

English

Important Safety Instructions

Read all warnings and instructions. Save these instructions. The most up-to-date warnings and instructions are available at www.axon.com.

This repair kit is for damaged interposer buckets such as pogo pins that get stuck, pogo pins that have become darkened/tarnished and cannot be cleaned, or if the hood falls off. Axon also recommends the interposer bucket be replaced after 150 deployments

While conducting the repair, the selector switch must be in the down (SAFE) position with the battery and magazine removed from the energy weapon.

Wear eye protection when performing this procedure.

Axon recommends that the agency's TASER Program Manager/Armorer perform the interposer bucket repair using nitrile gloves.

Included Parts, Tools, and Supplies

Qty	Part Name	
1	torque screwdriver	A
1	torque screwdriver bit	B
1	torque adjustment tool	C
1	replacement interposer bucket	D
4	replacement screws	E
1	alignment fixture	F
2	rubber O-rings	G

Note: One O-ring is needed. Two are included so there is a spare.

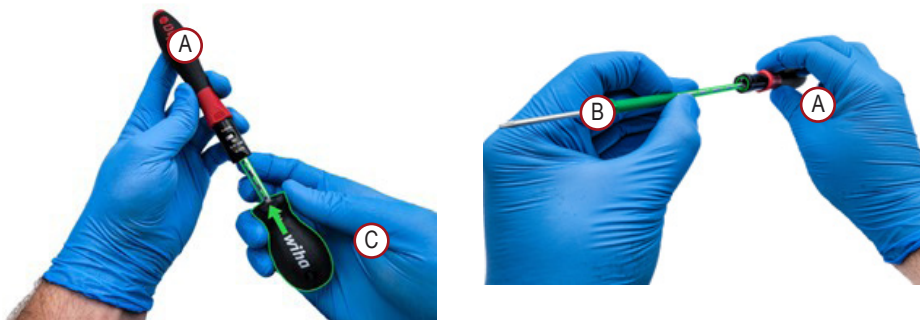
Not Included in the Kit

Qty	Part Name
1	TASER 10 battery pack
1	TASER 10 duty (black) magazine
10	TASER 10 live cartridges



Step 1: Screwdriver Torque Adjustment for Removal

- 1 Use the torque adjustment tool [C] to adjust the screwdriver [A] torque setting to 0.25 Nm (35.0 oz-in).
- 2 Insert the screwdriver blade [B] into the screwdriver [A] until the bit "clicks" into the screwdriver handle.



Step 2: Interposer Bucket Removal

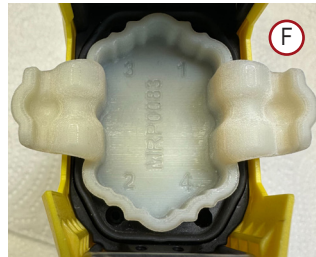
- 1 Confirm the screwdriver [A] is adjusted to 0.25 Nm (35.0 oz-in).
- 2 Use the screwdriver to remove the four screws.
- 3 Remove the damaged interposer bucket from the energy weapon, set it aside, and discard the old screws. If the bucket is hard to remove, see *Removing a Stuck Interposer Bucket*.



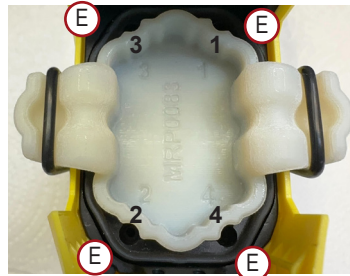
Step 3: Initial Screw Installation

- 1 Insert the replacement interposer bucket [E] into the magazine well, ensuring the bucket is fully seated in the energy weapon.

Note: The interposer bucket is reversible and orientation does not matter.



- 2 Insert the reversible alignment fixture [F] on top of the interposer bucket.
- 3 Feed the rubber O-ring [G] through the trigger guard, then loop over the hooks on the alignment fixture.
- 4 Confirm the alignment fixture is fully seated in the energy weapon. Insert the four screws [E].
- 5 Adjust the torque screwdriver [A] to **0.10 Nm (15.0 oz-in)** and tighten all four screws [E] using a crossing pattern. The torque screwdriver will “click” once the appropriate torque is applied to each screw.



- 6 Remove the alignment fixture.

Step 4: Screwdriver Adjustment for Final Torquing

- 1 Adjust the screwdriver [A] to **0.25 Nm (35.0 oz-in)** (as shown in *Step 1: Screwdriver Torque Adjustment for Removal*). Reinsert bit into the screwdriver until the bit “clicks” into the screwdriver handle.
- 2 Confirm the torque is adjusted to **0.25 Nm (35.0 oz-in)** and repeat the same pattern as in *Step 3: Initial Screw Installation*. The screwdriver will “click” once the appropriate torque is applied to each screw.



Step 5: Verification of Proper Installation

- 1 After installing the replacement interposer bucket, check to ensure the energy weapon is working properly. If installed properly, the central information display (CID) will display cartridge icons as shown in this procedure.
- 2 Insert a fully charged TASER 10 battery pack and fully loaded black duty magazine into the energy weapon. Move the selector switch to the up (ARMED) position and confirm that all 10 cartridges are detected on the CID.
- 3 If a cartridge is not detected, remove and reinstall the same interposer bucket following these same directions. If issues persist, please contact Axon for further instructions.



Example of all 10 cartridges on the CID.

Removing a Stuck Interposer Bucket

Use this procedure only when an interposer bucket is difficult to remove.

- 1 Use needle nose pliers (not included) to carefully grip the interposer bucket at the screw housing as shown.
- 2 Pull the interposer bucket straight up.
- 3 Go to *Step 3: Initial Screw Installation*.



Non-Axon trademarks are property of their respective owners.

▲, ▲ AXON, TASER 10, and Ⓞ are trademarks of Axon Enterprise, Inc., some of which are registered in the US and other countries. For more information visit www.axon.com/legal. All rights reserved. © 2024 Axon Enterprise, Inc.