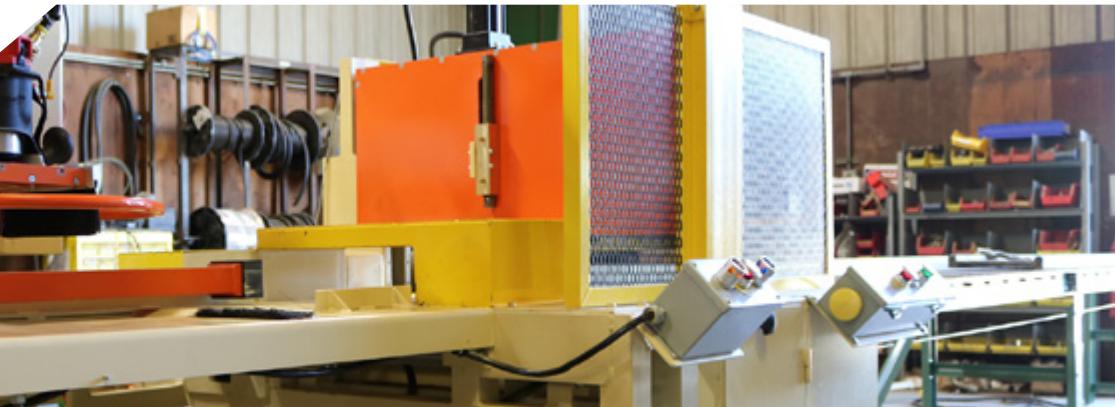




**Boise Cascade®**  
ENGINEERED WOOD PRODUCTS

**Boise Cascade® SawTek® Systems**



## HOW TO CHOOSE THE RIGHT SAWTEK® SYSTEM FOR YOUR BUSINESS.

### START WITH A SYSTEM THAT'S THE RIGHT SCALE

SawTek® systems can help both small and large dealers achieve a cost-effective method for stocking, selling and processing engineered wood products. They're also designed to be modular and flexible, so you can start with a system that meets your current needs—and adapt it as your business evolves and grows.

In addition to product optimization, processing and inventory control tools, SawTek® systems can also cut holes and tag each piece with a label that corresponds to the framing plan. Our system layouts are flexible too. Workflows can be configured left to right or vice-versa, whichever works best for your environment and production logistics.

#### SawTek® Cutter System

SawTek® Cutter is the most cost-effective way to get into job pack processing and optimization, including P.E.T., pre-cut holes, piece labeling, and printed cut lists. SawTek® Cutter handles many tasks performed by more expensive systems—but at a low starting price.

#### SawTek® Pro System

SawTek® Pro automation includes push feed, laser printing, and a router for hole cuts. By automating each function, you can double production without adding personnel. SawTek® Pro can handle live deck in-feed to stage and feed raw material at high speed, and automatically integrates cut lists to further improve speed and accuracy by eliminating paper cut lists. Detailed reports are also available to help manage production. SawTek® Pro is ideal for growing dealers who already process around two million linear feet annually.

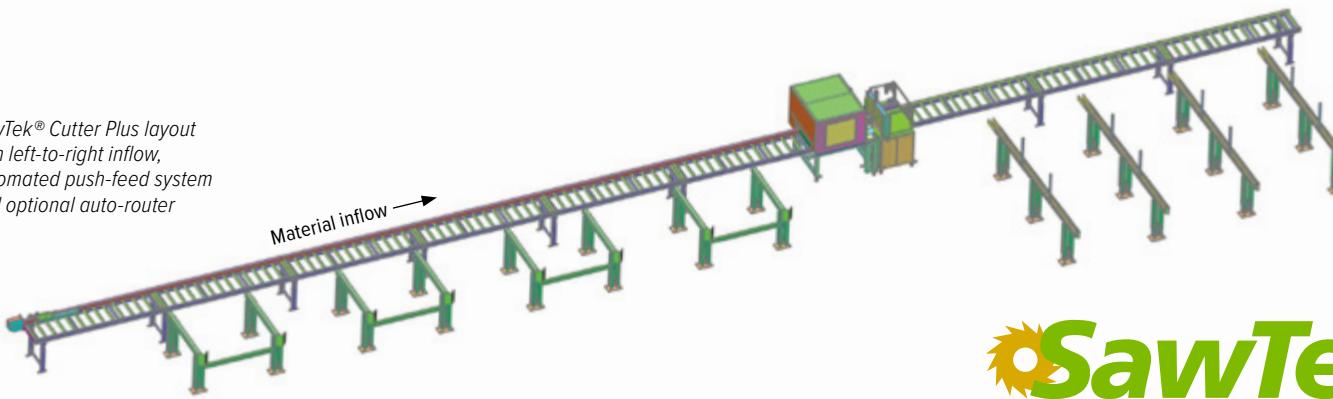
#### SawTek® Cutter Plus System

SawTek® Cutter Plus combines the entry level cost of SawTek® Cutter with automation capabilities of SawTek® Pro. With the addition of an automated push-feed system controlled by Versa-Saw™ software, you can collect production data and automate accuracy. It also includes the option to upgrade to an automated router for exact cuts every time.

#### SawTek® Pro Plus System

SawTek® Pro Plus is a truly automated system. It allows long production runs without stops to off-load job packs, improves off-cut utilization, and the entire processing operation is fast—up to six million feet annually. An easy-to-use sorting system ensures cut pieces go to the correct job and its automated out-feed lets you process up to eight job packs simultaneously.

SawTek® Cutter Plus layout  
with left-to-right inflow,  
automated push-feed system  
and optional auto-router



**SawTek®**

## Our Experience Helps Your Business Achieve Optimum Results

With over 60 SawTek® systems installed across North America, Boise Cascade is the leader in proprietary automated processing systems. We have a pretty good idea of what works—and what doesn't—in many situations, so we can provide consultation and advice to help you avoid making the same mistakes others have. We work with you to design a system that fits your current business needs, provides a path for future growth, and remains your best processing solution over time.

### SawTek® System Features and Options

SYSTEM SPECIFICATIONS	SAWTEK® SYSTEM MODEL			
	CUTTER	CUTTER PLUS	PRO	PRO PLUS
Linear feet (LF)/hour	1,000	1,600	2,800	3,000
Annual capacity	2 MM LF/year	3.1 MM LF/year	5.6 MM LF/year	6 MM LF/year
IN FEED OPTIONS				
Fixed stanchions	■	○	○	
C carts	○	○	■	
Automatic push feed		■	■	■
Automatic loader			○	○
Live deck			○	■
SAW SYSTEM				
Integrates with BC Framer® software	■	■	■	■
SawTek® data analytics		■	■	■
Remote support		■	■	■
Optimized cut solutions	■	■	■	■
Automatic material positioning		■	■	■
Precision cutting $\pm \frac{1}{4}$ "	■			
Precision cutting $\pm \frac{1}{8}$ "		■	■	■
Manual router	■	■		
Automated router		■	■	■
Automated Ink jet labeling			■	■
Positional printing			■	■
Dust collection	■	■	■	■
OUT FEED OPTIONS				
Skate rolls	○	○	○	
C carts	○	○	○	
Automatic roll case conveyor				■
Blocking and waste conveyor				■
Live deck sorting table				■
Job sort labeling			○	■

■ =Standard feature

○=Optional add-on



Are you ready to revolutionize your business with a SawTek® automated job pack system?

Contact us today at [sawsupport@bc.com](mailto:sawsupport@bc.com).



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