

Mini-Printer Equipped with Data Logging Function Digimatic Mini-Processor DP-1VA LOGGER

Small Tool Instruments and Data Management



Digimatic Mini-Processor DP-1VA LOGGER

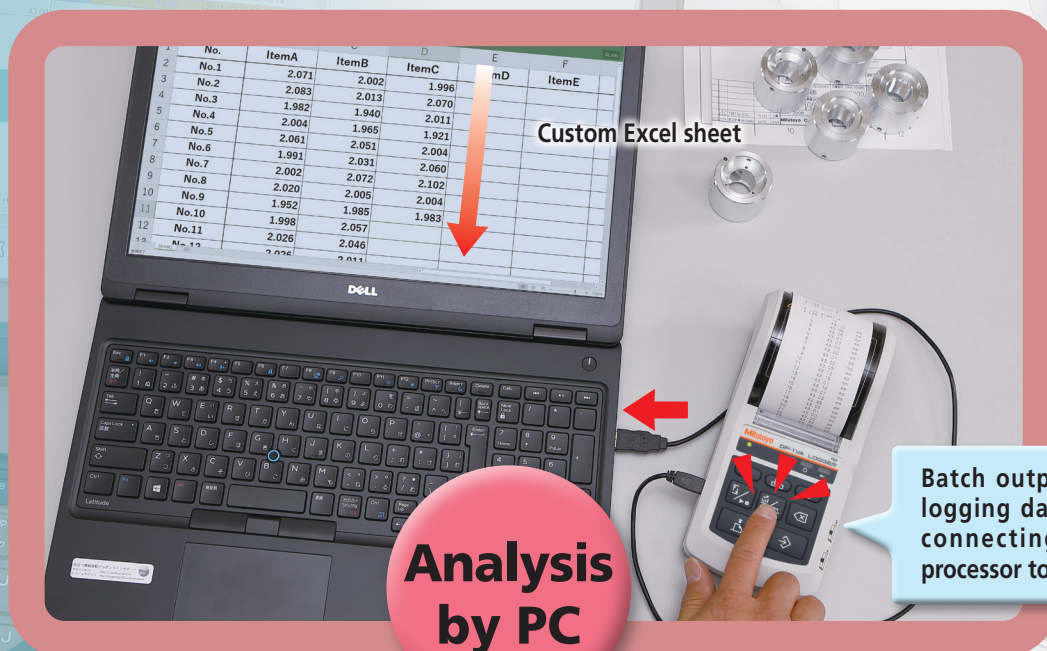
Digimatic data-logging processor delivers outstanding performance

Using real-time measurement data directly from a Digimatic-output measuring tool, the high performance DP-1VA LOGGER performs complex statistical calculations such as those needed for Xbar-R control charts, histograms and D-charts.

The data logger function also allows storage of up to 1,000 pieces of data in memory, and batch transfer of stored data to an Excel-format inspection certificate, etc., by connecting to a PC with a USB cable. The DP-1VA LOGGER is the result of the pursuit of excellent portability and flexibility in the 2-way power supply system, and provides significant potential for efficiency improvements in the quality control function.



Data input to a custom inspection sheet created by Mitutoyo-specific application software or Excel



Analysis by PC

The combination of USB-ITPAK V3.0 and MeasurLink allows the processor to register/automate the Excel input procedure and display statistical processing results such as a control chart in real time.

Transfer

Equipped with the data logger function able to store up to 1000 pieces of measurement data.

Measurement and storage at site



Clock function

Allows printing of CE year, month, day, hour and minute.

GO/±NG judgment lamps

- ◀: Indicates measurement result is smaller than the lower limit
 - : Indicates measurement result is within the tolerance limits
 - ▶: Indicates measurement result is larger than the upper limit
- Five sets of GO/±NG judgments can be set.

USB micro-connector

Allows transmission of measurement data to Excel, etc., by connecting the processor to a PC with a USB cable (option). (Both real-time data transmission upon measurement and batch transmission of logging data are possible.)



Large and easy-to-operate keys

[POWER] key

Press to turn power on/off.

[PRINTER] key

Press to turn on/off the print function for measurement and data logging.

[CLEAR] key

Press to clear all measurement data.

[TOL./REC/STOP] key

Press briefly to enter/exit the setting mode for limit data (upper/lower tolerance).
Press longer to start/stop data logging.

[CANCEL] key

Press to cancel the most recently input measurement data. Press longer than 10 seconds to reset hardware, clear measurement data/log data, and initialize the current date and time.

[FEED] key

Press and hold to feed printer paper.

[STAT./OUT LOG] key

Press to perform statistical calculation based on all input measurement data and create a histogram by printing calculation results. Press longer than usual to print and USB-output log data.

[DATA] key

Executes data output.



48m printer paper (highly-durable thermosensitive paper)

Excellent environmental resistance allows prolonged storage.

- Standard characters: About 10,000 lines per roll
- Enlarged characters: About 7,000 lines per roll

One-touch paper loading

Thermosensitive paper:
Standard accessory (1 roll)
• Order No. 09EAA082



2-way power system

Allows the AC adapter (standard accessory) and AA alkaline batteries (LR6) or nickel-metal-hydrate batteries to be used.
The battery compartment is located at the rear of the main unit.

Data output connector

Outputs measurement data and GO/±NG judgment results in RS-232C format at TTL voltage levels.

Output via RS-232C

Data description

- Measurement data
- Error message



PC

Note: Appropriate communication software is required separately.



RS-232C output cable (optional accessory)

- Cable for PC with D-SUB 9-pin connector
- Cable length 1m • Order No. 09EAA084

GO/NG judgment result output (open collector output)

NG lamp or buzzer



Tolerance judgment
result output



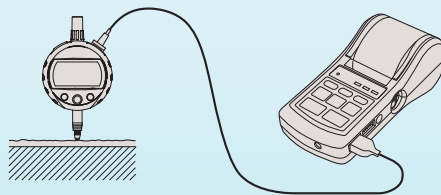
3-way judgment (+NG, GO,
-NG) indication device, etc.

RS-232C output cable (optional accessory)

- 10P terminal for discrete wiring
- Cable length 2m • Order No. 965516

Timer input

Data from a measuring tool can be automatically input at a certain interval (0.25 sec, 1 sec, 5 sec, 30 sec, 1 min, 30 min, 60 min), allowing automatic recording and logging of measurement data.



Continuous measurement

Data input connector

Connects a cable from a Digimatic measuring tool.

Strap attachment



Foot switch connector

Connects the foot switch (option) for executing data output in place of the DATA switch.

Example of printout

MODE1

Various statistical calculations are executed using all input data. If the tolerance limits have been set, GO/±NG judgment and histogram creation are also enabled.

Mitutoyo			
DP-1VA LOGGER			
* MODE 1 *			
DATE 2018/ 2/15			
TIME 12: 4			
* LOG = 0			
* LOG STOP *			
LIMIT DATA 1			
LSL	19.11	mm	
USL	21.00	mm	
TOL	1.89	mm	
1	20.14	mm	
2	20.16	mm	
3	19.68	mm	
4	19.77	mm	
5	20.27	mm	
6	20.28	mm	
7	19.31	mm	
8	19.64	mm	
9	19.93	mm	
10	19.30	mm	
11	19.56	mm	
12	20.01	mm	
13	20.06	mm	
14	20.05	mm	
15	19.21	mm	
16	19.78	mm	
17	20.18	mm	
18	19.49	mm	
19	20.31	mm	
20	20.49	mm	
21	21.06	mm	
22	18.99	mm	
23	20.82	mm	
PART NO. :			
DATE 2018/ 2/15			
TIME 12: 8			
NAME :			
* RESULT *			
N	30		
MAX	21.06	mm	
MIN	18.99	mm	
R	2.07	mm	
$\bar{x}$	19.9550	mm	
σ_n	0.4501	mm	
σ_{n-1}	0.4578	mm	
-NG	1		
+NG	1		
P	6.667	%	
Cp	0.688		
Cpk	0.615		
* HISTOGRAM *			
LSL	19.11	mm	
USL	21.00	mm	
TOL	1.89	mm	
DIV	10		
-NG	1		
LSL	1		
A	1		
B	2		
C	3		
D	5		
E	6		
F	5		
G	3		
H	2		
I	1		
J	0		
USL	1		
+NG	1		
□= 1			
A	19.1100	mm	~
B	19.2990	mm	~
C	19.4880	mm	~
D	19.6770	mm	~
E	19.8660	mm	~
F	20.0550	mm	~
G	20.2440	mm	~
H	20.4330	mm	~
I	20.6220	mm	~
J	20.8110	mm	~
	21.0000	mm	~

MODE2

In addition to the MODE1 function, measurements within the tolerance limits are printed out as a D chart*. This chart allows you to identify the trend of variations in measurement data.

* D chart stands for Displacement chart.

Mitutoyo			
DP-1VA LOGGER			
* MODE 2 *			
DATE 2018/ 2/17			
TIME 14:36			
* LOG = 0			
* LOG STOP *			
LIMIT MODE			
LIMIT DATA 1			
NO LIMIT DATA			
LIMIT1	27.22	mm	
LIMIT2	28.27	mm	
NEW LIMIT DATA			
LIMIT DATA 1			
DATE 2018/ 2/17			
TIME 14:37			
LSL	27.22	mm	
USL	28.27	mm	
TOL	1.05	mm	
L C U			
28.08mm			
27.87mm			
28.14mm			
28.01mm			
27.72mm			
27.41mm			
28.97mm			
27.12mm			
27.72mm			
27.58mm			
10			
27.82mm			
28.14mm			
28.22mm			
28.45mm			
28.45mm			
28.00mm			
PART NO. :			
DATE 2018/ 2/17			
TIME 14:38			
NAME :			
* RESULT *			
N	16		
MAX	28.45	mm	
MIN	26.97	mm	
R	1.48	mm	
$\bar{x}$	27.8563	mm	
σ_n	0.4134	mm	
σ_{n-1}	0.4270	mm	

MODE3

Only input of data automatically enables calculation processing of complex control limit values as well as calculation for creating an Xbaar-R control chart.

Mitutoyo			
DP-1VA LOGGER			
* MODE 3 *			
DATE 2018/ 2/17			
TIME 14:40			
* LOG = 0			
* LOG STOP *			
SUB GR. NO.	1		
1	25.33	mm	
2	26.77	mm	
3	28.82	mm	
4	25.70	mm	
5	27.41	mm	
6	23.84	mm	
7	26.57	mm	
$\bar{x}$	26.3486	mm	
R	4.98	mm	
PART NO. :			
DATE 2018/ 2/17			
TIME 14:40			
NAME :			
SUB GR. NO.	2		
1	27.77	mm	
2	27.13	mm	
3	27.98	mm	
4	27.64	mm	
5	27.90	mm	
6	26.86	mm	
7	28.85	mm	
$\bar{x}$	27.7329	mm	
R	1.99	mm	
PART NO. :			
DATE 2018/ 2/17			
TIME 14:40			
NAME :			
CONTROL LIMIT			
DATE 2018/ 2/17			
TIME 14:40			
NO. OF SUB GR.	2		
SAMPLE SIZE	7		
$\bar{x}$	27.0407	mm	
$\bar{x}$ -UCL	28.5009	mm	
$\bar{x}$ -LCL	25.5805	mm	
R	3.4850	mm	
R-UCL	6.7051	mm	
R-LCL	0.2649	mm	

Example of batch printing log data

In OUT LOG Setting 1

* OUT LOG START *	
* LOG = 10	
DATE 2018/ 2/15	
10:16:32	37.20 mm
10:16:44 ▲	38.64 mm
10:16:59	37.22 mm
10:17: 8	37.27 mm
10:17:56 ▼	36.96 mm
10:18:41	37.66 mm
10:19:18	37.70 mm
10:19:47 ▲	37.80 mm
10:20:17	37.29 mm
10:20:43	37.04 mm
* OUT LOG END *	

This setting allows printout of measurement time, measurement value, and GO/±NG judgment result.

In OUTLOG Setting 2

* OUT LOG START *	
* LOG = 10	
DATE 2018/ 2/15	
1	20.41 mm
2 ▼	20.37 mm
3	22.05 mm
4 ▲	22.31 mm
5 ▲	22.19 mm
6	20.66 mm
7 ▼	20.13 mm
8	21.29 mm
9	21.58 mm
10	22.03 mm
* OUT LOG END *	

This setting allows printout of data number, measurement value, and GO/±NG judgment result.

In OUTLOG Setting 3

* OUT LOG START *	
* LOG = 10	
1	2018/ 2/15 10:28:28
	21.00 mm
2	2018/ 2/15 10:28:31
	20.10 mm
3	2018/ 2/15 10:28:33
	19.60 mm
4	2018/ 2/15 10:28:37
▼	19.03 mm
5	2018/ 2/15 10:29:29
	20.55 mm
6	2018/ 2/15 10:29:42
▲	21.07 mm
7	2018/ 2/15 10:29:47
▲	21.29 mm
8	2018/ 2/15 10:29:56
	19.72 mm
9	2018/ 2/15 10:30: 5
▼	19.05 mm
10	2018/ 2/15 10:30: 7
	20.00 mm
* OUT LOG END *	

This setting allows printout of data number, measurement date and time, and GO/±NG judgment result.

Statistical calculation data

MODE0

GO/±NG judgment

MODE1, 2

N: Number of pieces of data
 MAX: Maximum value
 MIN: Minimum value
 R: Range
 $\bar{x}$: Mean value
 σ : n: Standard deviation of a population (N)
 σ_{n-1} : Sample standard deviation (N-1)
 σ_{NG} : For the number of pieces of data smaller than the lower limit
 NG: For the number of pieces of data larger than the upper limit
 P: Percentage of rejects
 Cp: Maximum process capability potential
 Cpk: Actual process capability achieved

MODE3

N: Number of pieces of data
 MAX: Maximum value
 MIN: Minimum value
 n: Number of subgroups (up to 10)
 $\bar{x}$: Mean value in a subgroup
 R: Range of a subgroup
 $\bar{x}$: Mean value
 $\bar{x}$ -UCL: Upper control limit
 $\bar{x}$ -LCL: Lower control limit
 $\bar{R}$: Center (R control)
 R-UCL: Upper control limit (R control)
 R-LCL: Lower control limit (R control)

SPECIFICATIONS

Order No.	264-506A
Data input	Digimatic input, Digimatic 2 input, RS-232C input (specific to Mitutoyo KA counter)
Printing method	Thermal line printer
Character specification	Total number of dots: 384 dots/line Dot size: 8 dots/mm
Printing speed	0.8s per line (6.5mm/s)
Printing paper*1	High durability thermo-sensitive paper Width 58mm x length 48m
Power supply	2-way power supply system 1. 100-240V 50/60Hz AC adapter (6V, 2A) 2. AA alkaline battery (LR6) or nickel-metal-hydrate battery (NiMH Size AA) 4 pieces (Manganese dioxide batteries are not usable.)
Battery life*2	About 10,000 lines (if data is printed once every 5 seconds using 1,600mA NiMH batteries at 20°C)
Data processing capacity	MODE0: 100,000 pieces of data MODE1, MODE2: 9,999 pieces of data MODE3: Sample size 10 x 9999 subgroups = 99,990 pieces of data GO/±NG judgment (five sets can be defined)
Tolerance judgment	Five sets can be set.
Measurement data logging (storage)	Up to 1,000 pieces
Input timer	0.25s, 1s, 5s, 30s, 1min, 30min, 60min
Output	USB output RS-232C data output at TTL levels GO/±NG judgment result output (-NG, GO, +NG)
Clock accuracy	Maximum time difference per month: ±2 minutes
Operating temperature	0 to 45°C (using AC adapter) 10 to 45°C (using battery)
Storage temperature	-10 to 50°C
Mass	390g (main unit)
External dimensions	94 (W) x 201 (D) x 75.2 (H) mm
Standard accessories	AC adapter : 06AEG180, printing paper (one roll), strap, user's manual
Optional accessories	1. USB cable (A-microB) : 06AFZ050 (1m) 2. RS-232C output cable: 09EAA084 (1m, 9 pin) 3. GO ±NG judgment cable: 965516 (2m, 10 pin terminal/separate) 4. Foot switch: 937179T (2m)
Consumable items	Printing paper: 09EAA082 (10 rolls)

*1: The printer paper has excellent environmental and chemical resistance, but it has limitations in durability due to thermosensitivity. If recorded paper is stored for more than 5 years, or used as a public document, it is recommended to make a more durable copy.

*2: Average



264-506A DP-1VA LOGGER

- USB cable (A-microB) (optional) 06AFZ050



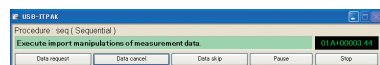
- Foot switch (optional) 937179T



Measurement Data Collection Software (Optional)

Excel-specific Measurement Data Collection Software USB-ITPAK V3.0 (06AGR543)

This software allows efficiency improvements in inspection tasks that include repetitive work by automating input operations to Excel.



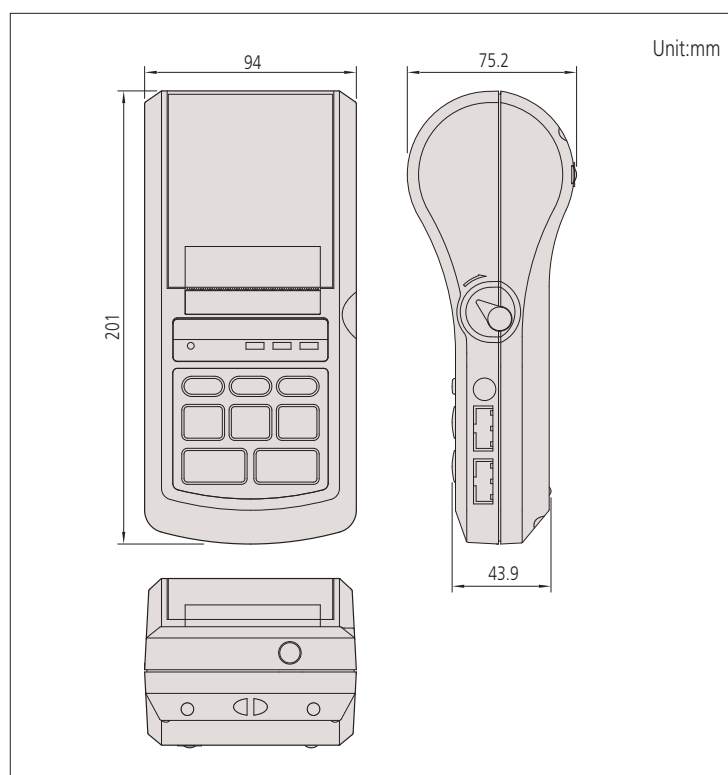
	A	B	C	D	E	F
1	Setting	1	2	3	4	5
2	Dimension X	10.025	10.033	9.964	10.031	10.046
3	Dimension Y	9.982	10.017	10.008	9.996	10.027

Measurement Data Collection/Statistical Analysis Software MeasurLink Real-Time (64AAB930)

This software visualizes statistical processing such as a control chart and process capability index in real time, thus achieving "Quality Visualization".



DIMENSIONS





Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.

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