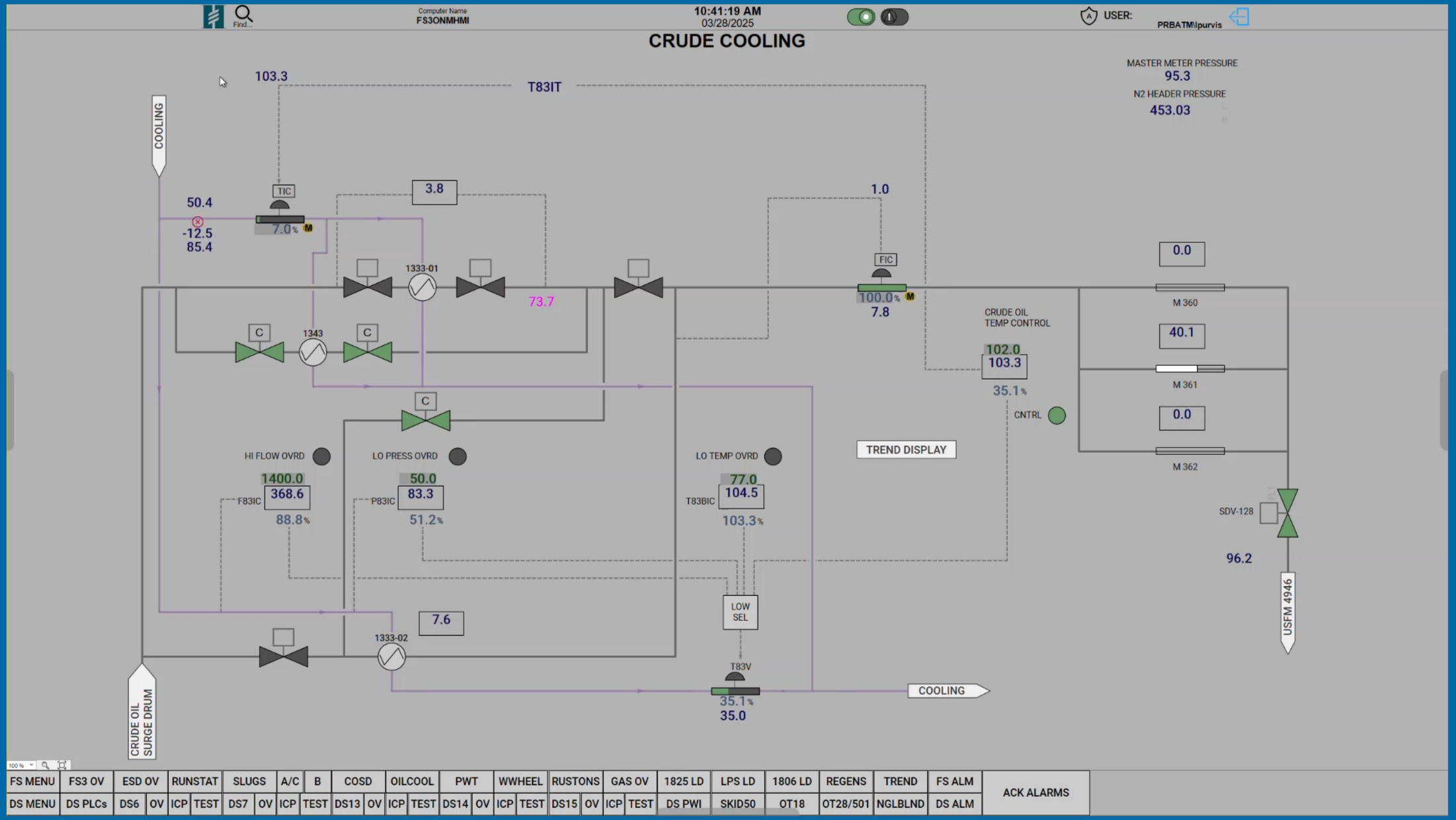
Right Click Back - Multipane



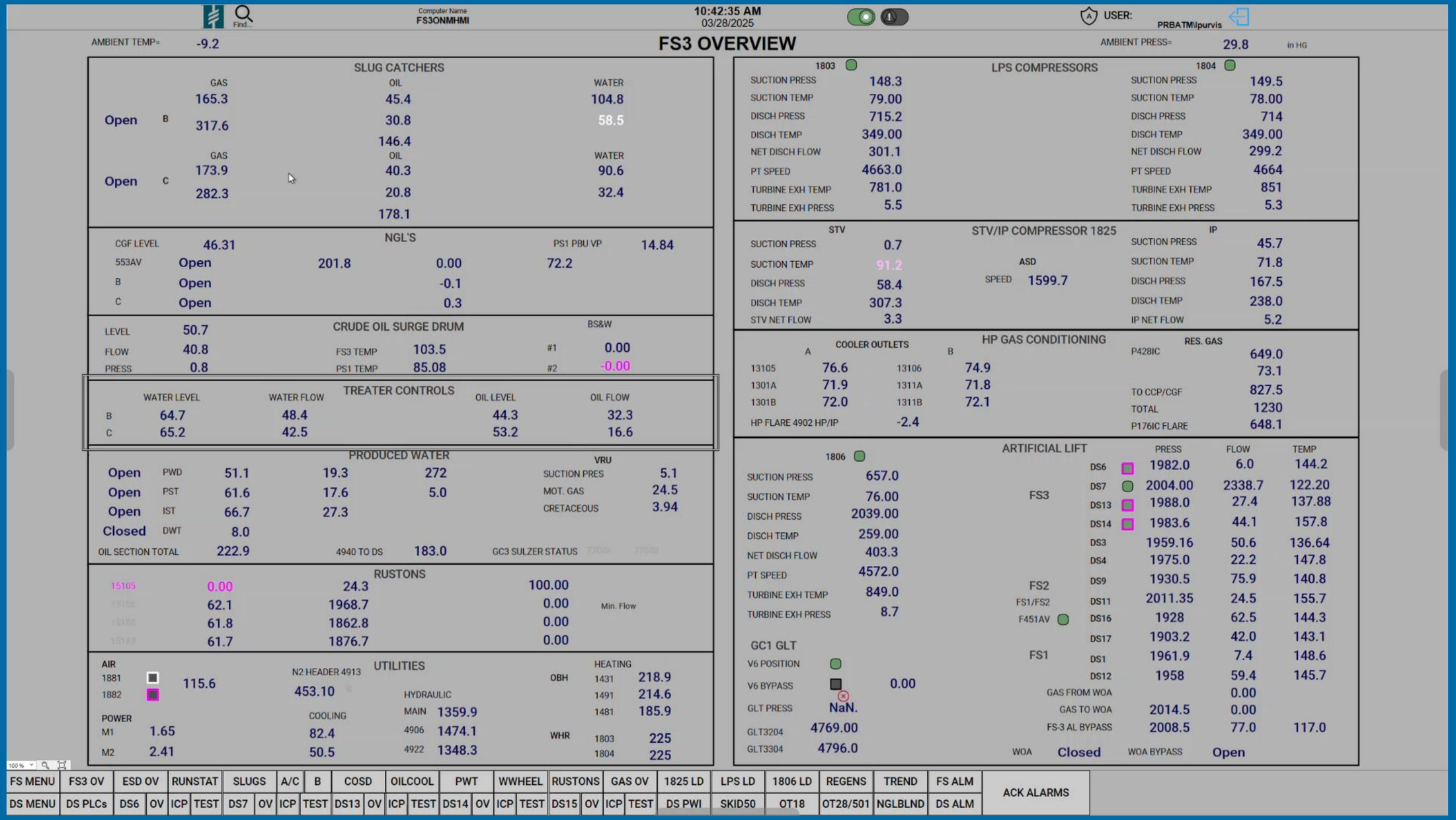
Symbol Backplane
Left/Center/Right Click



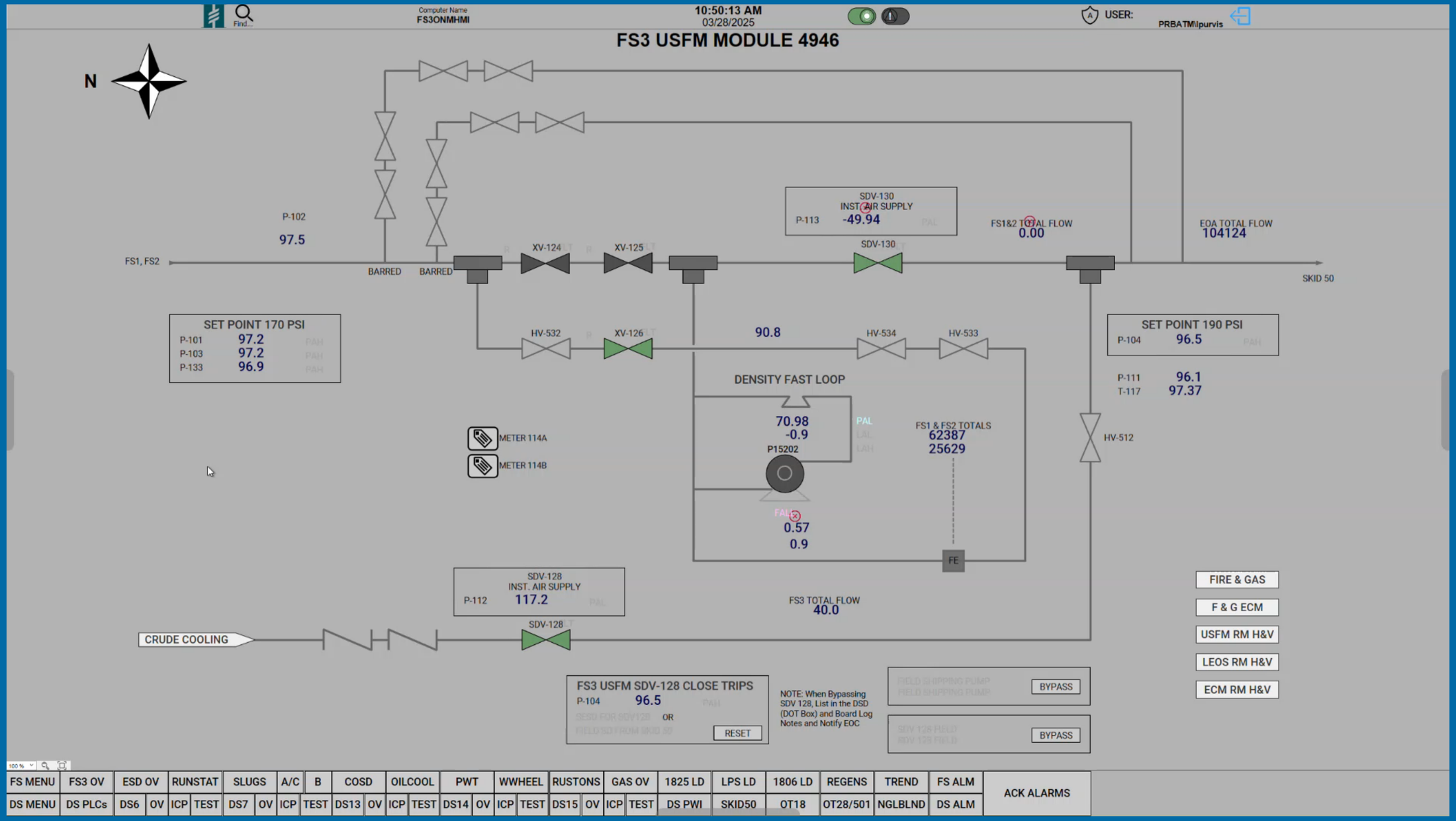
Tag Search
By Tagname



Tag Search
By Description & Graphic

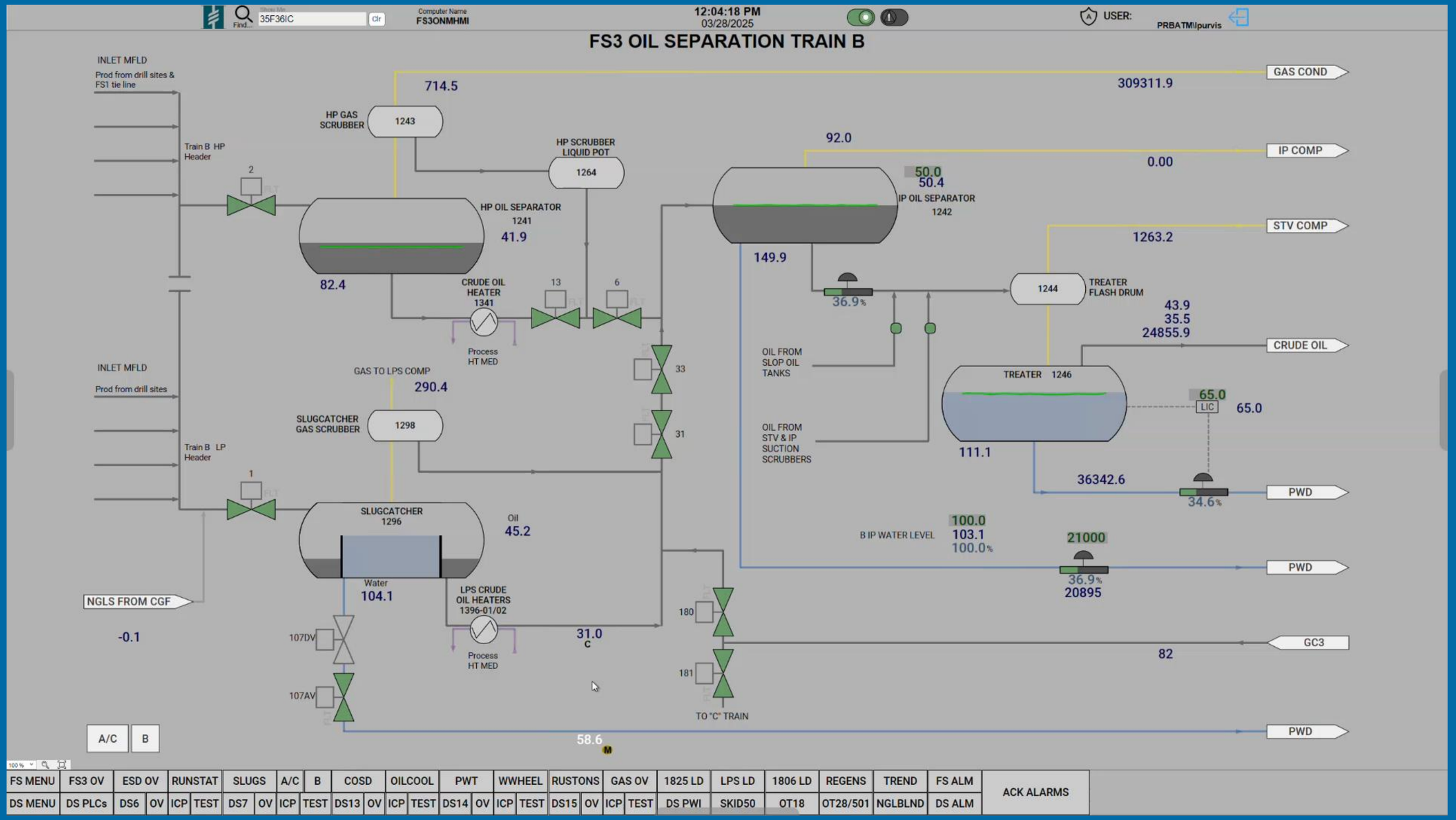


Dynamic Group Feedback
Tabular Data

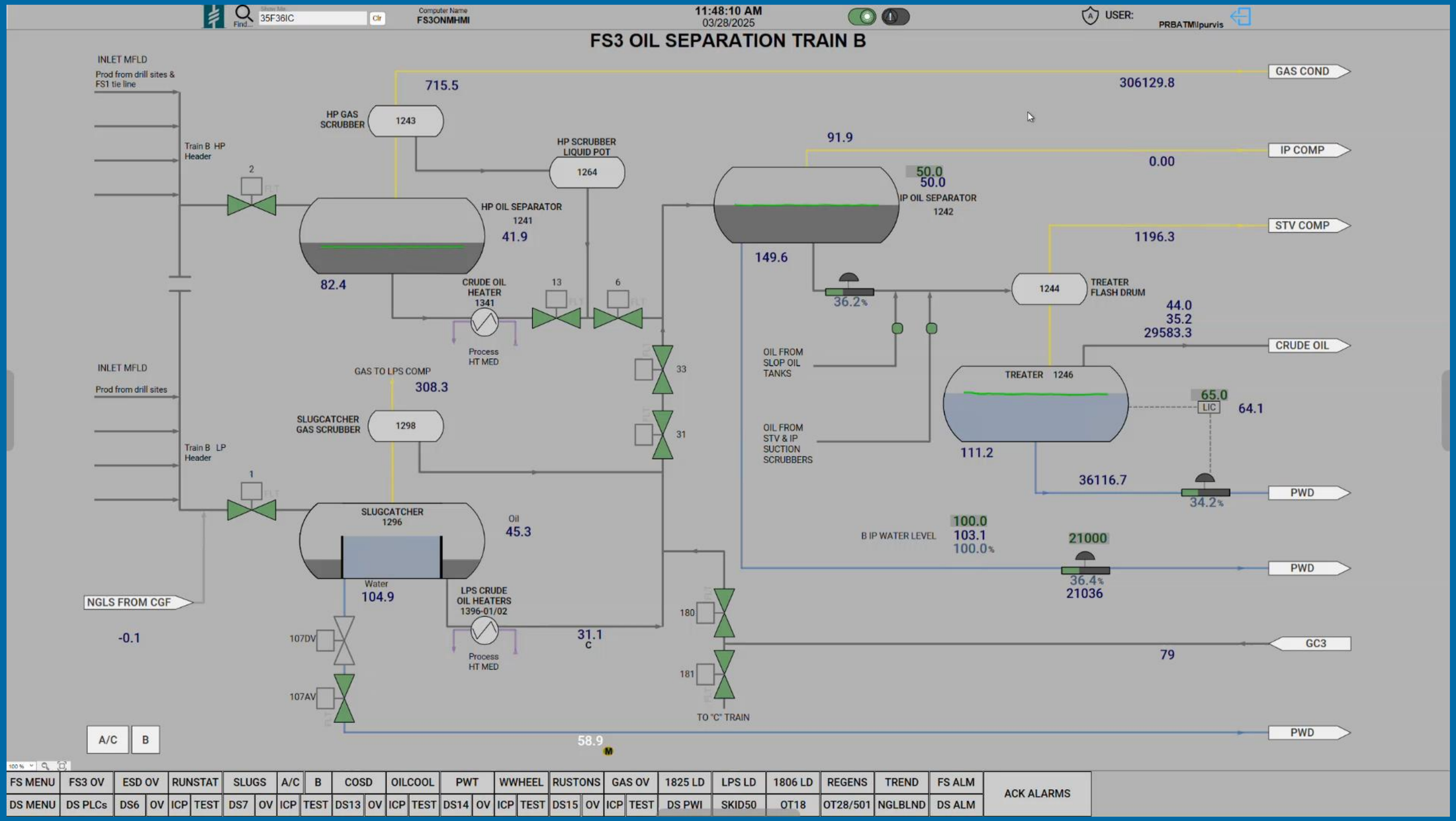


Faceplates

Operator/Info/Config

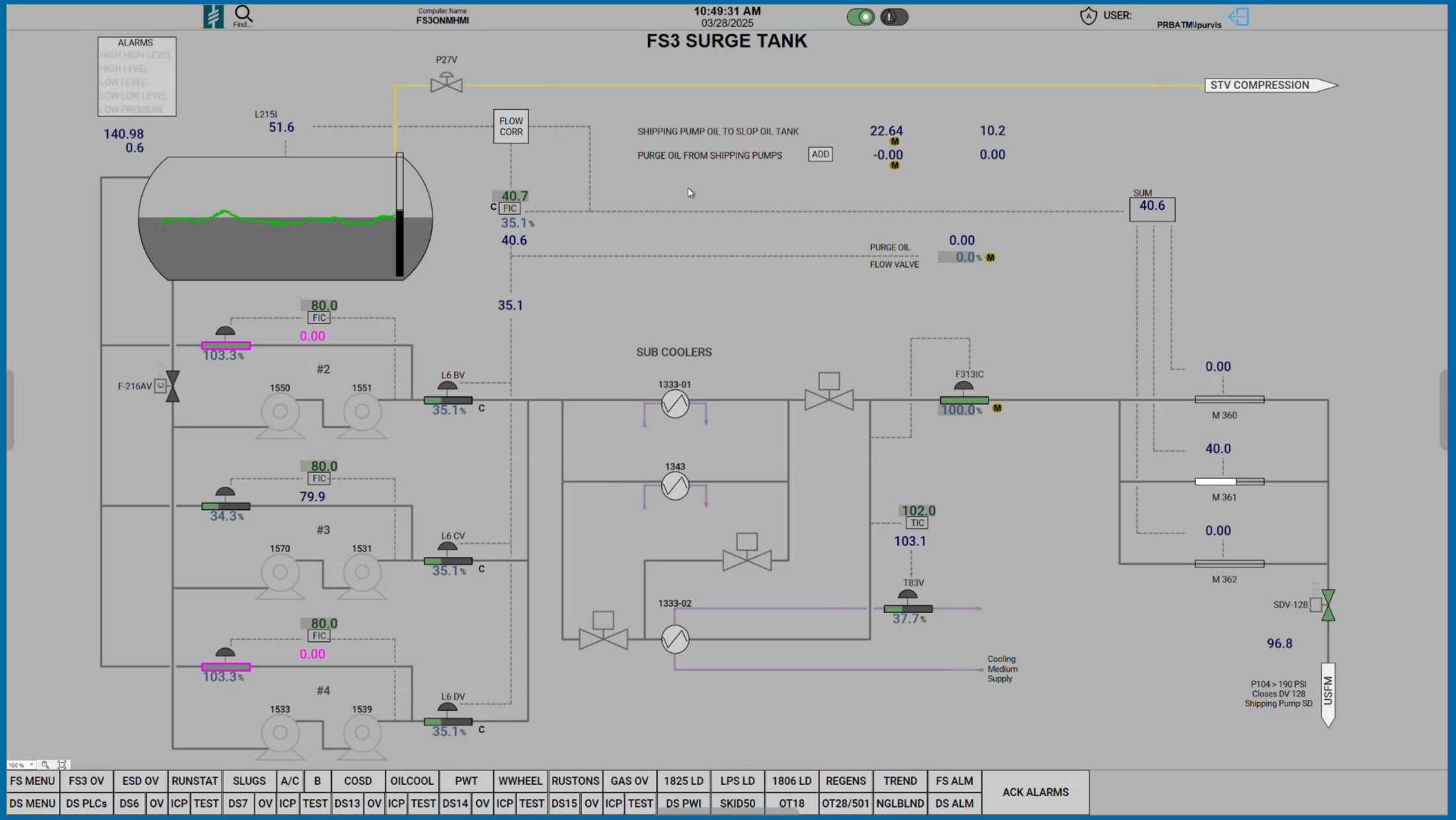


Administrators
Admin Tab



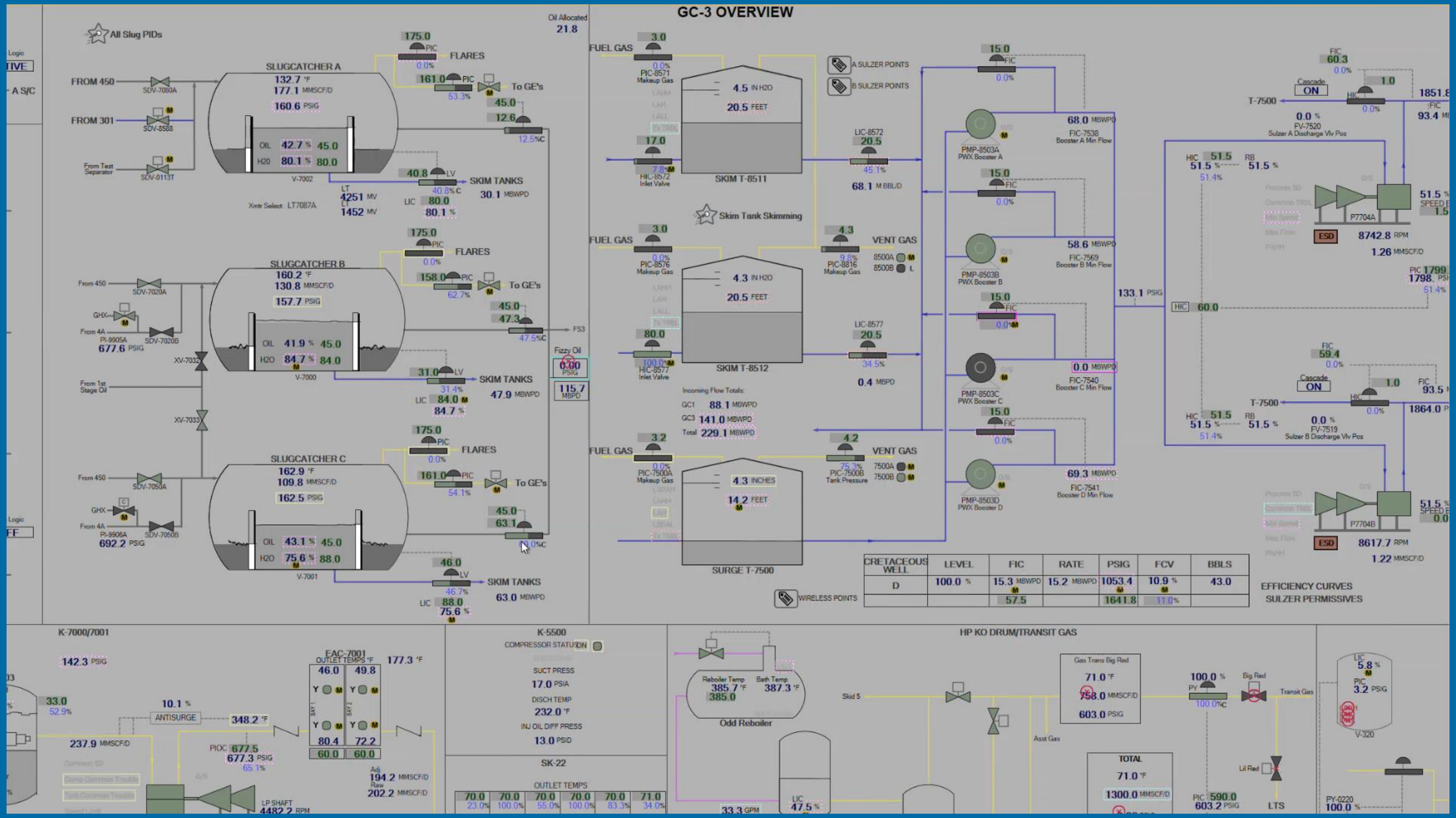
Display Options

Modes/Alarm Displays



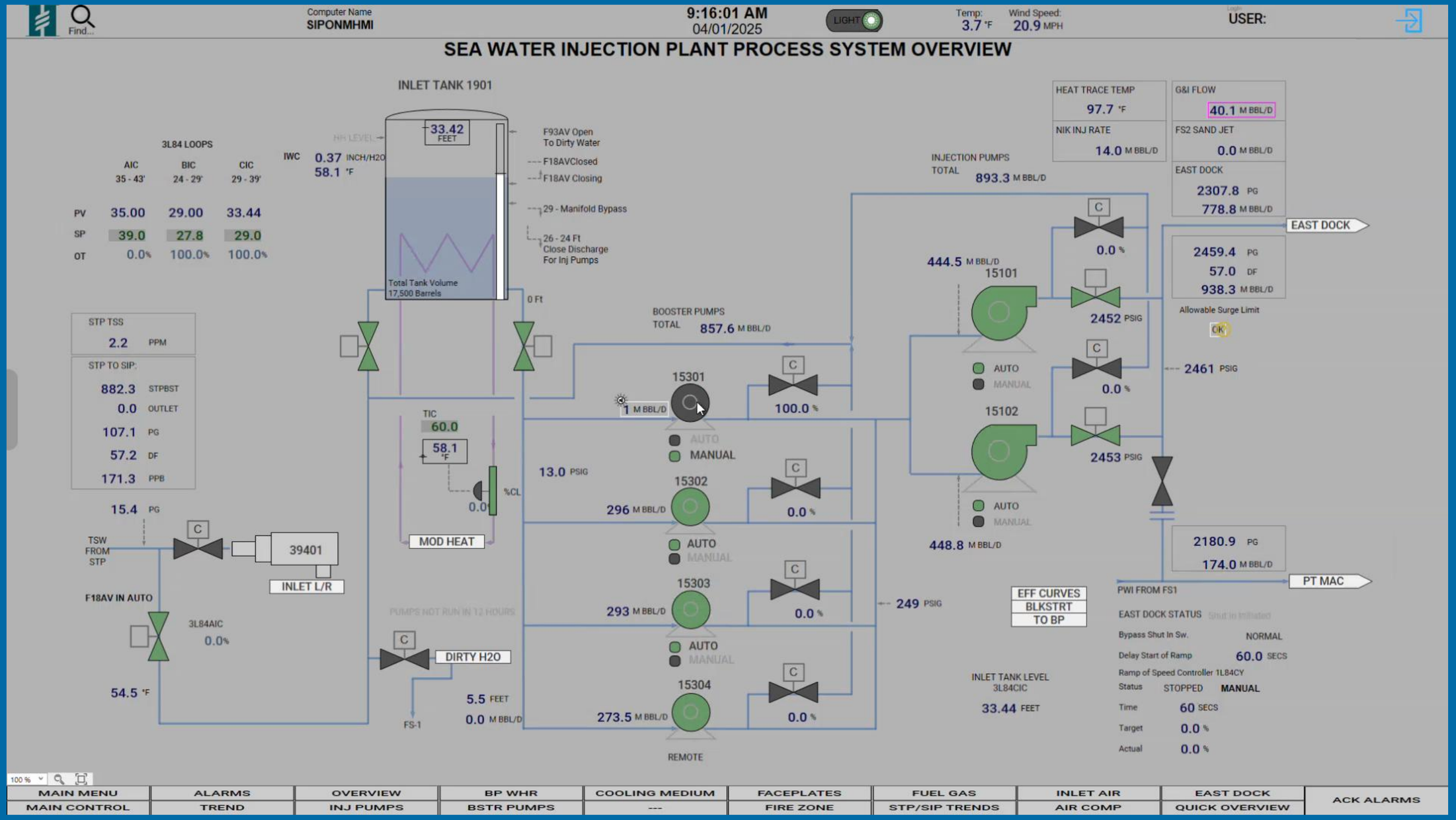
Shortcuts

Custom Displays



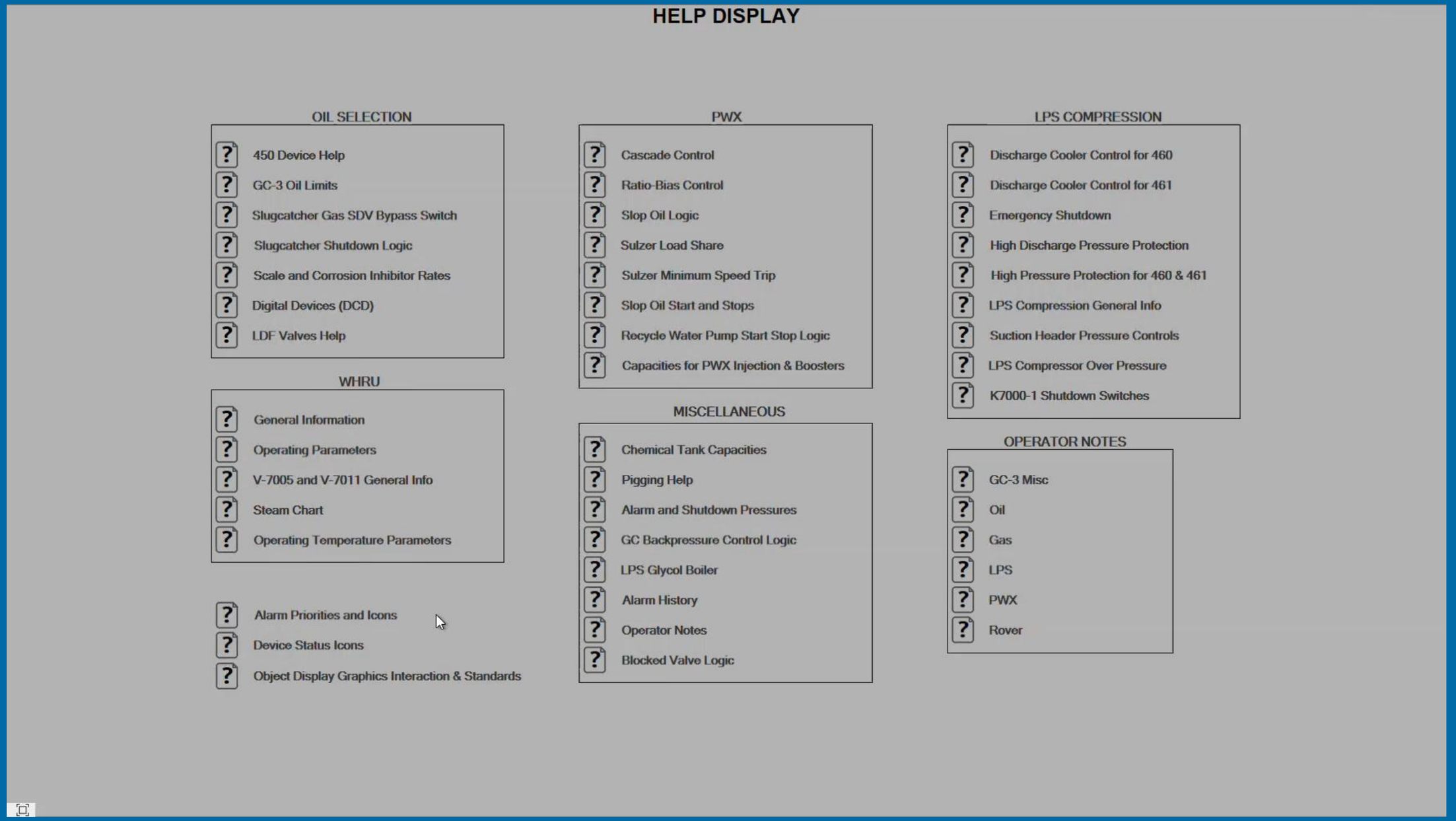
Help

Context Sensitive



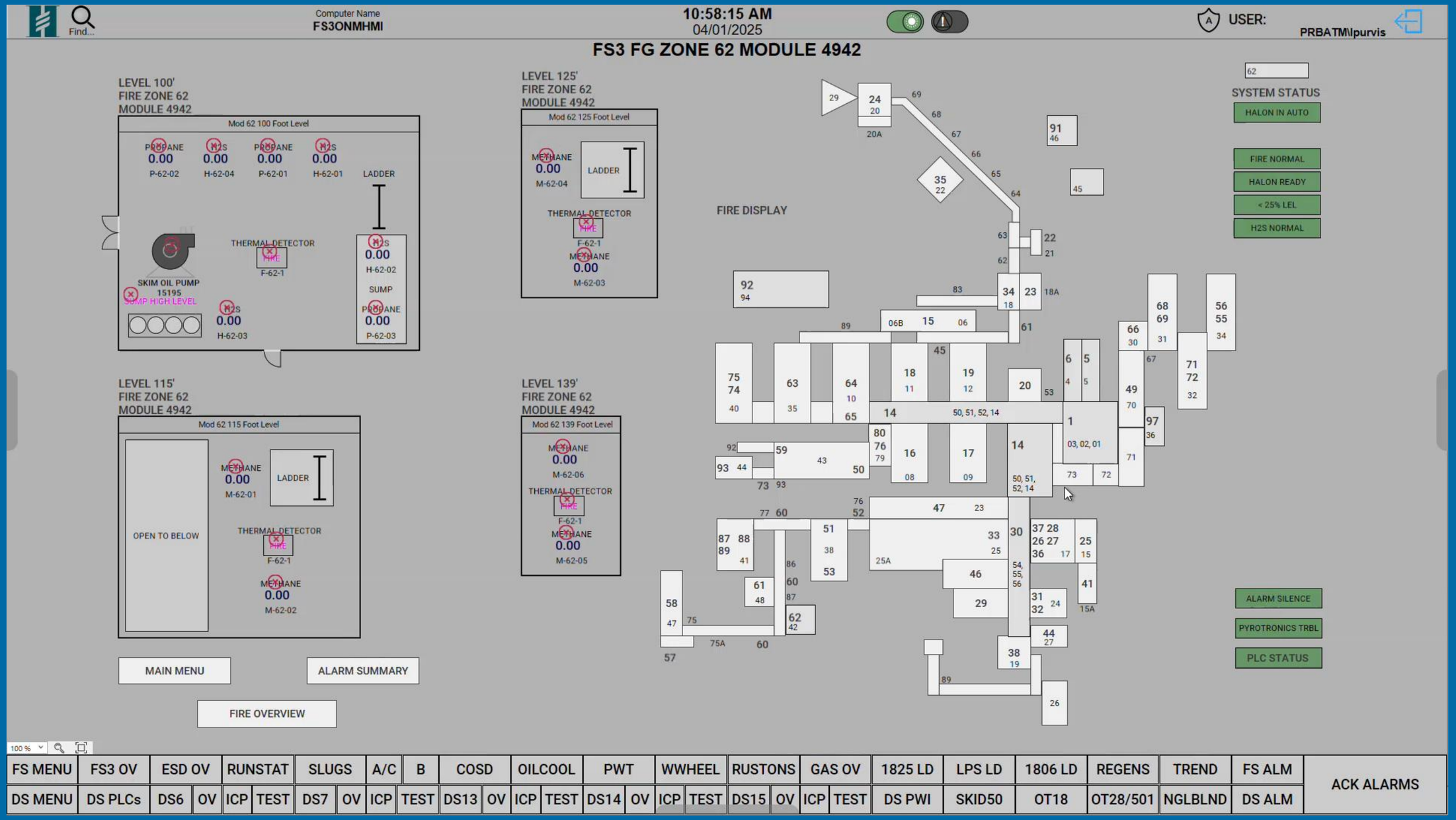
Help

OMI Graphics

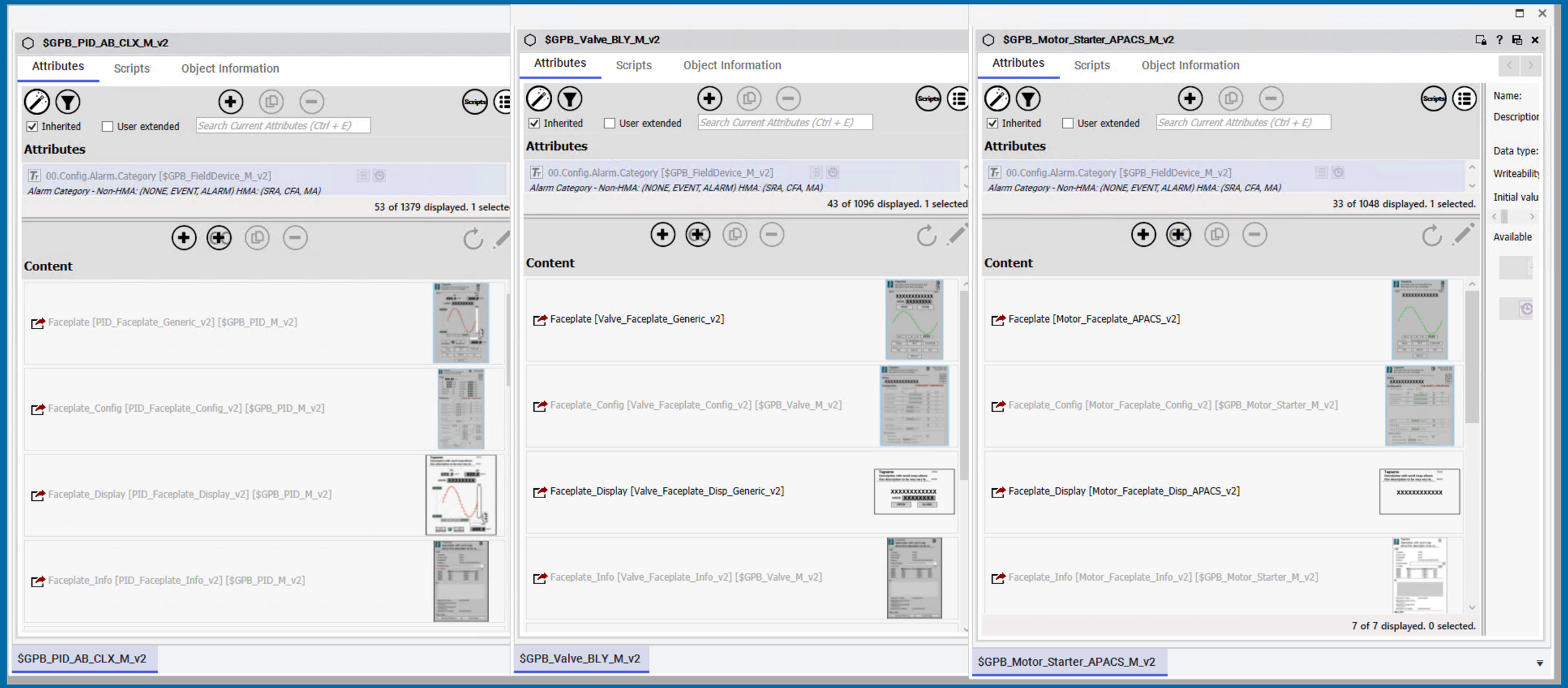


Containment

Using the Tools



Making it Work
Standards



Getting it Done
How

- Standards/Standards/Standards
  - Attribute Names
  - Script Names
  - Linked Content Names
  - Stylesheet Settings
  - Content Type
- Graphics
  - Standard naming
  - Standard configuration
  - Provide all options in a master graphic
- OI Servers
  - Master Definition for Standard
  - Master Definition for Redundant PLCs/Controllers

Getting it Done
How

- Our Customer
- Our Vendor
- AVEVA Tech Support
- AVEVA R&D
- The Apex Team

Apex Manufacturing Solutions

Thank You!

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